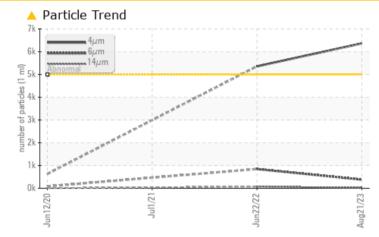


# Line 7 (S/N 36837307)

Hydraulic System Fluid MOBIL HYDRAULIC OIL AW 68 (40 GAL)

# COMPONENT CONDITION SUMMARY



# RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TES	T RESULTS			
Sample Status		ATTEN	TION ATTEN	TION ABNORMAL
Particles >4µm	ASTM D7647 >	5000 🔺 636	<b>5 6</b> 5356	
Oil Cleanliness	ISO 4406 (c) >	19/17/14 🔺 <b>20/1</b>	6/11 🔺 20/17	7/13

Customer Id: CONSPO Sample No.: WC0684196 Lab Number: 05935348 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

## **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

## **HISTORICAL DIAGNOSIS**

# 22 Jun 2022 Diag: Don Baldridge



No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### 01 Jul 2021 Diag: Jonathan Hester

12 Jun 2020 Diag: Don Baldridge





01 Jul 2021 Diag: Jonathan Hester

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### NORMAL

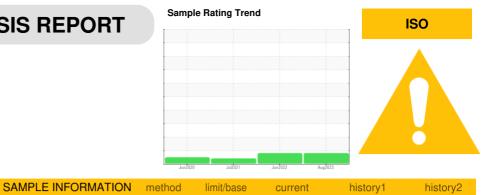


Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**



# Machine Id Line 7 (S/N 36837307)

## Component **Hydraulic System**

MOBIL HYDRAULIC OIL AW 68 (40 GAL)

# DIAGNOSIS

# Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

# Wear

All component wear rates are normal.

# Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

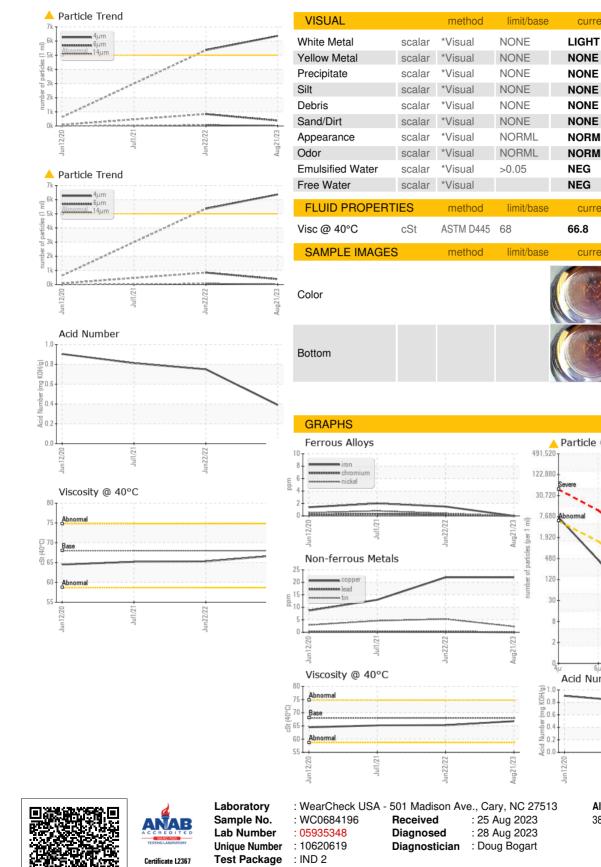
# Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number		Client Info		WC0684196	WC0684187	WC0565542
Sample Date		Client Info		21 Aug 2023	22 Jun 2022	01 Jul 2021
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	Filtered
Sample Status				ATTENTION	ATTENTION	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	2	2
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	<1	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	0	<1	0
Lead	ppm	ASTM D5185m	>20	0	<1	<1
Copper	ppm	ASTM D5185m	>20	22	22	13
Tin	ppm	ASTM D5185m	>20	2	5	5
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	<1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	2	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	1
Calcium	ppm	ASTM D5185m		82	109	120
Phosphorus	ppm	ASTM D5185m		409	441	451
Zinc	ppm	ASTM D5185m		543	624	680
Sulfur	ppm	ASTM D5185m		4203	6115	6237
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	<1
Sodium	ppm	ASTM D5185m		<1	1	0
Potassium	ppm	ASTM D5185m	>20	0	0	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>6366</b>	▲ 5356	
Particles >6µm		ASTM D7647	>1300	383	845	
Particles >14µm		ASTM D7647	>160	19	73	
Particles >21µm		ASTM D7647	>40	5	19	
Particles >38µm		ASTM D7647	>10	0	2	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>A</b> 20/16/11	<b>2</b> 0/17/13	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
FLUID DEGRADA Acid Number (AN)	ATION mg KOH/g	method ASTM D8045	limit/base	current 0.39	history1 0.75	history2 0.812



# **OIL ANALYSIS REPORT**



To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

SPOKANE, WA

US 99201

T:

F:

un22/22

Contact: AUSTIN LAUGHERY

Altium Packaging - SPOKANE - Plant 1042A

3808 NORTH SULLIVAN RD, BUILDING 8A

austin.laughery@ALTIUMPKG.COM

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CES method limit/base current history1 history2	ERT	TIES	method	limit/base	current	history1	history2
		cSt	ASTM D445	68	66.8	65.3	65.2
491,520 491,520 122,880 30,720 480 1,920 1,920	GES	S	method	limit/base	current	history1	history2
491,520 491,520 122,880 30,720 480 1,920 1,920							6
etals C Acid Number					Particle Count		
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etals				122,880			
etals					Severe		-24
$\sim C$				30,720	Severe		+24 +22
$\sim C$		Maaaata	122	30,720	Severe		-24 -22 -20 g
$\sim C$	17/IInc		Jun22/22	30,720	Severe		-24 -22 -20 g
$\sim C$		s	Jun22/22	30,720	Severe	•	-24 -22 -20 g
$\sim C$		s	Jun22/22	30,720	Severe		-24 -22 -20 g
C C 2 Acid Number		s	Jun2/22	30,720 7,680 (III Lad) 1.920 EZ/1(20my 480 120	Abnormal		-24 -22 -20 g
°C Acid Number Acid Number		s	Jun2222	30,720 7,680 (III Lad) 1.920 EZ/1(20my 480 120	Abnormal		-24 -22
°C Acid Number Acid Number		s	Jun22/22	30,720 7,680 E27/120mP 480 1.20 1.20 1.20 1.20 1.20 1.20 1.20 1.2	Abnormal		-24 -22 -20 22 -18 10 -16 20 -14 10 -14 10 -12 50
°C $\frac{4\mu}{4\mu} = \frac{6\mu}{14\mu} = \frac{14\mu}{21\mu} = \frac{38\mu}{38\mu} = \frac{71\mu}{71\mu}$	etal	s		30,720 (III 1-30) E2/1(20mV 2000 E2/1(20mV 1-30) 120 300 120 300 120 300 120 300 800 120 300 800 800 800 800 800 800 80	Abnormal		-24 -22 -20 P -18 -16 G -14 -14 -12 G -10
Aciu Nullidei		s		30,720 7,680 c2/120mP tadi septed jo paqueu 120 30 480 30 480 30 22 2 2	Abnormal		-24 -22 -20 20 4 -18 00 199 -16 0 000 -14 000 -12 000 -10 -10 -8
<u><u>ġ</u>08</u>	etal	s		30,720 7,680 c2/120mP tadi septed jo paqueu 120 30 480 30 480 30 22 2 2	Abnormal Abnormal	14μ 21μ	-24 -22 -20 20 4 -18 00 199 -16 0 000 -14 000 -12 000 -10 -10 -8
	etal	S		30,720 7,680 cz/l720mP cz/	Abnormal	14μ 21μ	-24 -22 -20 50 -18 0 -16 0 -18 0 -16 0 -110 -12 0 -10 -10 -8

history1

NONE

NONE

NONE

NONE

current

history2

NONE

NONE

NONE

NONE