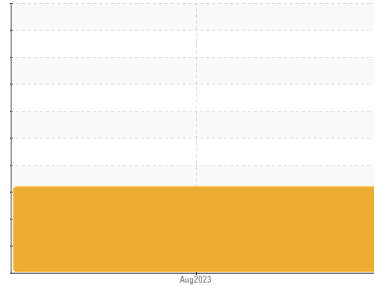




# PROBLEM SUMMARY

Sample Rating Trend



**WATER**

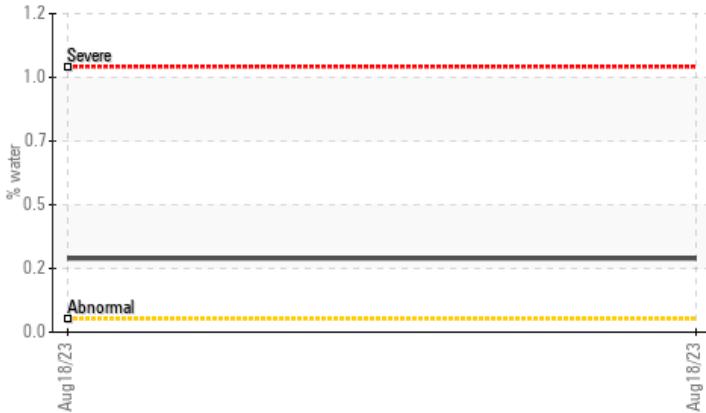


Machine Id  
**KAESER 8334763**

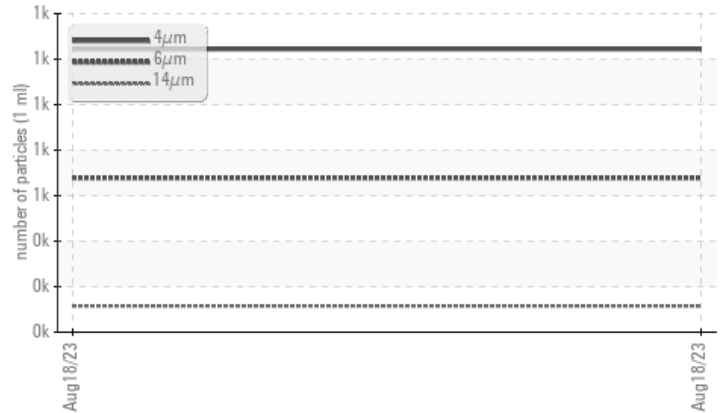
Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Water



▲ Particle Trend



## RECOMMENDATION

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	---	---
Water	%	ASTM D6304	>0.05	▲ <b>0.278</b>	---	---
ppm Water	ppm	ASTM D6304	>500	▲ <b>2780</b>	---	---
Particles >14µm		ASTM D7647	>80	▲ <b>115</b>	---	---
Particles >21µm		ASTM D7647	>20	▲ <b>39</b>	---	---
Particles >38µm		ASTM D7647	>4	▲ <b>6</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ <b>17/17/14</b>	---	---

Customer Id: CHEMTJ  
Sample No.: KCPA005178  
Lab Number: 05934359  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**KAESER 8334763**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates present in the oil. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCPA005178</b>	---	---
Sample Date	Client Info		<b>18 Aug 2023</b>	---	---
Machine Age	hrs	Client Info	<b>636</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>2</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

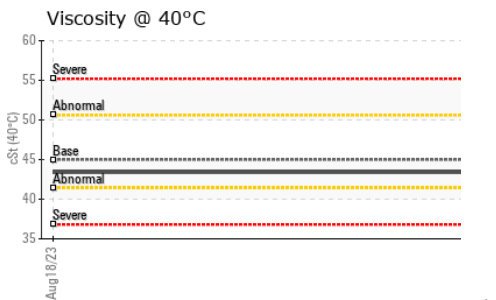
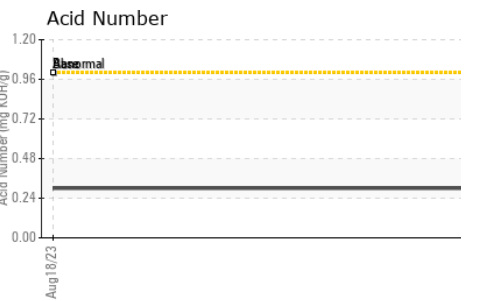
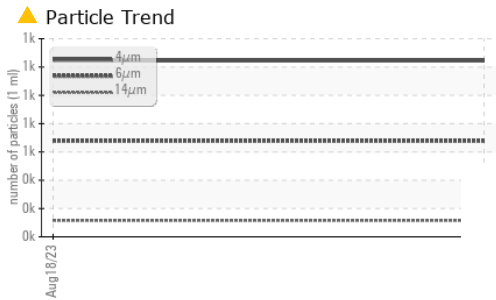
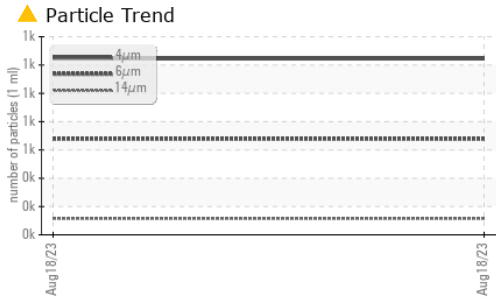
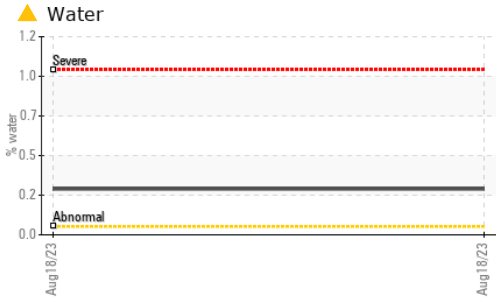
ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>47</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 100	<b>36</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m 0	<b>3</b>	---	---
Zinc	ppm	ASTM D5185m 0	<b>5</b>	---	---
Sulfur	ppm	ASTM D5185m 23500	<b>19774</b>	---	---

