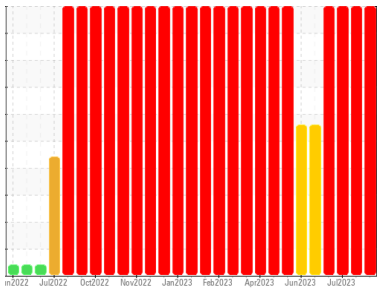
PROBLEM SUMMARY

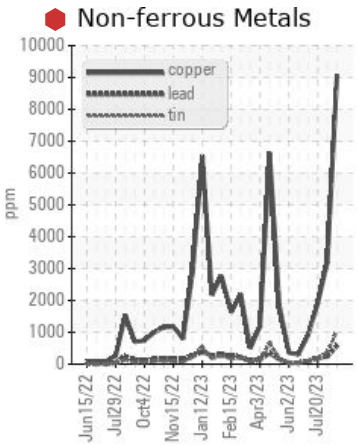
Area
Building 12
Machine Id
Cone 2A
Component
Bulk Tank Lube System
Fluid
MOBIL MOBILGEAR 600 XP 320 (105 GAL)

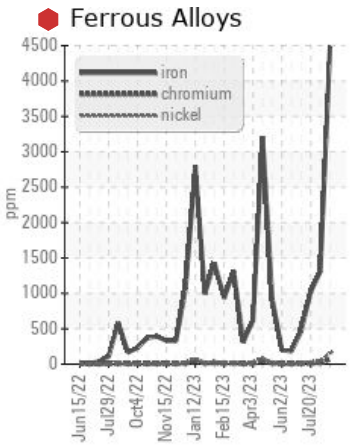
Sample Rating Trend

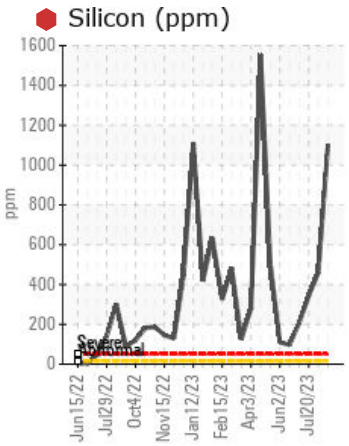


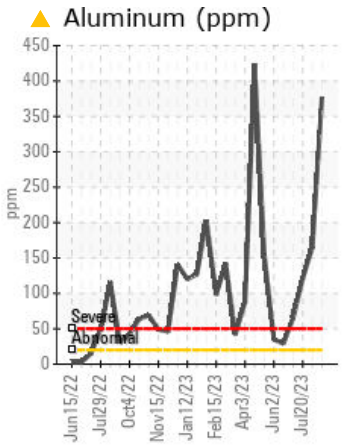
WEAR

COMPONENT CONDITION SUMMARY









RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Iron	ppm	ASTM D5185m	>20	**4481**	1309	1021
Chromium	ppm	ASTM D5185m	>20	**68**	17	13
Nickel	ppm	ASTM D5185m	>20	**152**	45	30
Aluminum	ppm	ASTM D5185m	>20	**377**	165	121
Lead	ppm	ASTM D5185m	>20	**577**	239	187
Copper	ppm	ASTM D5185m	>20	**9090**	3199	1912
Tin	ppm	ASTM D5185m	>20	**1037**	343	200
Silicon	ppm	ASTM D5185m	>15	**1104**	460	345
Silt	scalar	*Visual	NONE	**MODER**	MODER	NONE

Customer Id: THRPIT
Sample No.: WC0820053
Lab Number: 05934414
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

