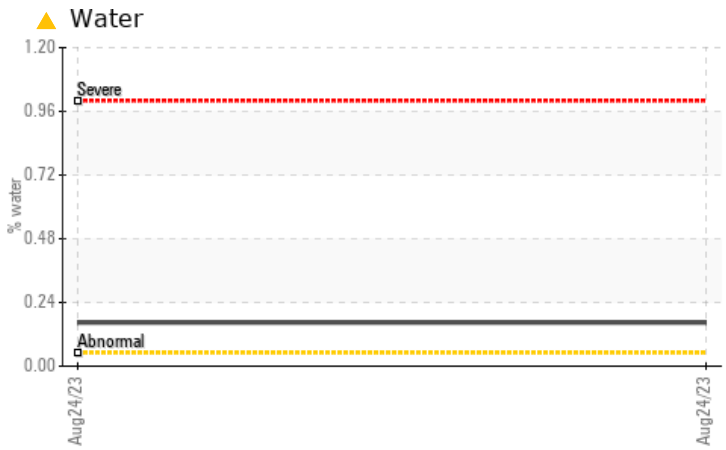
PROBLEM SUMMARY

Sample Rating Trend

WATER

Machine Id
7453581 (S/N 1337)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Water	%	ASTM D6304	>0.05	▲ **0.164**	---	---
ppm Water	ppm	ASTM D6304	>500	▲ **1640**	---	---
Silt	scalar	*Visual	NONE	▲ **HEAVY**	---	---
Appearance	scalar	*Visual	NORML	▲ **LAYRD**	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	---	---
Free Water	scalar	*Visual		⬢ **20.0**	---	---

Customer Id: SWECHA
Sample No.: KCPA006058
Lab Number: 05935384
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

KAESER COMPRESSORS
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OIL ANALYSIS REPORT

Sample Rating Trend

WATER

Machine Id
7453581 (S/N 1337)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of visible silt present in the sample. Excessive free water present. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA006058**	---	---
Sample Date		Client Info		**24 Aug 2023**	---	---
Machine Age	hrs	Client Info		**3457**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**17**	---	---
Chromium	ppm	ASTM D5185m	>10	**0**	---	---
Nickel	ppm	ASTM D5185m	>3	**0**	---	---
Titanium	ppm	ASTM D5185m	>3	**0**	---	---
Silver	ppm	ASTM D5185m	>2	**0**	---	---
Aluminum	ppm	ASTM D5185m	>10	**5**	---	---
Lead	ppm	ASTM D5185m	>10	**0**	---	---
Copper	ppm	ASTM D5185m	>50	**4**	---	---
Tin	ppm	ASTM D5185m	>10	**0**	---	---
Vanadium	ppm	ASTM D5185m		**<1**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**0**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m		**<1**	---	---
Calcium	ppm	ASTM D5185m		**0**	---	---
Phosphorus	ppm	ASTM D5185m	500	**320**	---	---
Zinc	ppm	ASTM D5185m		**363**	---	---
Sulfur	ppm	ASTM D5185m		**3059**	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**2**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**0**	---	---
Water	%	ASTM D6304	>0.05	▲ **0.164**	---	---
ppm Water	ppm	ASTM D6304	>500	▲ **1640**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	**0.09**	---	---

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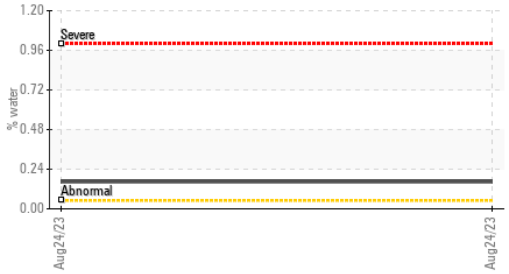
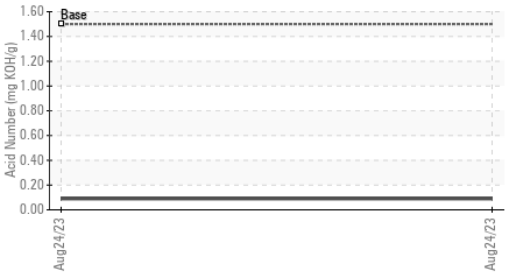
OIL ANALYSIS REPORT

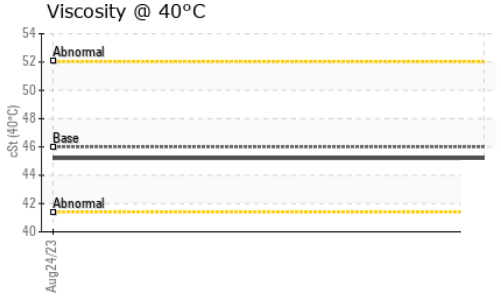
Water



Acid Number



Viscosity @ 40°C



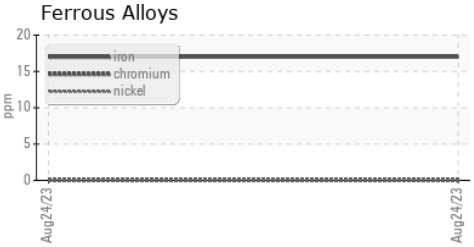
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	▲ **HEAVY**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	▲ **LAYRD**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	---	---
Free Water	scalar	*Visual		⬢ **20.0**	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**45.2**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

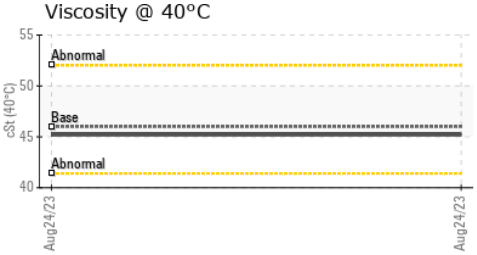
GRAPHS

Ferrous Alloys

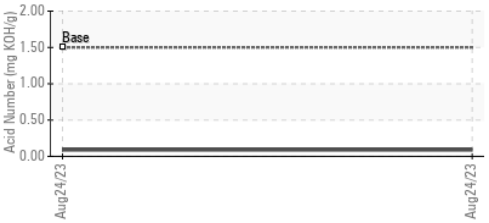


Non-ferrous Metals

Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA006058 **Received** : 25 Aug 2023
Lab Number : 05935384 **Diagnosed** : 05 Sep 2023
Unique Number : 10620655 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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