



PROBLEM SUMMARY

Sample Rating Trend



ISO



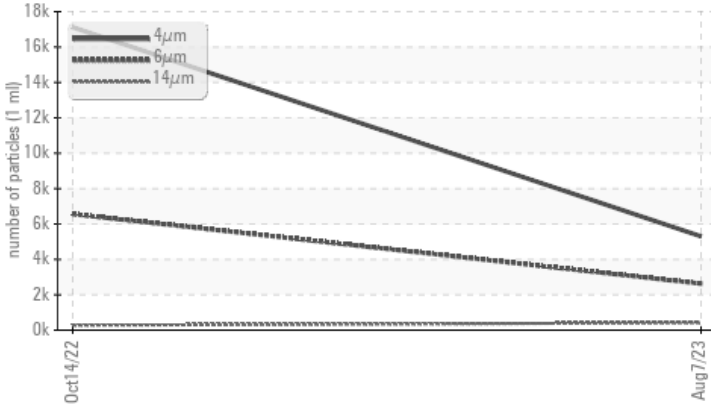
Machine Id
KAESER 7909253

Component
Compressor

Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ 2624	▲ 6558	---
Particles >14µm	ASTM D7647	>80	▲ 419	▲ 274	---
Particles >21µm	ASTM D7647	>20	▲ 112	▲ 45	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 20/19/16	▲ 21/20/15	---

Customer Id: AMACARLA
Sample No.: KC05935411
Lab Number: 05935411
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

14 Oct 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

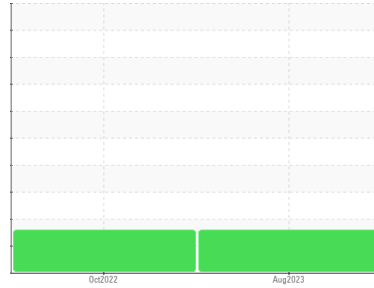
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
KAESER 7909253

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC05935411	KC102194	---
Sample Date	Client Info			07 Aug 2023	14 Oct 2022	---
Machine Age	hrs	Client Info		6074	3611	---
Oil Age	hrs	Client Info		0	3611	---
Oil Changed		Client Info		N/A	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	1	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	4	6	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		<1	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

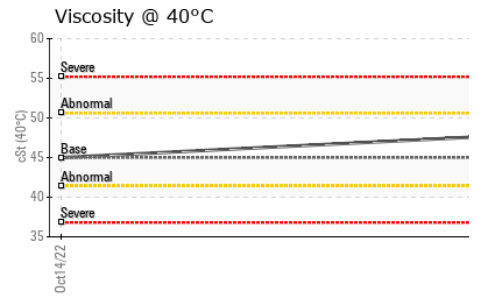
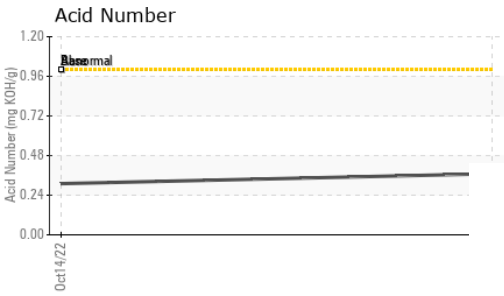
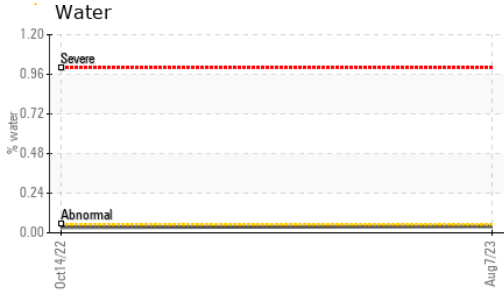
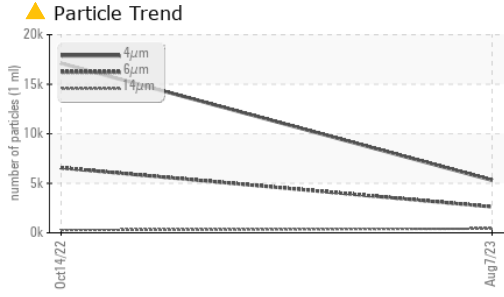
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	<1	30	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	100	78	64	---
Calcium	ppm	ASTM D5185m	0	0	3	---
Phosphorus	ppm	ASTM D5185m	0	0	4	---
Zinc	ppm	ASTM D5185m	0	0	6	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	---
Sodium	ppm	ASTM D5185m		11	17	---
Potassium	ppm	ASTM D5185m	>20	<1	6	---
Water	%	ASTM D6304	>0.05	0.039	0.033	---
ppm Water	ppm	ASTM D6304	>500	390.0	336.1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		5303	17117	---
Particles >6µm		ASTM D7647	>1300	▲ 2624	▲ 6558	---
Particles >14µm		ASTM D7647	>80	▲ 419	▲ 274	---
Particles >21µm		ASTM D7647	>20	▲ 112	▲ 45	---
Particles >38µm		ASTM D7647	>4	2	1	---
Particles >71µm		ASTM D7647	>3	0	1	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 20/19/16	▲ 21/20/15	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.37	0.31	---