02 Aug 2023 Diag: Don Baldridge

WEAR

We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Generally an abnormal to severe rate of wear throughout the component. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a moderate amount of visible silt present in the sample. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

view report

20 Jul 2023 Diag: Don Baldridge

WEAR

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.Gear wear is indicated. Bearing and/or bushing wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

view report

03 Jul 2023 Diag: Angela Borella

WEAR

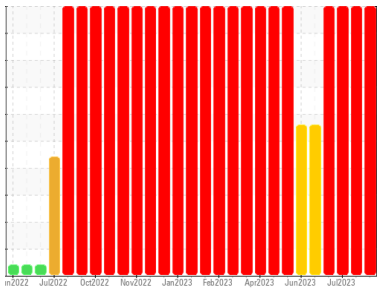
We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.Bearing and/or gear wear is indicated. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Area
Building 12
Machine Id
Cone 2A
Component
Bulk Tank Lube System
Fluid
MOBIL MOBILGEAR 600 XP 320 (105 GAL)

Sample Rating Trend



WEAR

DIAGNOSIS

Recommendation
We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
Generally an abnormal to severe rate of wear throughout the component.

Contamination
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0820053**	WC0820050	WC0820070
Sample Date		Client Info		**18 Aug 2023**	02 Aug 2023	20 Jul 2023
Machine Age	hrs	Client Info		**0**	0	735
Oil Age	hrs	Client Info		**1340**	1110	0
Oil Changed		Client Info		**Not Changd**	Not Changd	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**4481**	1309	1021
Chromium	ppm	ASTM D5185m	>20	**68**	17	13
Nickel	ppm	ASTM D5185m	>20	**152**	45	30
Titanium	ppm	ASTM D5185m		**28**	11	9
Silver	ppm	ASTM D5185m		**1**	<1	0
Aluminum	ppm	ASTM D5185m	>20	**377**	165	121
Lead	ppm	ASTM D5185m	>20	**577**	239	187
Copper	ppm	ASTM D5185m	>20	**9090**	3199	1912
Tin	ppm	ASTM D5185m	>20	**1037**	343	200
Vanadium	ppm	ASTM D5185m		**1**	<1	<1
Cadmium	ppm	ASTM D5185m		**<1**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**46**	21	19
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**8**	2	1
Manganese	ppm	ASTM D5185m		**38**	11	9
Magnesium	ppm	ASTM D5185m		**160**	66	51
Calcium	ppm	ASTM D5185m		**187**	72	55
Phosphorus	ppm	ASTM D5185m		**451**	255	270
Zinc	ppm	ASTM D5185m		**47**	19	4
Sulfur	ppm	ASTM D5185m		**19466**	14414	17204

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**1104**	460	345
Sodium	ppm	ASTM D5185m		**136**	56	47
Potassium	ppm	ASTM D5185m	>20	**39**	17	11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.69**	0.54	0.55

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**MODER**	MODER	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

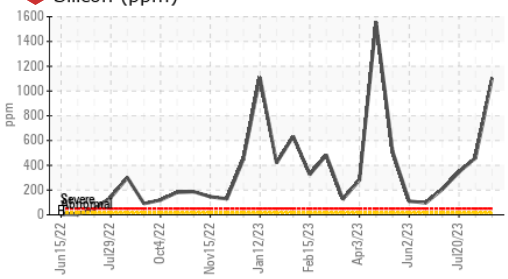
OIL ANALYSIS REPORT

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**330**	321	310

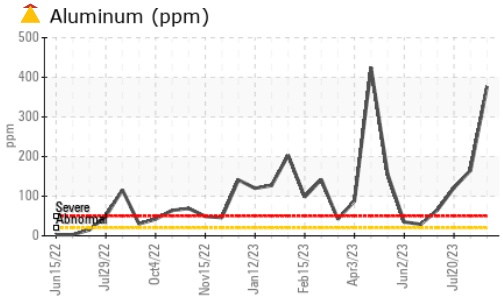
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

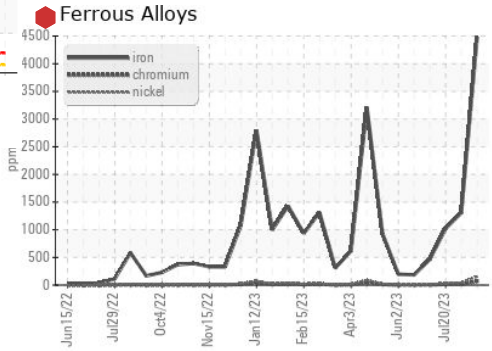
Silicon (ppm)



