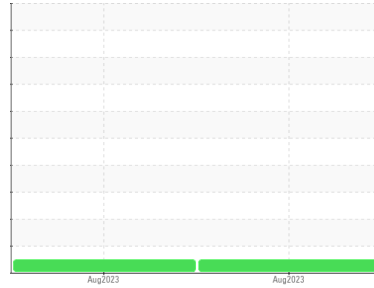




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
HARDYWOOD (S/N 202498)

Component
Screw Compressor

Fluid
EMKARATE RL170H (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0715247	WC0715235	---
Sample Date	Client Info			17 Aug 2023	16 Aug 2023	---
Machine Age	yrs	Client Info		6	6	---
Oil Age	yrs	Client Info		6	6	---
Oil Changed	Client Info			Not Changed	Not Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	<1	<1	---
Chromium	ppm	ASTM D5185m	>4	0	0	---
Nickel	ppm	ASTM D5185m		<1	<1	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>5	0	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>30	<1	<1	---
Tin	ppm	ASTM D5185m	>15	0	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

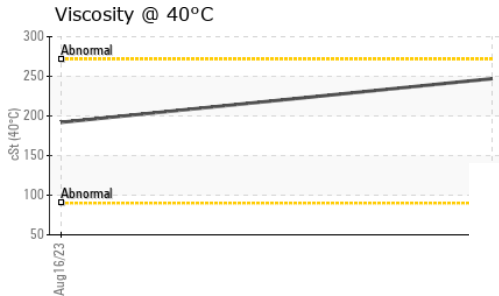
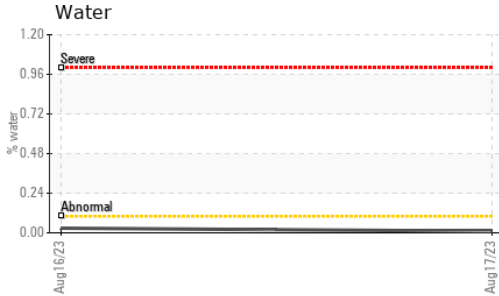
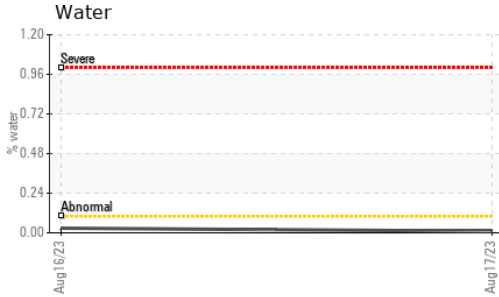
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		2	2	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m		<1	<1	---
Calcium	ppm	ASTM D5185m		0	0	---
Phosphorus	ppm	ASTM D5185m		3	2	---
Zinc	ppm	ASTM D5185m		<1	<1	---
Sulfur	ppm	ASTM D5185m		0	0	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6	4	---
Sodium	ppm	ASTM D5185m		0	0	---
Potassium	ppm	ASTM D5185m	>20	<1	1	---
Water	%	ASTM D6304	>0.1	0.010	0.028	---
ppm Water	ppm	ASTM D6304	>1000	107.3	289.7	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.014	0.013	---



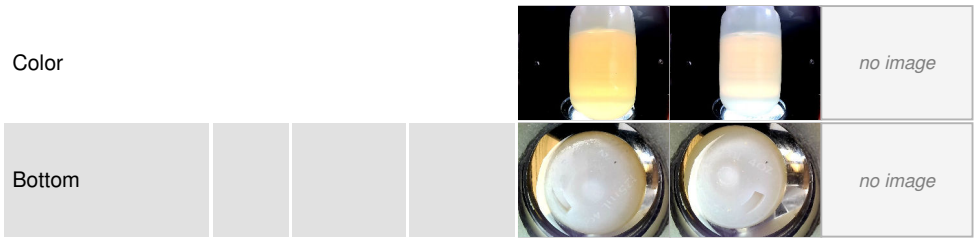
OIL ANALYSIS REPORT



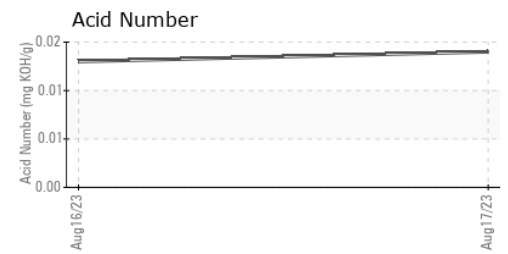
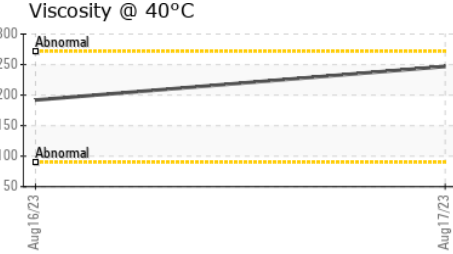
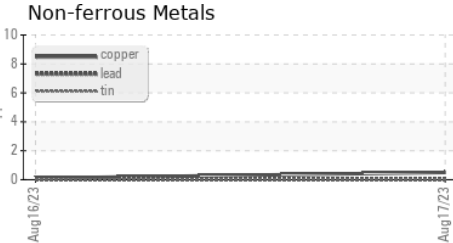
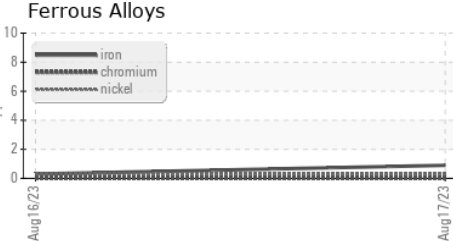
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	247	192	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0715247 **Received** : 25 Aug 2023
Lab Number : **05935506** **Diagnosed** : 28 Aug 2023
Unique Number : 10620777 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF)

PRO REFRIGERATION
 319 FARMINGTON RD
 MOCKSVILLE, NC
 US 27028
 Contact: ANDREW MERRITTS

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: