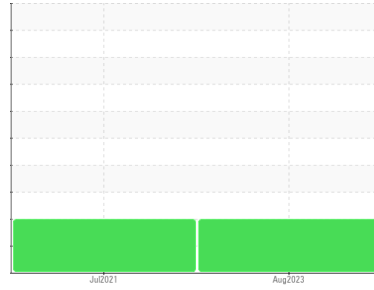




# PROBLEM SUMMARY

Sample Rating Trend



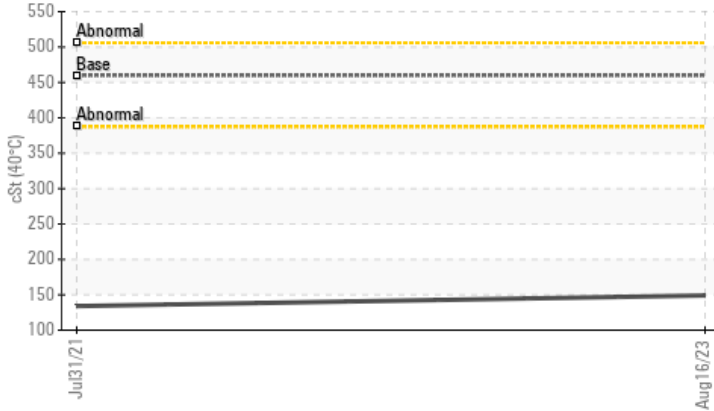
**WATER**



Machine Id  
**CLV446AG001**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL FG ISO 460 (2 GAL)**

## COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



## RECOMMENDATION

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status	ABNORMAL	ABNORMAL	---
Free Water	▲ 1.0	NEG	---
Visc @ 40°C	▲ 149	▲ 134	---

Customer Id: BAXSOC  
 Sample No.: WC0782575  
 Lab Number: 05933781  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS

**31 Jul 2021 Diag: Doug Bogart**

### WATER



We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate concentration of water present in the oil. The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid.

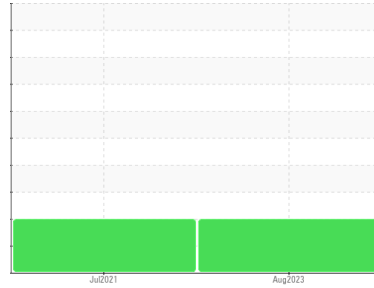
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**CLV446AG001**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL FG ISO 460 (2 GAL)**

## DIAGNOSIS

### ▲ Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

Free water present.

### ▲ Fluid Condition

The oil viscosity is lower than typical, possibly indicating the addition of lighter grade oil. The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0782575</b>	WC0586284	---
Sample Date	Client Info		<b>16 Aug 2023</b>	31 Jul 2021	---
Machine Age	wks	Client Info	<b>0</b>	0	---
Oil Age	wks	Client Info	<b>0</b>	1	---
Oil Changed	Client Info		<b>N/A</b>	Changed	---
Sample Status			<b>ABNORMAL</b>	ABNORMAL	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>6</b>	2	---
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	<b>0</b>	0	---
Silver	ppm	ASTM D5185m	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >25	<b>5</b>	4	---
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >200	<b>0</b>	<1	---
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	---
Antimony	ppm	ASTM D5185m >5	<b>---</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	1	---
Barium	ppm	ASTM D5185m 5	<b>&lt;1</b>	0	---
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m 5	<b>&lt;1</b>	0	---
Calcium	ppm	ASTM D5185m 12	<b>2</b>	<1	---
Phosphorus	ppm	ASTM D5185m 400	<b>634</b>	566	---
Zinc	ppm	ASTM D5185m 12	<b>10</b>	15	---
Sulfur	ppm	ASTM D5185m 750	<b>686</b>	501	---

## CONTAMINANTS

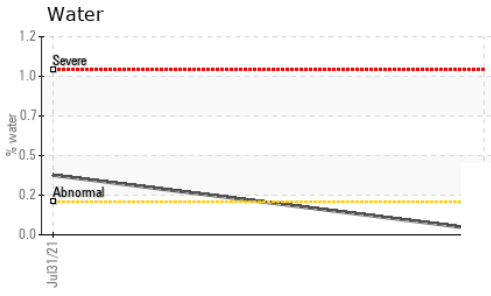
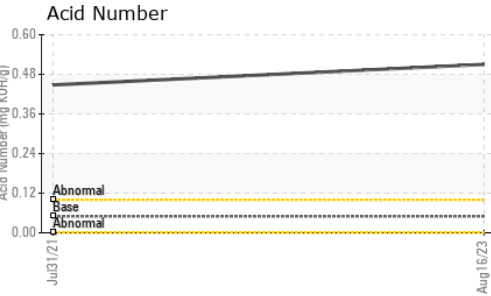
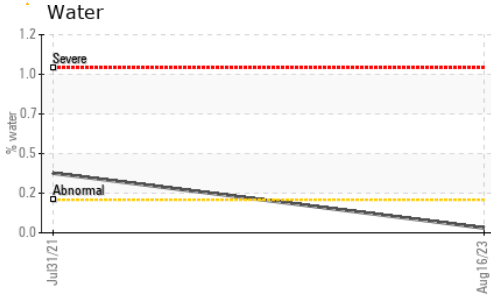
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>4</b>	3	---
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	---
Water	%	ASTM D6304 >0.2	<b>0.029</b>	▲ 0.361	---
ppm Water	ppm	ASTM D6304 >2000	<b>290</b>	▲ 3610	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.51</b>	0.448	---



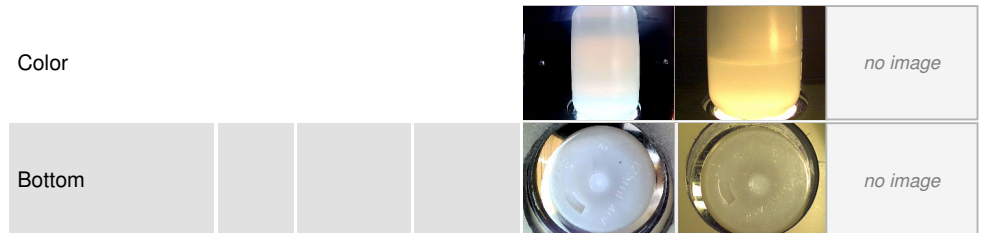
# OIL ANALYSIS REPORT



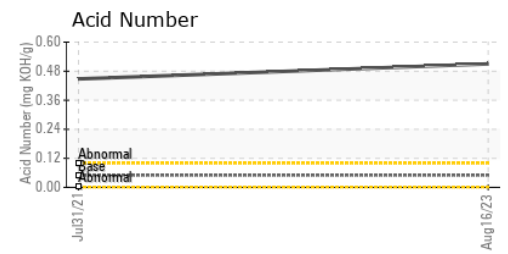
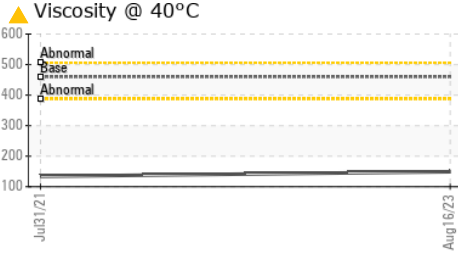
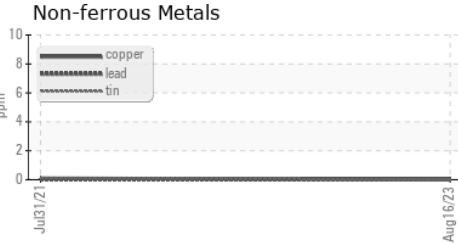
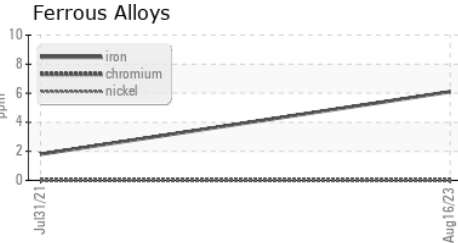
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	0.2%	---
Free Water	scalar	*Visual		▲ 1.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 460	▲ 149	▲ 134	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0782575 **Received** : 24 Aug 2023  
**Lab Number** : 05933781 **Diagnosed** : 26 Aug 2023  
**Unique Number** : 10619052 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**TAKEDA**  
 305-505 BAXALTA PARKWAY  
 SOCIAL CIRCLE, GA  
 US 30025  
 Contact: BRANDON INMAN  
 BRANDON.INMAN@SHIRE.COM  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)