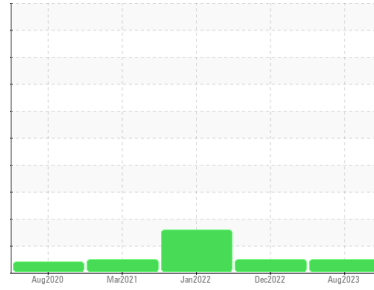




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**[127909]**  
 Machine Id  
**7239207 (S/N 1010)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) FG-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC110649</b>	KC107661	KC73028
Sample Date	Client Info			<b>19 Aug 2023</b>	28 Dec 2022	03 Jan 2022
Machine Age	hrs	Client Info		<b>21744</b>	16451	10991
Oil Age	hrs	Client Info		<b>5293</b>	5400	7178
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>2</b>	2	1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	3	▲ 8
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>17</b>	21	▲ 28
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

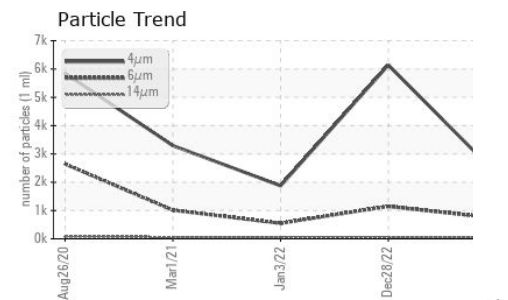
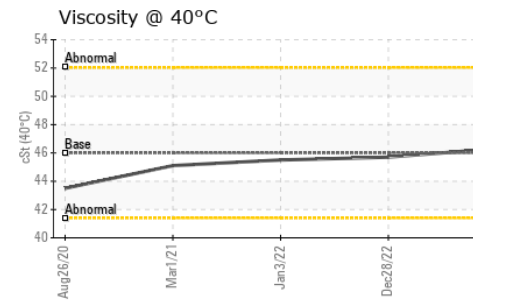
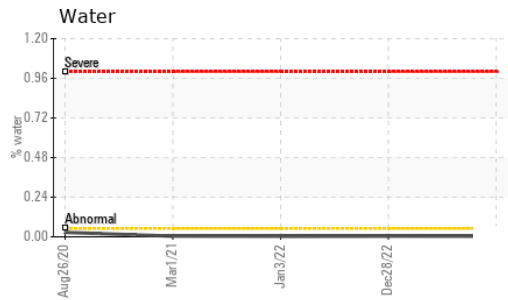
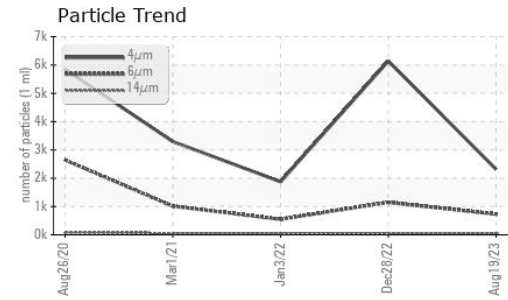
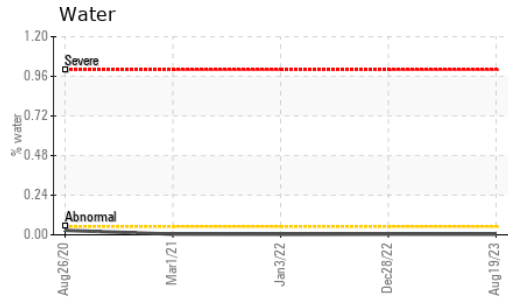
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m	500	<b>302</b>	238	94
Zinc	ppm	ASTM D5185m		<b>343</b>	348	114

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>1</b>	<1	2
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	2
Water	%	ASTM D6304	>0.05	<b>0.003</b>	0.004	0.003
ppm Water	ppm	ASTM D6304	>500	<b>26.4</b>	40.1	36.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>2317</b>	6140	1875
Particles >6µm		ASTM D7647	>1300	<b>732</b>	1148	548
Particles >14µm		ASTM D7647	>80	<b>60</b>	61	55
Particles >21µm		ASTM D7647	>20	<b>11</b>	12	15
Particles >38µm		ASTM D7647	>4	<b>0</b>	1	1
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>18/17/13</b>	20/17/13	16/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	<b>0.78</b>	0.67	0.400

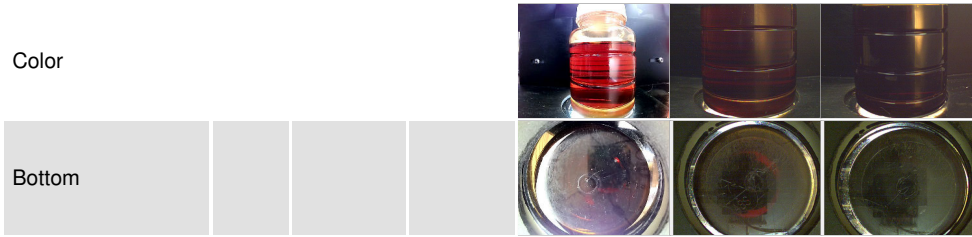
# OIL ANALYSIS REPORT



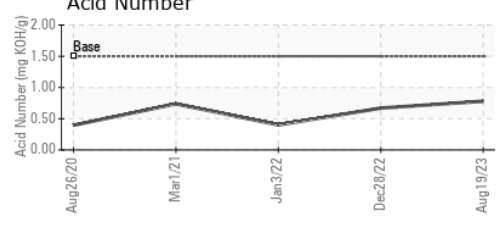
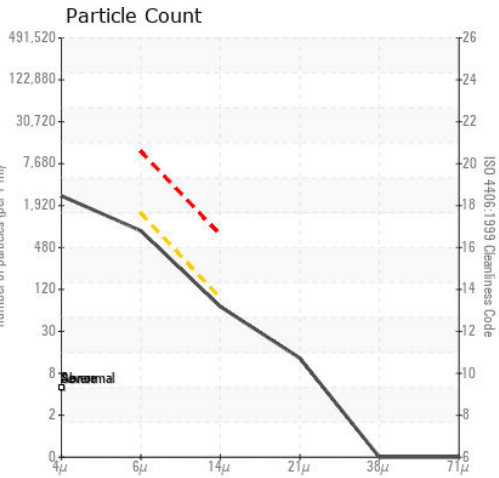
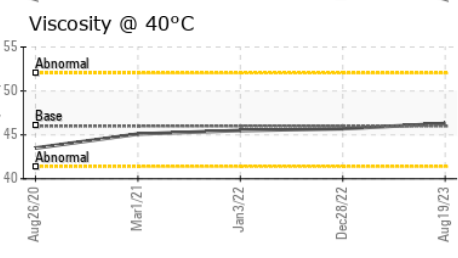
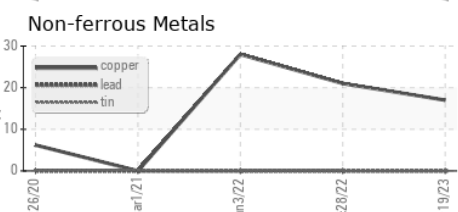
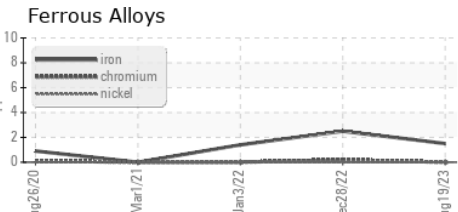
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	46.3	45.7	45.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC110649 **Received** : 25 Aug 2023  
**Lab Number** : 05935397 **Diagnosed** : 28 Aug 2023  
**Unique Number** : 10620668 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**PIERRES ICE CREAM**  
 6200 EUCLID AVE  
 CLEVELAND, OH  
 US 44103  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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