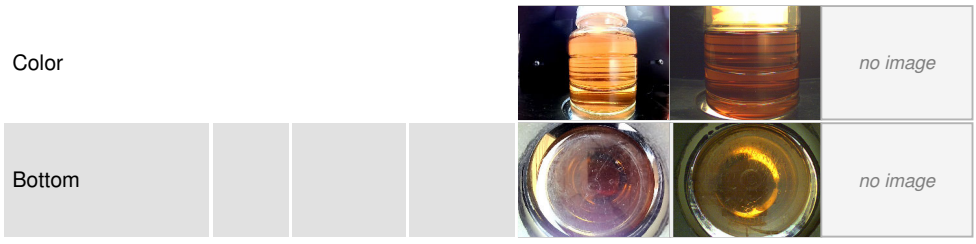
OIL ANALYSIS REPORT



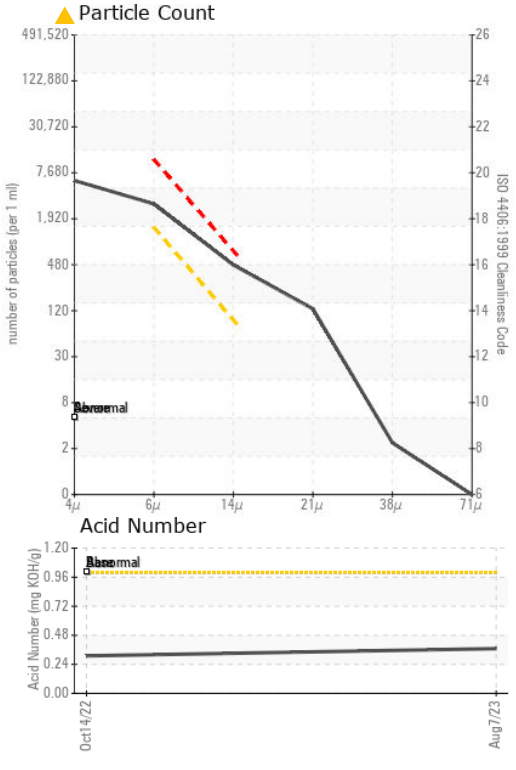
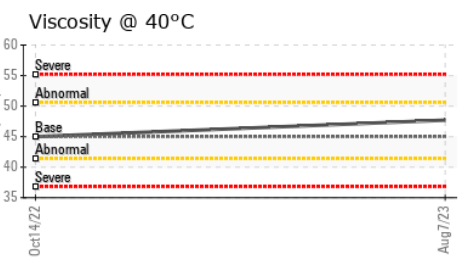
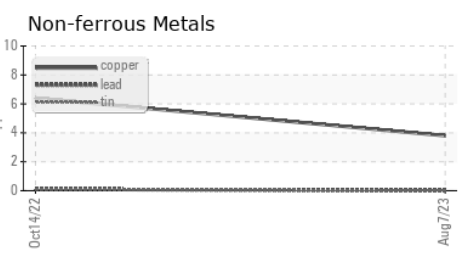
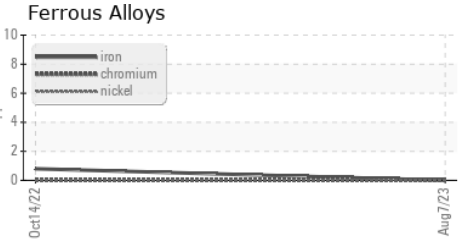
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	VLITE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	47.7	45.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC05935411 **Received** : 25 Aug 2023
Lab Number : 05935411 **Diagnosed** : 28 Aug 2023
Unique Number : 10620682 **Diagnostician** : Don Baldrige
Test Package : IND 2

AMAZON LAFAYETTE
 3620 NW EVANGELINE THRWY
 CARENCRO, LA
 US 70501
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)