

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend

#### NORMAL

### FES TYSOLA C-1 (S/N 00041037) Component

**Refrigeration Compressor** 

USPI 1009-68 SC (--- GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

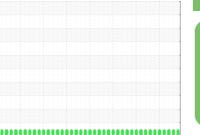
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



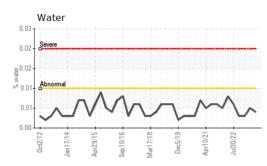


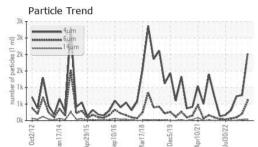
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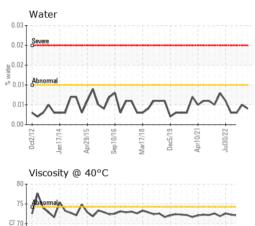
| SAMPLE INFORM    | <b>IATION</b> | method       | limit/base | current     | history1    | history2    |
|------------------|---------------|--------------|------------|-------------|-------------|-------------|
| Sample Number    |               | Client Info  |            | USP0000488  | USP243660   | USP246119   |
| Sample Date      |               | Client Info  |            | 17 Aug 2023 | 19 May 2023 | 02 Feb 2023 |
| Machine Age      | hrs           | Client Info  |            | 75030       | 73272       | 73721       |
| Oil Age          | hrs           | Client Info  |            | 0           | 0           | 0           |
| Oil Changed      |               | Client Info  |            | N/A         | N/A         | N/A         |
| Sample Status    |               |              |            | NORMAL      | NORMAL      | NORMAL      |
| WEAR METALS      |               | method       | limit/base | current     | history1    | history2    |
| Iron             | ppm           | ASTM D5185m  | >8         | 0           | 1           | 0           |
| Chromium         | ppm           | ASTM D5185m  | >2         | 0           | <1          | 0           |
| Nickel           | ppm           | ASTM D5185m  |            | 0           | 0           | 0           |
| Titanium         | ppm           | ASTM D5185m  |            | 0           | 0           | 0           |
| Silver           | ppm           | ASTM D5185m  | >2         | 0           | <1          | 0           |
| Aluminum         | ppm           | ASTM D5185m  | >3         | 0           | <1          | 0           |
| Lead             | ppm           | ASTM D5185m  | >2         | 0           | <1          | 0           |
| Copper           | ppm           | ASTM D5185m  | >8         | 0           | 0           | 0           |
| Tin              | ppm           | ASTM D5185m  | >0<br>>4   | 0           | 0           | 0           |
| Vanadium         |               | ASTM D5185m  | 24         | 0           | 0           | 0           |
| Cadmium          | ppm<br>ppm    | ASTM D5185m  |            | 0           | 0           | 0           |
| ADDITIVES        | ppm           | method       | limit/base | current     | history1    | history2    |
| Boron            | nom           | ASTM D5185m  | intil Dase |             | 0           | 0           |
|                  | ppm           |              |            | 0           |             |             |
| Barium           | ppm           | ASTM D5185m  |            | 0           | 0           | 0           |
| Molybdenum       | ppm           | ASTM D5185m  |            | 0           | <1          | 0           |
| Manganese        | ppm           | ASTM D5185m  |            | 0           | <1          | 0           |
| Magnesium        | ppm           | ASTM D5185m  |            | 0           | 0           | 0           |
| Calcium          | ppm           | ASTM D5185m  |            | <1          | 0           | <1          |
| Phosphorus       | ppm           | ASTM D5185m  |            | <1          | 0           | 0           |
| Zinc             | ppm           | ASTM D5185m  |            | 0           | 0           | <1          |
| Sulfur           | ppm           | ASTM D5185m  | 50         | 5           | 29          | 26          |
| CONTAMINANTS     |               | method       | limit/base | current     | history1    | history2    |
| Silicon          | ppm           | ASTM D5185m  | >15        | <1          | 1           | <1          |
| Sodium           | ppm           | ASTM D5185m  |            | 0           | 2           | <1          |
| Potassium        | ppm           | ASTM D5185m  | >20        | <1          | <1          | 0           |
| Water            | %             | ASTM D6304   | >0.01      | 0.004       | 0.005       | 0.003       |
| ppm Water        | ppm           | ASTM D6304   | >100       | 40.8        | 59.5        | 37.7        |
| FLUID CLEANLIN   | IESS          | method       | limit/base | current     | history1    | history2    |
| Particles >4µm   |               | ASTM D7647   |            | 2025        | 768         | 736         |
| Particles >6µm   |               | ASTM D7647   | >2500      | 602         | 208         | 96          |
| Particles >14µm  |               | ASTM D7647   | >320       | 39          | 26          | 6           |
| Particles >21µm  |               | ASTM D7647   | >80        | 8           | 5           | 1           |
| Particles >38µm  |               | ASTM D7647   | >20        | 0           | 0           | 0           |
| Particles >71µm  |               | ASTM D7647   | >4         | 0           | 0           | 0           |
| Oil Cleanliness  |               | ISO 4406 (c) | >/18/15    | 18/16/12    | 17/15/12    | 17/14/10    |
| FLUID DEGRADA    |               | method       | limit/base | current     | history1    | history2    |
| Acid Number (AN) | mg KOH/g      | ASTM D974    | 0.005      | 0.013       | 0.059       | 0.014       |

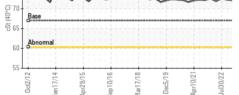


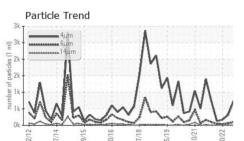
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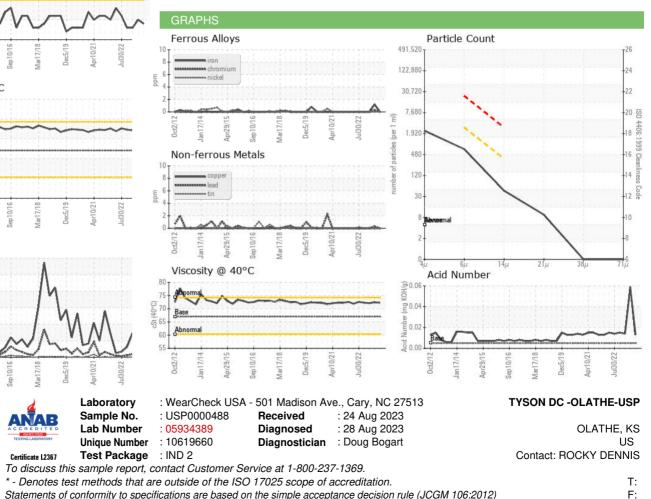






| VISUAL           |        | method    | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual   | NONE       | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual   | NORML      | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual   | >0.01      | NEG     | NEG      | NEG      |
| Free Water       | scalar | *Visual   |            | NEG     | NEG      | NEG      |
| FLUID PROPERTIES |        | method    | limit/base | current | history1 | history2 |
| Visc @ 40°C      | cSt    | ASTM D445 | 67         | 72.3    | 72.4     | 72.1     |
| SAMPLE IMAGES    |        | method    | limit/base | current | history1 | history2 |
| Color            |        |           |            |         |          |          |
| Bottom           |        |           |            |         |          |          |

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ROCKY DENNIS - TYSOLA