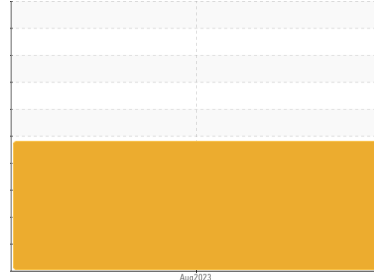




PROBLEM SUMMARY

Sample Rating Trend



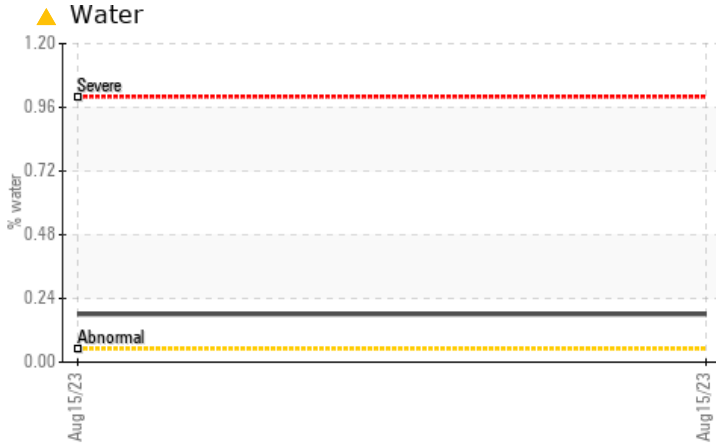
WATER



Machine Id
KAESER 4217652

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Water	%	ASTM D6304	>0.05	▲ 0.181	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 1810	---	---
Silt	scalar	*Visual	NONE	▲ MODER	---	---
Appearance	scalar	*Visual	NORML	▲ HAZY	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---	---
Free Water	scalar	*Visual		▲ 20.0	---	---

Customer Id: COREASMA
Sample No.: KC05935407
Lab Number: 05935407
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

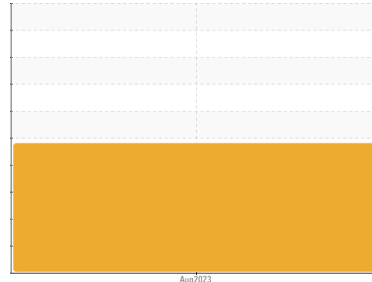
Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 4217652

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil. Excessive free water present. There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC05935407	---	---
Sample Date	Client Info			15 Aug 2023	---	---
Machine Age	hrs	Client Info		3024	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	6	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

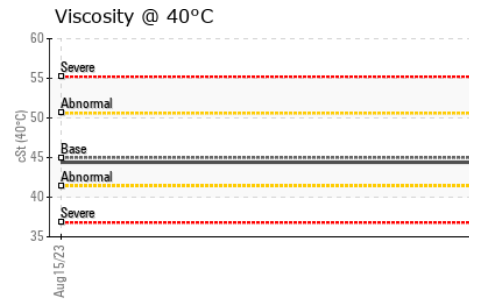
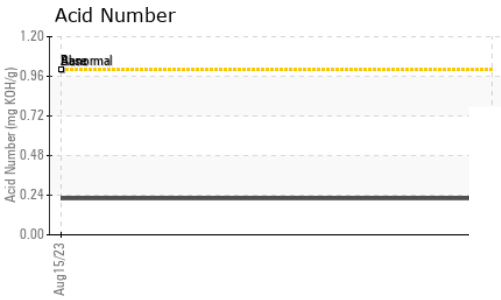
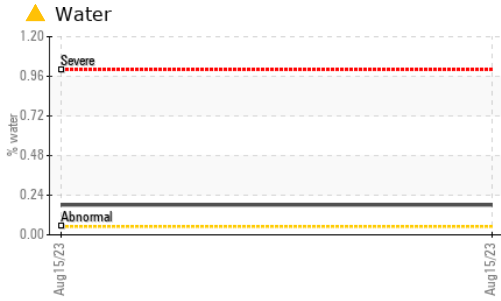
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	100	27	---	---
Calcium	ppm	ASTM D5185m	0	0	---	---
Phosphorus	ppm	ASTM D5185m	0	2	---	---
Zinc	ppm	ASTM D5185m	0	53	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	---	---
Sodium	ppm	ASTM D5185m		4	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304	>0.05	▲ 0.181	---	---
ppm Water	ppm	ASTM D6304	>500	▲ 1810	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.22	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	▲ MODER	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	▲ HAZY	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	---	---
Free Water	scalar	*Visual		▲ 20.0	---	---

OIL ANALYSIS REPORT

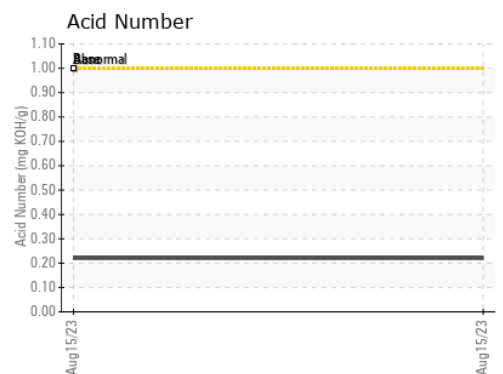
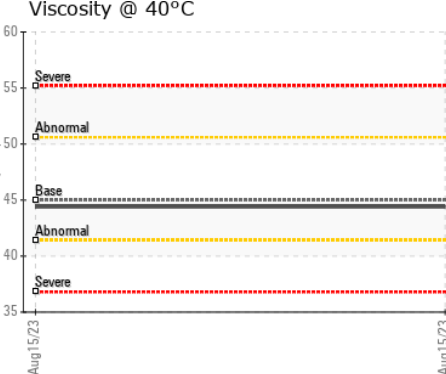
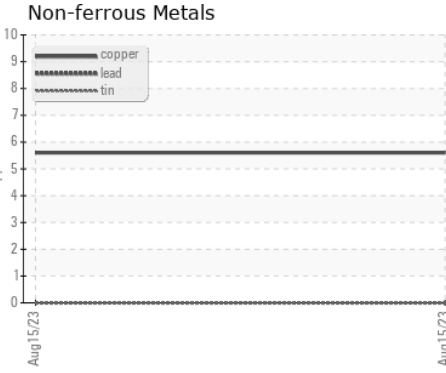
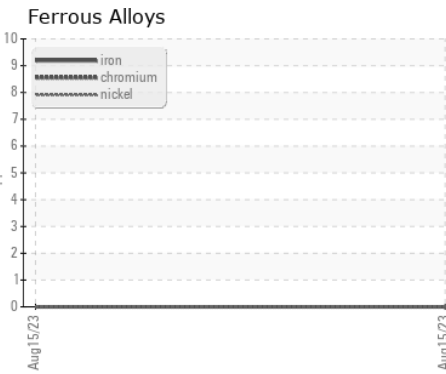


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	44.4	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05935407 **Received** : 25 Aug 2023
Lab Number : 05935407 **Diagnosed** : 05 Sep 2023
Unique Number : 10620678 **Diagnostician** : Doug Bogart
Test Package : IND 2

CORA OPERATIONS INC
 261 MAVERICK ST
 EAST BOSTON, MA
 US 02128
 Contact: JOHN T.
 johnt@cora-ops.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: