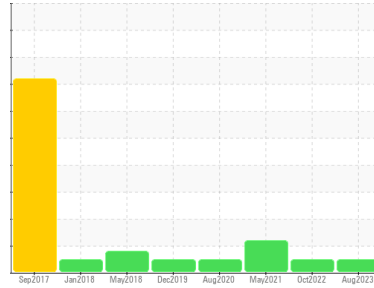




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CONSTRUCTORS, INC**  
 Machine Id  
**04-0628**  
 Component  
**Gasoline Engine**  
 Fluid  
**MOBIL 1 5W30 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>SBP0004637</b>	SBP0002082	SBP52134055
Sample Date	Client Info			<b>22 Aug 2023</b>	26 Oct 2022	21 May 2021
Machine Age	hrs	Client Info		<b>7365</b>	6621	5789
Oil Age	hrs	Client Info		<b>365</b>	204	377
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>4.0		<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method			<b>NEG</b>	NEG	0.0

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	<b>31</b>	7	63
Chromium	ppm	ASTM D5185m	>20	<b>2</b>	<1	3
Nickel	ppm	ASTM D5185m	>5	<b>&lt;1</b>	0	1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>40	<b>6</b>	2	11
Lead	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>155	<b>14</b>	6	9
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	94	<b>45</b>	67	16
Barium	ppm	ASTM D5185m	0.0	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m	0.0	<b>77</b>	65	143
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	1388	<b>567</b>	465	486
Calcium	ppm	ASTM D5185m	820	<b>1343</b>	1198	1280
Phosphorus	ppm	ASTM D5185m	720	<b>716</b>	632	637
Zinc	ppm	ASTM D5185m	780	<b>843</b>	756	750
Sulfur	ppm	ASTM D5185m	2240	<b>3437</b>	2725	---

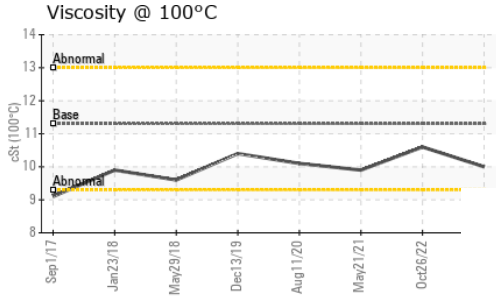
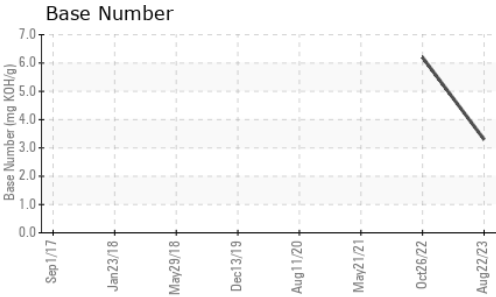
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>30	<b>16</b>	6	12
Sodium	ppm	ASTM D5185m	>400	<b>3</b>	<1	5
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	2	2
Chlorine	ppm	ASTM D5185m		<b>---</b>	---	0

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		<b>0</b>	0.1	0.19
Nitration	Abs/cm	*ASTM D7624	>20	<b>10.1</b>	9.1	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>21.1</b>	20.1	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>16.5</b>	13.6	▲ 20
Base Number (BN)	mg KOH/g	ASTM D2896		<b>3.3</b>	6.2	---



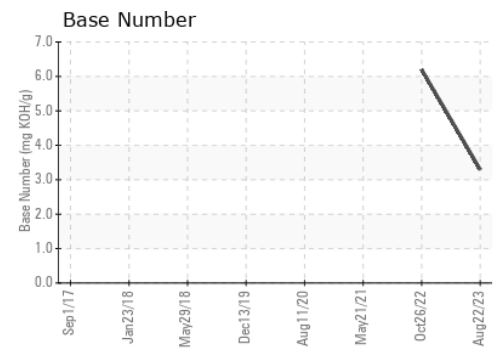
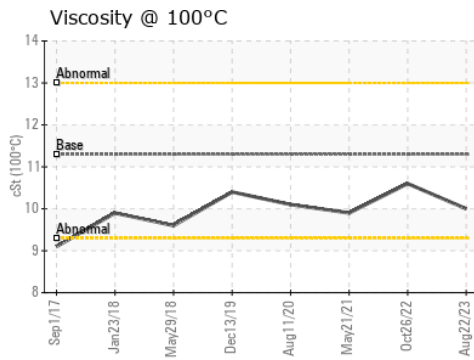
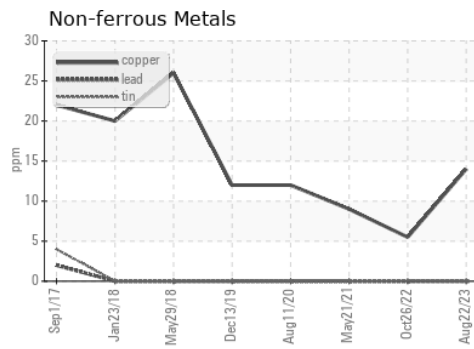
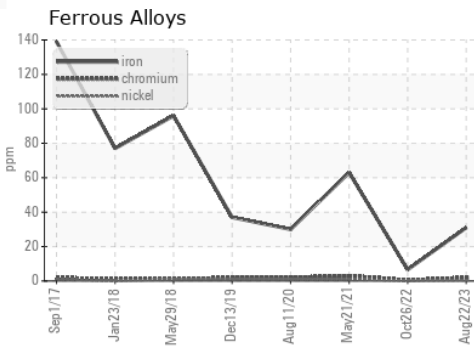
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	11.3	10.0	10.6

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : SBP0004637 **Received** : 28 Aug 2023  
**Lab Number** : 05935936 **Diagnosed** : 29 Aug 2023  
**Unique Number** : 10621207 **Diagnostician** : Sean Felton  
**Test Package** : FLEET

**Constructors Inc. - 603659**  
 1815 Y Street  
 Lincoln, NE  
 US 68508  
 Contact: Jack Linhart  
 jackl@constructorslincoln.com  
 T: (402)434-2157  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)