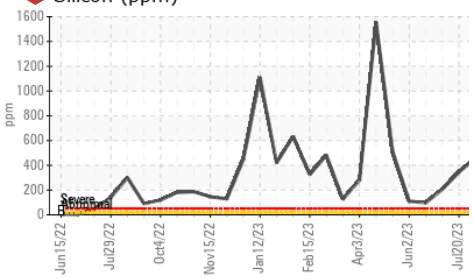
Aluminum (ppm)



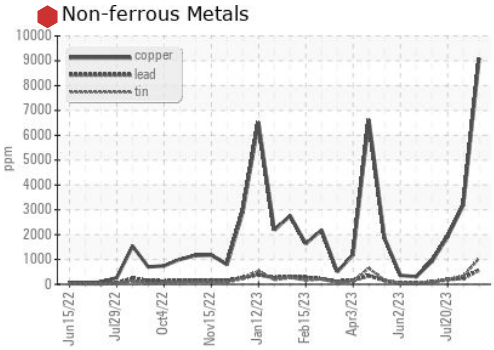
Ferrous Alloys



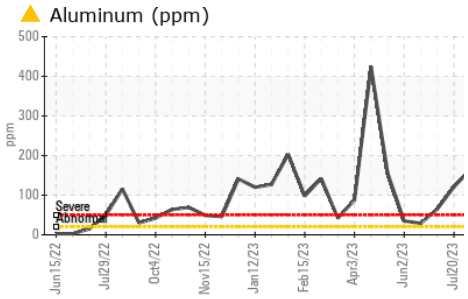
Silicon (ppm)



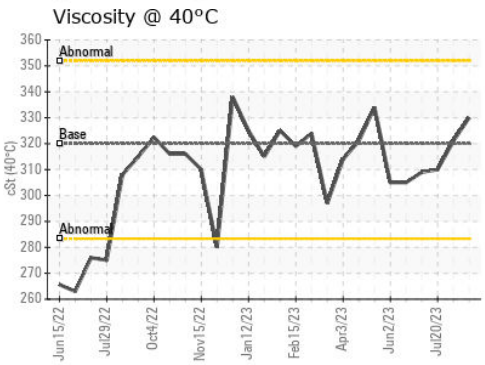
Non-ferrous Metals



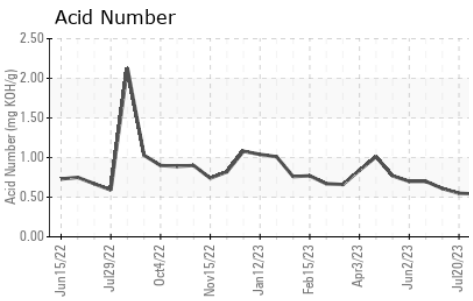
Aluminum (ppm)



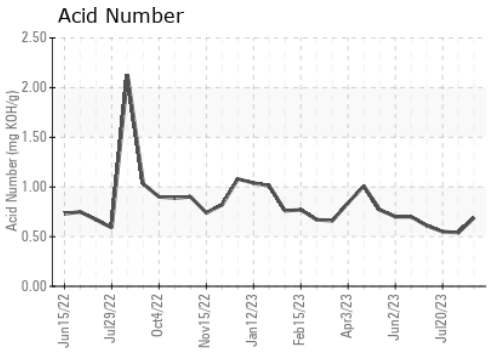
Viscosity @ 40°C



Acid Number



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0820053
Lab Number : 05934414
Unique Number : 10619685
Test Package : IND 2

Received : 24 Aug 2023
Diagnosed : 27 Aug 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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US 27559
Contact: CHARLES JARRELL
cjarrell@mmm.com
T:
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