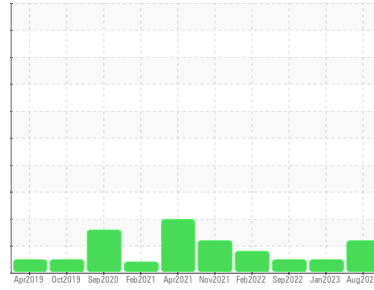




# PROBLEM SUMMARY

## Sample Rating Trend

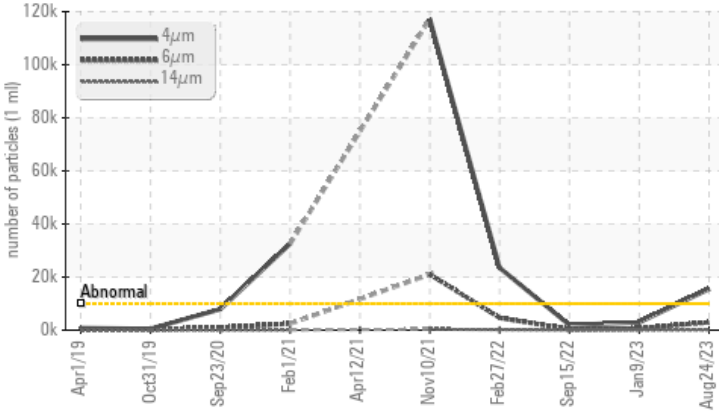
ISO



Machine Id  
**INGERSOLL RAND R75I-W125 PICKLE MEZZ IR (S/N VK3849U16139)**  
 Component  
**Air Compressor**  
 Fluid  
**INGERSOLL-RAND SSR ULTRA COOLANT (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	NORMAL
Particles >4µm	ASTM D7647	>10000	▲ 15516	2914	1936
Particles >6µm	ASTM D7647	>2500	▲ 2963	594	349
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 21/19/14	19/16/12	18/16/11

Customer Id: SMIGRAKY  
 Sample No.: USPM17738  
 Lab Number: 05935426  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

There are no recommended actions for this sample.

## HISTORICAL DIAGNOSIS

### 09 Jan 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 15 Sep 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 27 Feb 2022 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

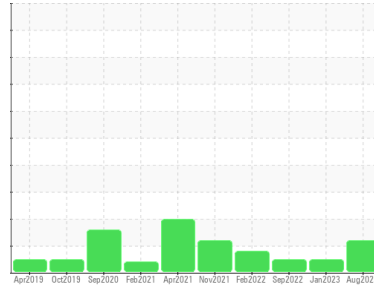
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**INGERSOLL RAND R75I-W125 PICKLE MEZZ IR (S/N VK3849U16139)**

Component  
**Air Compressor**

Fluid  
**INGERSOLL-RAND SSR ULTRA COOLANT (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM17738</b>	USPM25414	USPR000807
Sample Date	Client Info	<b>24 Aug 2023</b>	09 Jan 2023	15 Sep 2022
Machine Age	hrs	Client Info	0	15829
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ATTENTION</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >70	<1	<1	1
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >6	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >10	0	<1	<1
Lead	ppm	ASTM D5185m >20	0	<1	<1
Copper	ppm	ASTM D5185m >80	29	20	23
Tin	ppm	ASTM D5185m >15	<1	<1	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 500	0	25	33
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 0	0	0	0
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 20	6	6	4
Zinc	ppm	ASTM D5185m 0	368	281	311
Sulfur	ppm	ASTM D5185m 200	101	100	77

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >12	<1	<1	2
Sodium	ppm	ASTM D5185m	26	23	27
Potassium	ppm	ASTM D5185m >20	5	4	4
Water	%	ASTM D6304 >0.1	0.182	0.086	0.150
ppm Water	ppm	ASTM D6304 >1000	1820	860.1	1501.0

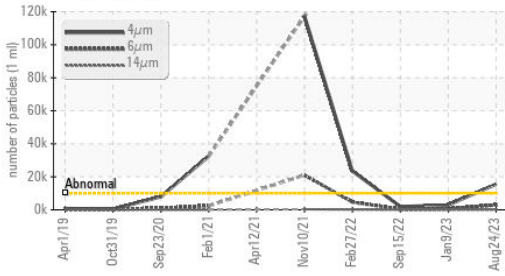
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ <b>15516</b>	2914	1936
Particles >6µm	ASTM D7647 >2500	▲ <b>2963</b>	594	349
Particles >14µm	ASTM D7647 >320	<b>105</b>	26	20
Particles >21µm	ASTM D7647 >80	<b>21</b>	5	3
Particles >38µm	ASTM D7647 >20	<b>1</b>	1	1
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ <b>21/19/14</b>	19/16/12	18/16/11

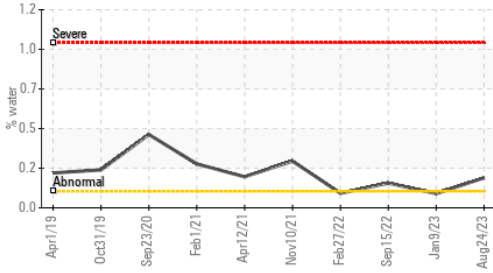
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.93</b>	0.60	0.67

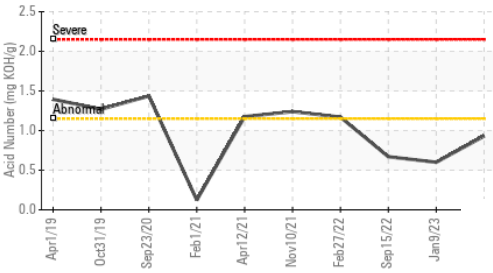
### Particle Trend



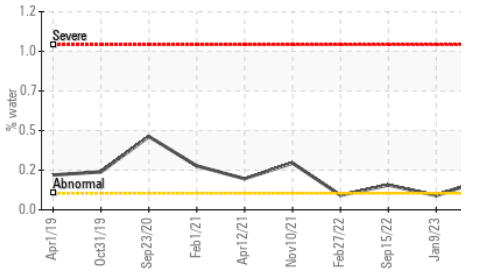
### Water



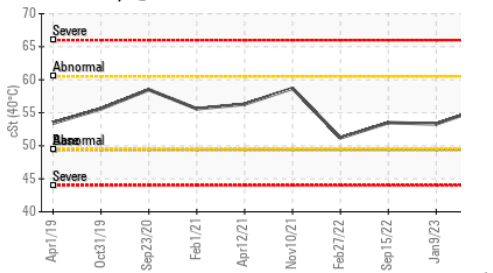
### Acid Number



### Water



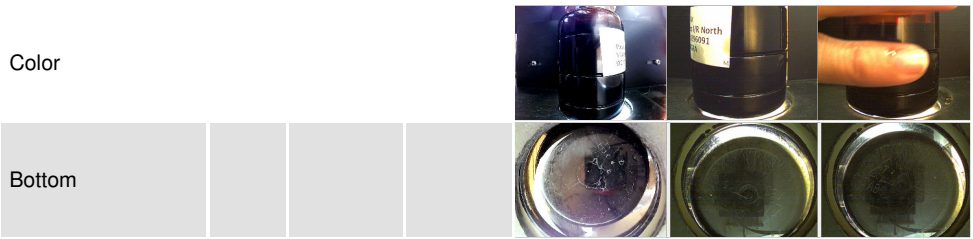
### Viscosity @ 40°C



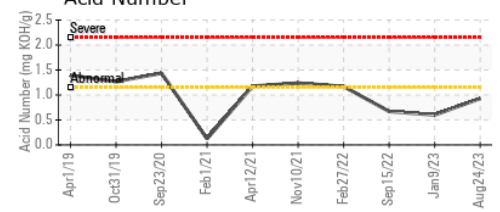
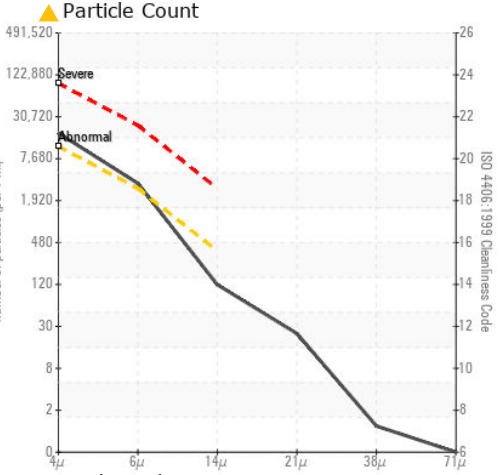
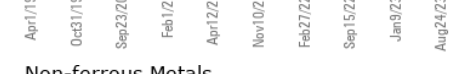
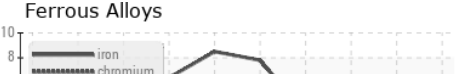
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.4	55.8	53.3

### SAMPLE IMAGES



### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM17738 **Received** : 25 Aug 2023  
**Lab Number** : 05935426 **Diagnosed** : 29 Aug 2023  
**Unique Number** : 10620697 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**SMITHFIELD FOODS - GRAYSON**  
 800 C W STEVENS BLVD  
 GRAYSON, KY  
 US 41143  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)