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>2</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>4</b>	---	---
Water	%	ASTM D6304 >0.05	<b>▲ 0.278</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>▲ 2780</b>	---	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>1244</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>678</b>	---	---
Particles >14µm	ASTM D7647	>80	<b>▲ 115</b>	---	---
Particles >21µm	ASTM D7647	>20	<b>▲ 39</b>	---	---
Particles >38µm	ASTM D7647	>4	<b>▲ 6</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>1</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>▲ 17/17/14</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.30</b>	---	---

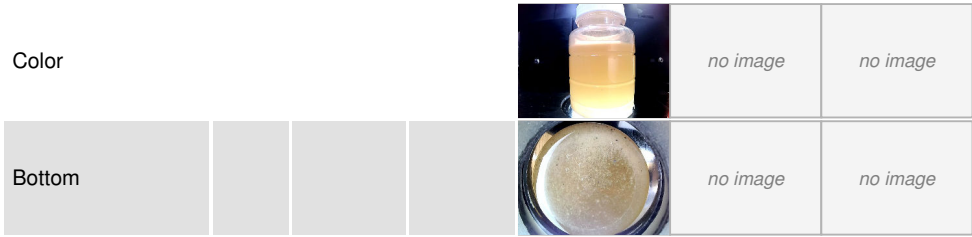
# OIL ANALYSIS REPORT



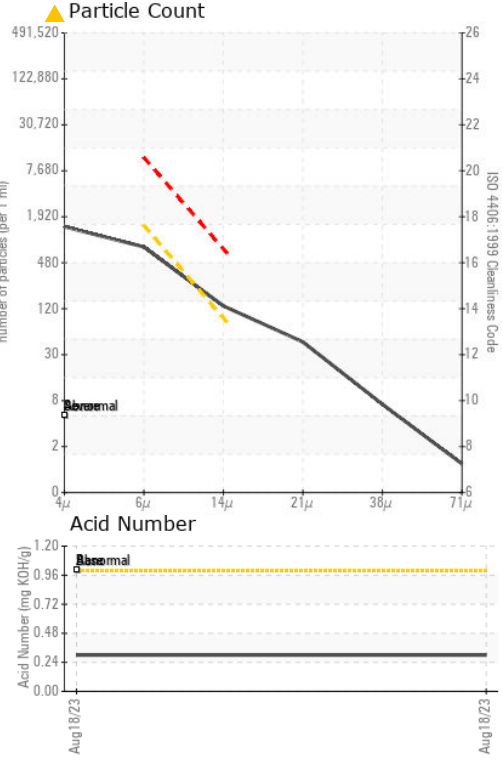
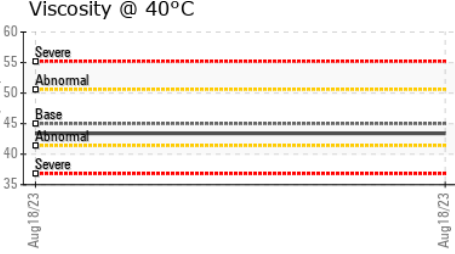
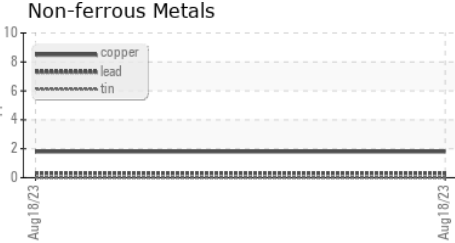
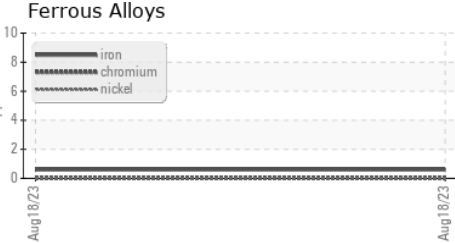
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	43.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCPA005178 **Received** : 24 Aug 2023  
**Lab Number** : 05934359 **Diagnosed** : 30 Aug 2023  
**Unique Number** : 10619630 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**CHEWY.COM**  
 1281 COUCHVILLE PIKE  
 MT JOLIET, TN  
 US 37122  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: