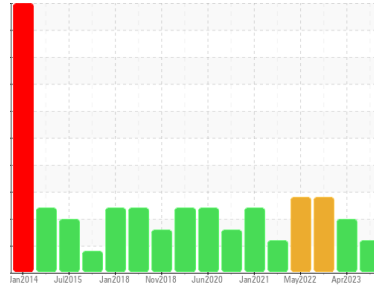




PROBLEM SUMMARY

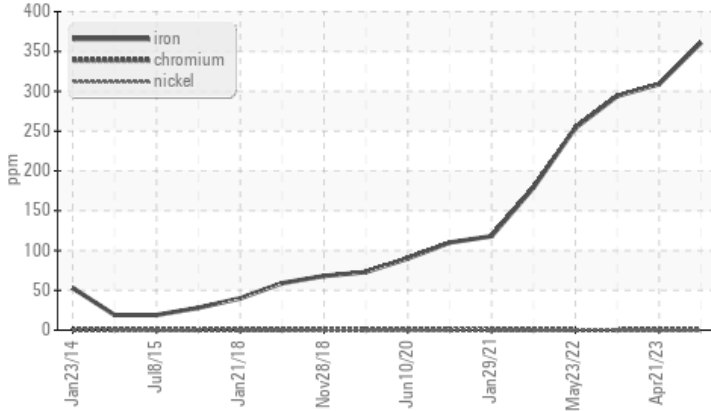
Area
Hauser
 Machine Id
HAU00 Spill Gates Hydraulic Oil - LE4046
 Component
Case Drain Hydraulic System
 Fluid
BIOFLO AW 46 (5 GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



RECOMMENDATION

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>20	▲ 361	▲ 309	▲ 294
Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE

Customer Id: PPLBUT
 Sample No.: WC0757762
 Lab Number: 05936085
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

21 Apr 2023 Diag: Don Baldrige

VISUAL METAL



We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample. The iron level is abnormal. Moderate concentration of visible metal present. No other contaminants were detected in the oil. The AN level is acceptable for this fluid.

view report



06 Nov 2022 Diag: Don Baldrige

WEAR



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



23 May 2022 Diag: Jonathan Hester

WEAR



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

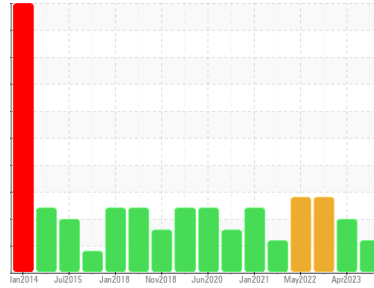
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
Hauser
 Machine Id
HAU00 Spill Gates Hydraulic Oil - LE4046
 Component
Case Drain Hydraulic System
 Fluid
BIOFLO AW 46 (5 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

The iron level is abnormal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0757762	WC05835919	WC0757748
Sample Date	Client Info		19 Aug 2023	21 Apr 2023	06 Nov 2022
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	▲ 361	▲ 309	▲ 294
Chromium	ppm	ASTM D5185m >20	0	<1	0
Nickel	ppm	ASTM D5185m >20	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	0	2
Lead	ppm	ASTM D5185m >20	<1	0	0
Copper	ppm	ASTM D5185m >20	11	7	10
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	<1	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	<1	<1	<1
Calcium	ppm	ASTM D5185m	<1	<1	<1
Phosphorus	ppm	ASTM D5185m	319	278	276
Zinc	ppm	ASTM D5185m	20	15	15
Sulfur	ppm	ASTM D5185m	2404	1969	2037

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	7	6	6
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	1	1	1

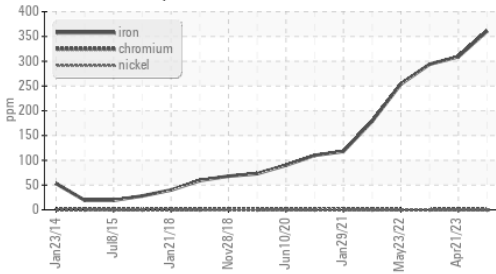
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>320	---	---	▲ 11157
Particles >6µm	ASTM D7647	>80	---	---	▲ 830
Particles >14µm	ASTM D7647	>20	---	---	▲ 39
Particles >21µm	ASTM D7647	>4	---	---	▲ 9
Particles >38µm	ASTM D7647	>3	---	---	0
Particles >71µm	ASTM D7647	>3	---	---	0
Oil Cleanliness	ISO 4406 (c)	>15/13/11	---	---	▲ 21/17/12

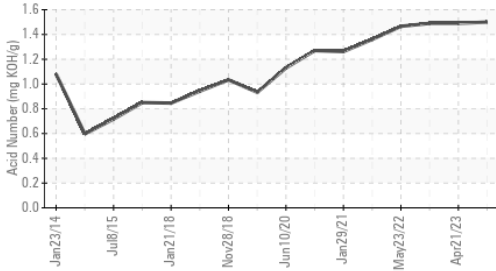
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.50	1.49	1.49

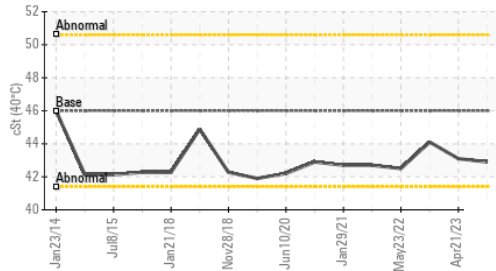
▲ Ferrous Alloys



Acid Number



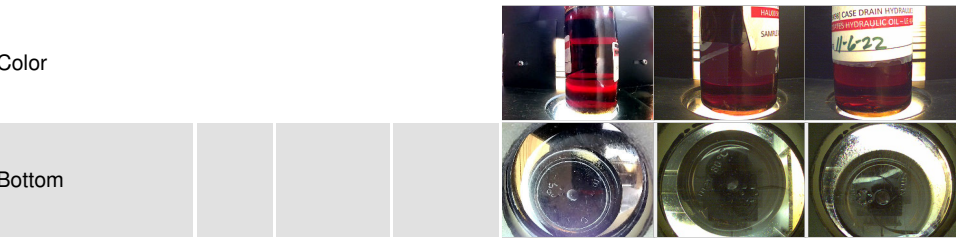
Viscosity @ 40°C



PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ MODER	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

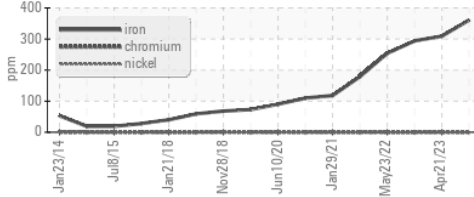
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	42.9	43.1	44.1

SAMPLE IMAGES

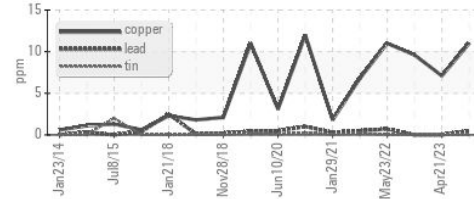


GRAPHS

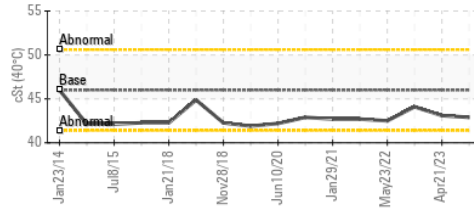
▲ Ferrous Alloys



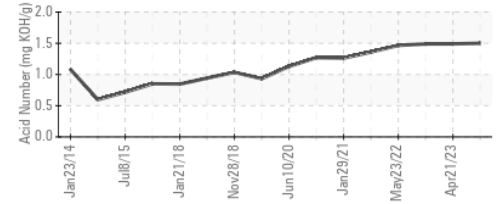
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0757762 Received : 28 Aug 2023
 Lab Number : 05936085 Diagnosed : 29 Aug 2023
 Unique Number : 10621356 Diagnostician : Don Baldrige
 Test Package : IND 2

NORTHWESTERN ENERGY
 6700 RAINBOW DAM RD
 GREAT FALLS, MT
 US 59404
 Contact: STANLEY BOGNATZ
 srb@mbsi.com
 T: (570)575-9252
 F: (570)227-0014

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)