



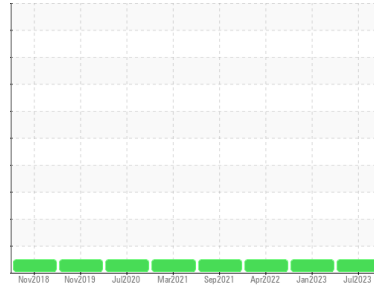
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**CS-46 [PM6-2651099]**  
 Machine Id  
**KAESER 1169 - PROPAK**  
 Component  
**Compressor**



## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCH05933767</b>	UCH05744715	UCH05537441
Sample Date	Client Info			<b>11 Jul 2023</b>	06 Jan 2023	20 Apr 2022
Machine Age	hrs Client Info			<b>70814</b>	69328	67283
Oil Age	hrs Client Info			<b>5000</b>	3913	1868
Oil Changed	Client Info			<b>Changed</b>	Not Changd	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0.3	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	0	<b>2</b>	0	0
Phosphorus	ppm	ASTM D5185m	406	<b>184</b>	171	169
Zinc	ppm	ASTM D5185m	0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	1283	<b>2247</b>	1620	1723

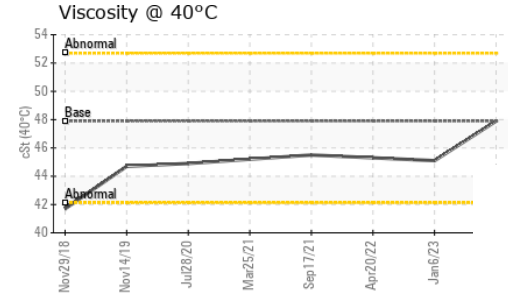
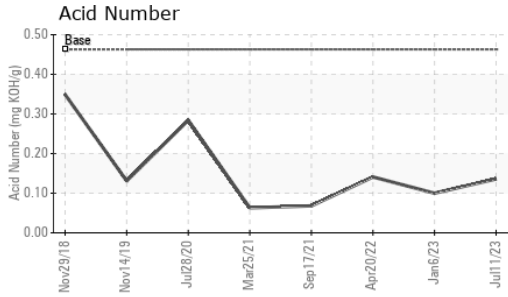
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>3</b>	3	4
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.463	<b>0.136</b>	0.10	0.141

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	ARRM FOR	NEG

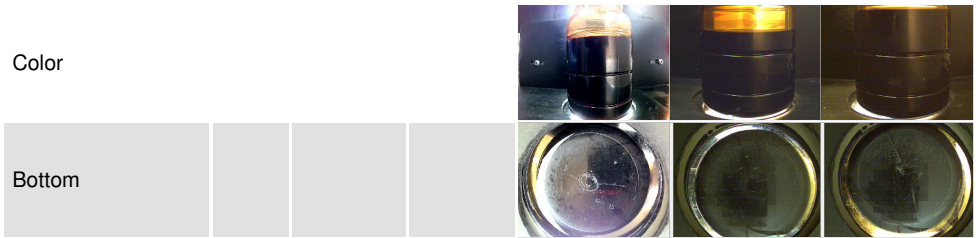


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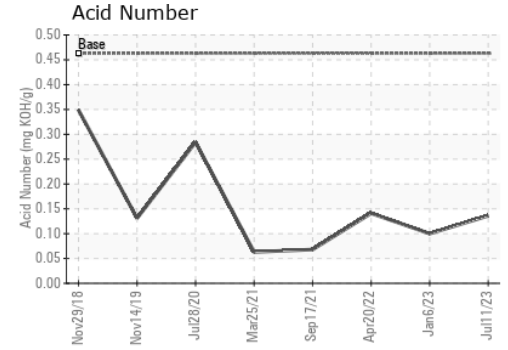
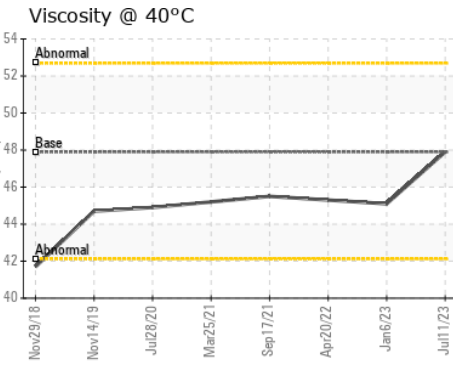
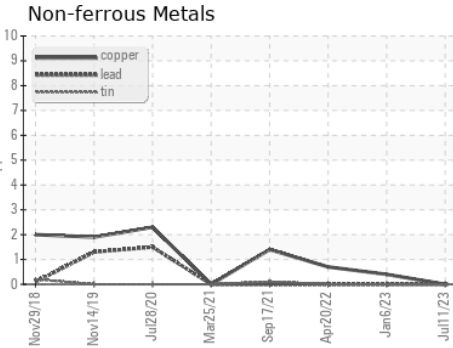
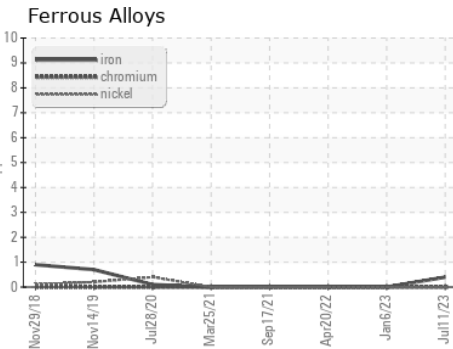


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	45.1	45.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCH05933767 **Received** : 24 Aug 2023  
**Lab Number** : 05933767 **Diagnosed** : 26 Aug 2023  
**Unique Number** : 10619038 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**CISCO AIR SYSTEMS**  
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 US 95816  
 Contact: BARRY FRKOVICH  
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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)