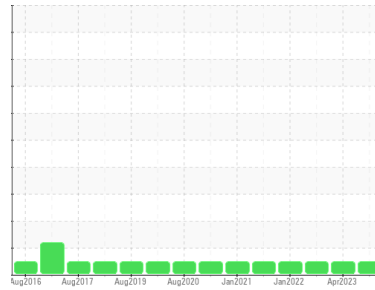




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
HAPL
 Machine Id
HAPL 1 Bucket Elevator (S/N 16-1100-0435)
 Component
Gearbox
 Fluid
GEAR OIL (PAO) ISO 220 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0035386	RP0034575	RP0028860
Sample Date	Client Info		24 Aug 2023	07 Apr 2023	15 Jul 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		19	12	20
Iron	ppm	ASTM D5185m >200	28	19	5
Chromium	ppm	ASTM D5185m >15	1	1	0
Nickel	ppm	ASTM D5185m >15	<1	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	<1	<1	<1
Tin	ppm	ASTM D5185m >25	0	0	<1
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 25	2	3	8
Barium	ppm	ASTM D5185m 12	1	1	0
Molybdenum	ppm	ASTM D5185m 5	<1	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 25	<1	0	<1
Calcium	ppm	ASTM D5185m 25	9	0	4
Phosphorus	ppm	ASTM D5185m 375	152	152	118
Zinc	ppm	ASTM D5185m 25	29	19	13

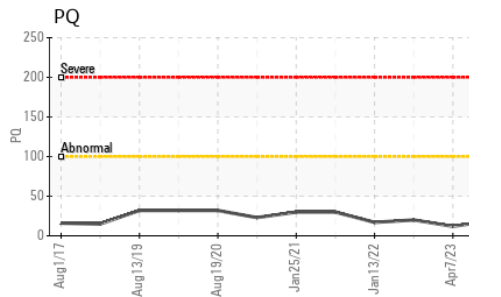
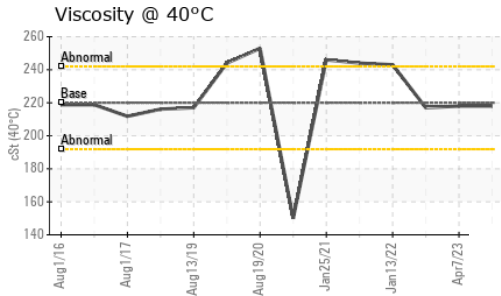
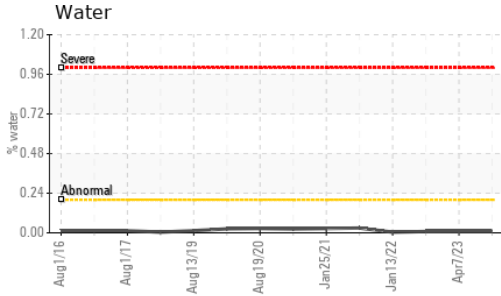
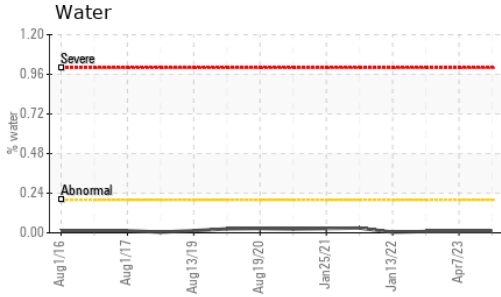
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	2	<1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	2
Water	%	ASTM D6304 >0.2	0.009	0.009	0.008
ppm Water	ppm	ASTM D6304 >2000	97.7	95.4	85.6

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.10	0.43	0.41	0.47

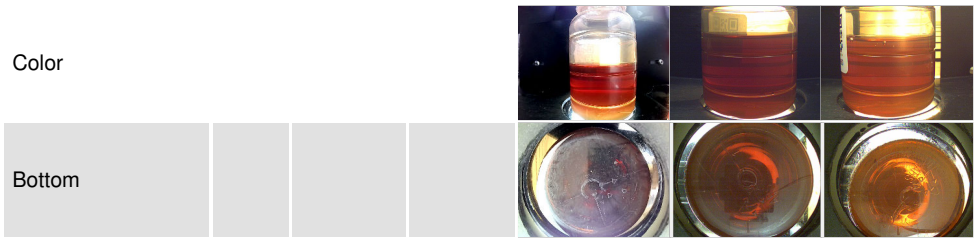
OIL ANALYSIS REPORT



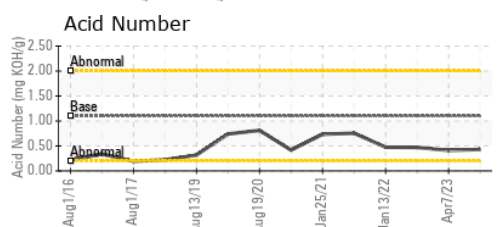
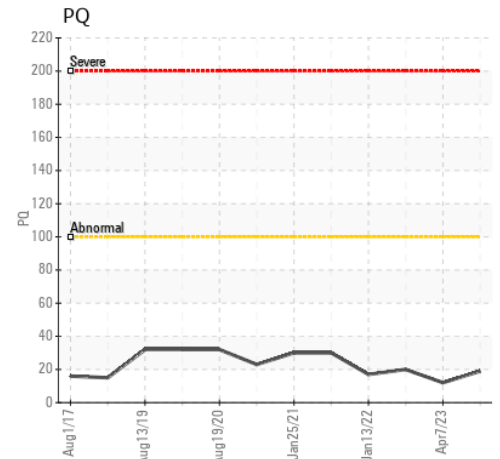
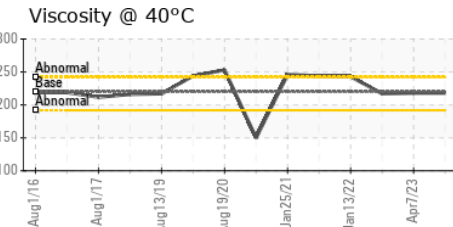
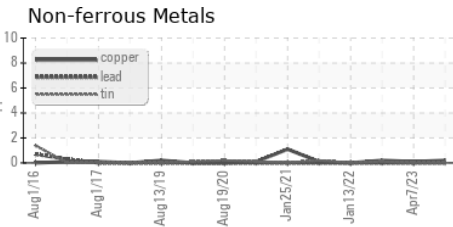
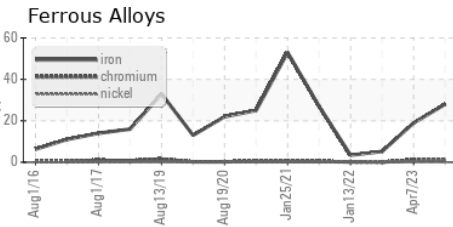
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	218	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0035386 **Received** : 25 Aug 2023
Lab Number : 05935531 **Diagnosed** : 28 Aug 2023
Unique Number : 10620802 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

OUTOKUMPU STAINLESS USA
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 CALVERT, AL
 US 36513
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 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)