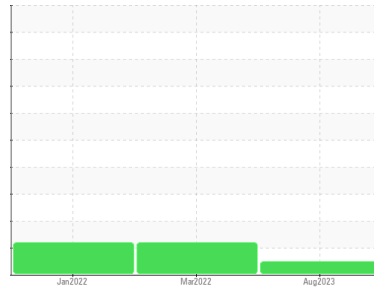




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**MHTF\_P7 MHTF\_P7\_M7**  
 Component  
**Non-Drive End Bearing**  
 Fluid  
**ROYAL PURPLE SYNFLM GT 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0033068</b>	RP0012782	RP0012768
Sample Date	Client Info		<b>23 Aug 2023</b>	18 Mar 2022	06 Jan 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>12</b>	---	---
Iron	ppm	ASTM D5185m >20	<b>6</b>	1	4
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	2
Lead	ppm	ASTM D5185m >20	<b>11</b>	6	7
Copper	ppm	ASTM D5185m >20	<b>20</b>	8	8
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m	<b>1</b>	1	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	25	20
Calcium	ppm	ASTM D5185m	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m	<b>38</b>	37	40
Zinc	ppm	ASTM D5185m	<b>113</b>	29	29

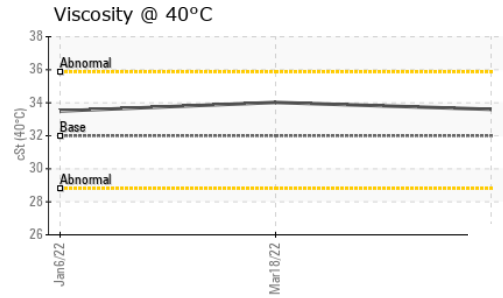
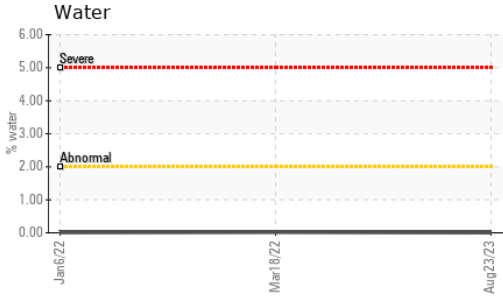
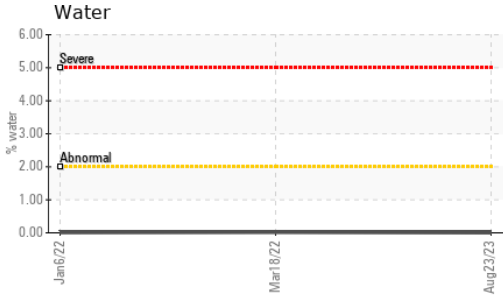
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>7</b>	4	7
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304 >2	<b>0.002</b>	0.015	0.007
ppm Water	ppm	ASTM D6304	<b>20.8</b>	150.6	77.2

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.415</b>	0.30	0.282

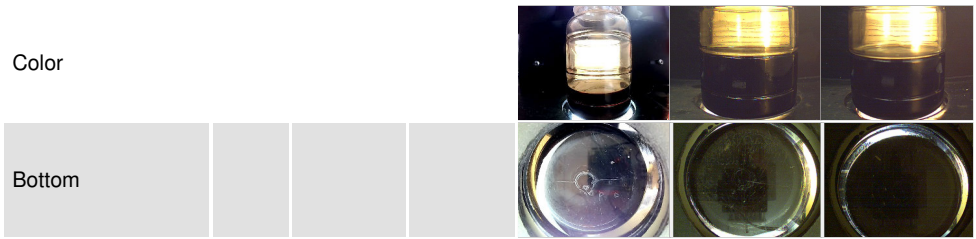
# OIL ANALYSIS REPORT



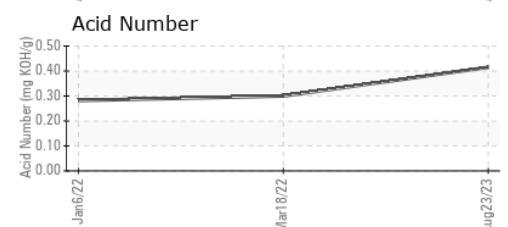
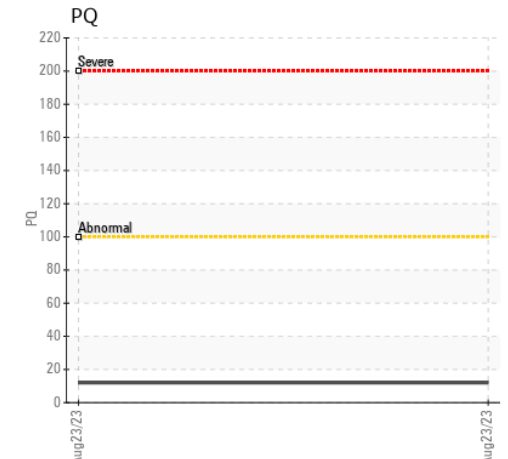
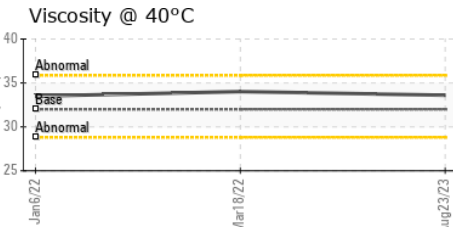
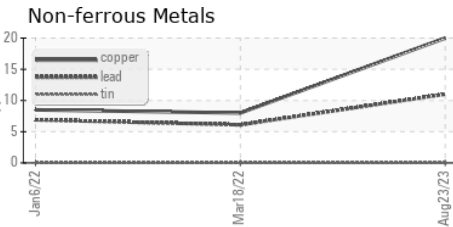
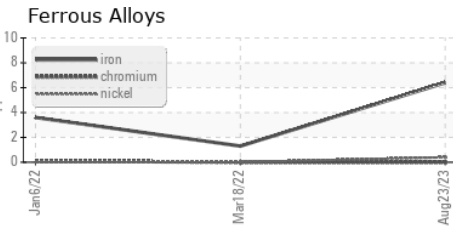
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	▲ MODER	▲ MODER
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 32	<b>33.6</b>	34.02	33.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0033068 **Received** : 25 Aug 2023  
**Lab Number** : **05935568** **Diagnosed** : 28 Aug 2023  
**Unique Number** : 10620839 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PQ )

**ENERGY TRANSFER - MARCUS HOOK TF**  
 7 COMMERCE DRIVE  
 ASTON, PA  
 US 19014  
 Contact: QUITA MORGAN

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: