

OIL ANALYSIS REPORT

Sample Rating Trend



Area **ROTAIR XTRA** Machine Id **CP CAI698973 - IPS** Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

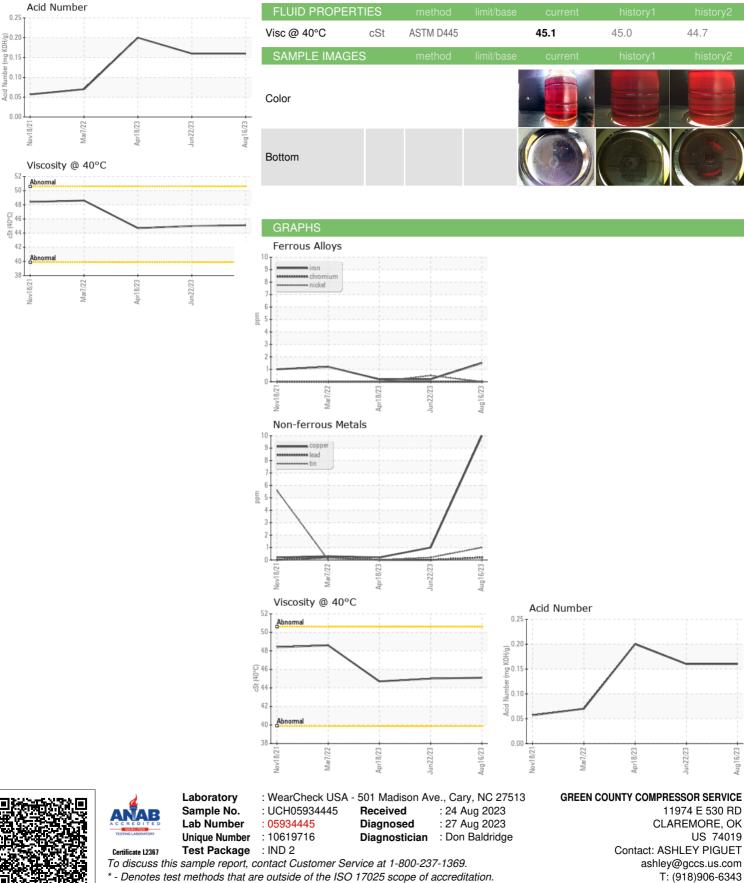
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH05934445	UCH05887505	UCH05829640
Sample Date		Client Info		16 Aug 2023	22 Jun 2023	18 Apr 2023
Machine Age	hrs	Client Info		10 Aug 2023	44	13042
Oil Age	hrs	Client Info		4000	4000	2000
Oil Changed	1113	Client Info		N/A	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
				-		-
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>25	<1	0	0
Copper	ppm		>50	10	1	<1
Tin	ppm	ASTM D5185m	>15	1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		12	1	<1
Phosphorus	ppm	ASTM D5185m		319	358	342
Zinc	ppm	ASTM D5185m		29	14	14
Sulfur	ppm	ASTM D5185m		1292	1461	1119
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	20	14	12
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.16	0.16	0.20
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
(2:37:42) Rev: 1			Cor	ntact/Location A	SHI FY PIGUE	



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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: ASHLEY PIGUET - UCGRECLA

US 74019

Aug16/23

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