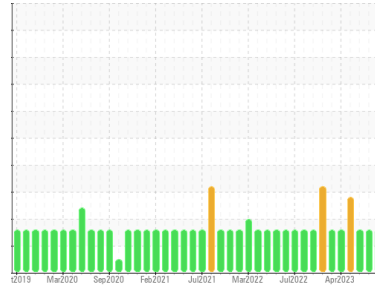




# PROBLEM SUMMARY

Sample Rating Trend



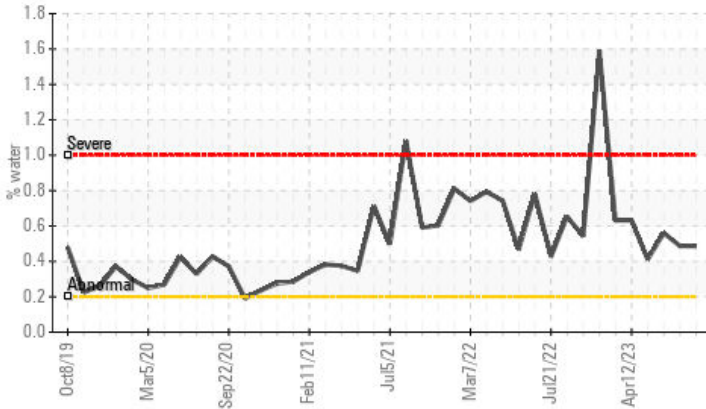
**WATER**



Machine Id  
**CF6202 (S/N 00881-003-1-01-01)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL GLYGOYLE 100 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Water



## RECOMMENDATION

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| Sample Status |     |            |       | <b>ATTENTION</b> | ATTENTION | ATTENTION |
|---------------|-----|------------|-------|------------------|-----------|-----------|
| Water         | %   | ASTM D6304 | >0.2  | ▲ <b>0.486</b>   | ▲ 0.487   | ▲ 0.560   |
| ppm Water     | ppm | ASTM D6304 | >2000 | ▲ <b>4860</b>    | ▲ 4870    | ▲ 5600    |

Customer Id: FLIFAI  
 Sample No.: USP0000416  
 Lab Number: 05936139  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

| Action             | Status | Date | Done By | Description   |
|--------------------|--------|------|---------|---|
| Check Water Access | ---    | ---  | ?       | We advise that you check for the source of water entry. |

## HISTORICAL DIAGNOSIS

### 13 Aug 2023 Diag: Doug Bogart

WATER



We advise that you check for the source of water entry. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 22 Jun 2023 Diag: Doug Bogart

WATER



We advise that you check for the source of water entry. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 21 May 2023 Diag: Doug Bogart

WATER



We advise that you check for the source of water entry. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

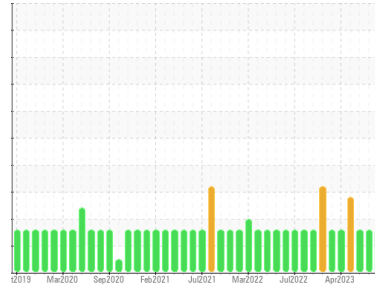
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**CF6202 (S/N 00881-003-1-01-01)**

Component  
**Gearbox**  
Fluid  
**MOBIL GLYGOYLE 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>USP0000416</b>  | USP246090   | USP246088   |
| Sample Date   | Client Info |             | <b>23 Aug 2023</b> | 13 Aug 2023 | 22 Jun 2023 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>ATTENTION</b>   | ATTENTION   | ATTENTION   |

## WEAR METALS

|          | method | limit/base  | current | history1     | history2 |    |
|----------|--------|-------------|---------|--------------|----------|----|
| Iron     | ppm    | ASTM D5185m | >200    | <b>2</b>     | 3        | 4  |
| Chromium | ppm    | ASTM D5185m | >15     | <b>0</b>     | 0        | 0  |
| Nickel   | ppm    | ASTM D5185m | >15     | <b>&lt;1</b> | 0        | 0  |
| Titanium | ppm    | ASTM D5185m |         | <b>0</b>     | <1       | 0  |
| Silver   | ppm    | ASTM D5185m |         | <b>0</b>     | <1       | 0  |
| Aluminum | ppm    | ASTM D5185m | >25     | <b>0</b>     | <1       | 0  |
| Lead     | ppm    | ASTM D5185m | >100    | <b>0</b>     | 0        | 0  |
| Copper   | ppm    | ASTM D5185m | >200    | <b>&lt;1</b> | <1       | 0  |
| Tin      | ppm    | ASTM D5185m | >25     | <b>&lt;1</b> | <1       | <1 |
| Vanadium | ppm    | ASTM D5185m |         | <b>&lt;1</b> | <1       | <1 |
| Cadmium  | ppm    | ASTM D5185m |         | <b>0</b>     | 0        | 0  |

## ADDITIVES

|            | method | limit/base  | current | history1   | history2 |     |
|------------|--------|-------------|---------|------------|----------|-----|
| Boron      | ppm    | ASTM D5185m |         | <b>0</b>   | 0        | 0   |
| Barium     | ppm    | ASTM D5185m |         | <b>0</b>   | <1       | 0   |
| Molybdenum | ppm    | ASTM D5185m |         | <b>0</b>   | 0        | 0   |
| Manganese  | ppm    | ASTM D5185m |         | <b>0</b>   | <1       | 0   |
| Magnesium  | ppm    | ASTM D5185m |         | <b>2</b>   | 7        | 0   |
| Calcium    | ppm    | ASTM D5185m |         | <b>4</b>   | 8        | 0   |
| Phosphorus | ppm    | ASTM D5185m |         | <b>570</b> | 541      | 566 |
| Zinc       | ppm    | ASTM D5185m |         | <b>5</b>   | 16       | 0   |
| Sulfur     | ppm    | ASTM D5185m |         | <b>888</b> | 866      | 790 |

## CONTAMINANTS

|           | method | limit/base  | current | history1       | history2 |         |
|-----------|--------|-------------|---------|----------------|----------|---------|
| Silicon   | ppm    | ASTM D5185m | >50     | <b>&lt;1</b>   | <1       | <1      |
| Sodium    | ppm    | ASTM D5185m |         | <b>3</b>       | 2        | 0       |
| Potassium | ppm    | ASTM D5185m | >20     | <b>2</b>       | 3        | 2       |
| Water     | %      | ASTM D6304  | >0.2    | <b>▲ 0.486</b> | ▲ 0.487  | ▲ 0.560 |
| ppm Water | ppm    | ASTM D6304  | >2000   | <b>▲ 4860</b>  | ▲ 4870   | ▲ 5600  |

## FLUID CLEANLINESS

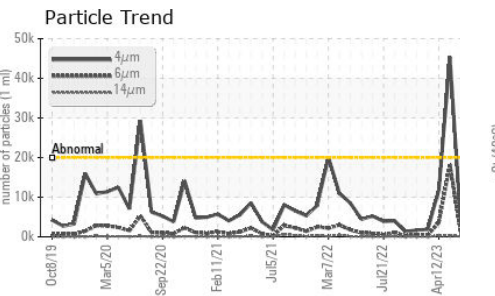
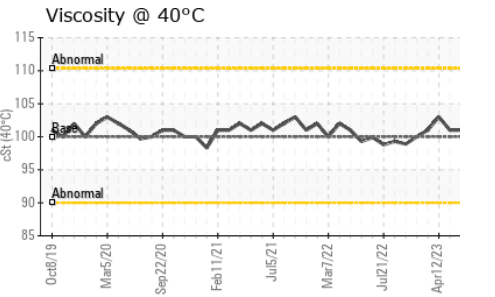
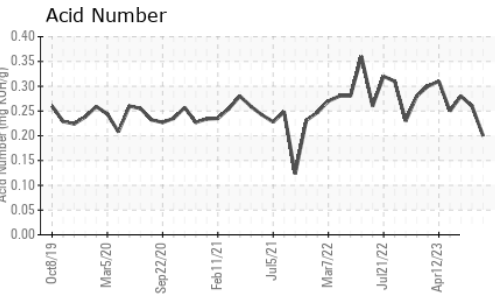
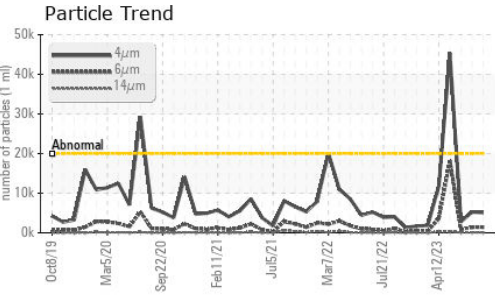
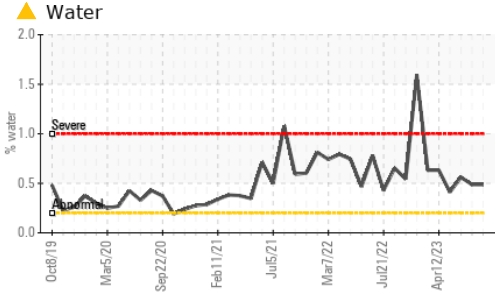
|                 | method       | limit/base | current         | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >20000     | <b>5093</b>     | 5240     | 2815     |
| Particles >6µm  | ASTM D7647   | >5000      | <b>1393</b>     | 1404     | 814      |
| Particles >14µm | ASTM D7647   | >640       | <b>91</b>       | 118      | 85       |
| Particles >21µm | ASTM D7647   | >160       | <b>19</b>       | 35       | 42       |
| Particles >38µm | ASTM D7647   | >40        | <b>2</b>        | 1        | 18       |
| Particles >71µm | ASTM D7647   | >10        | <b>0</b>        | 0        | 8        |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16  | <b>20/18/14</b> | 20/18/14 | 19/17/14 |

## FLUID DEGRADATION

|                  | method   | limit/base | current | history1    | history2 |      |
|------------------|----------|------------|---------|-------------|----------|------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 |         | <b>0.20</b> | 0.26     | 0.28 |



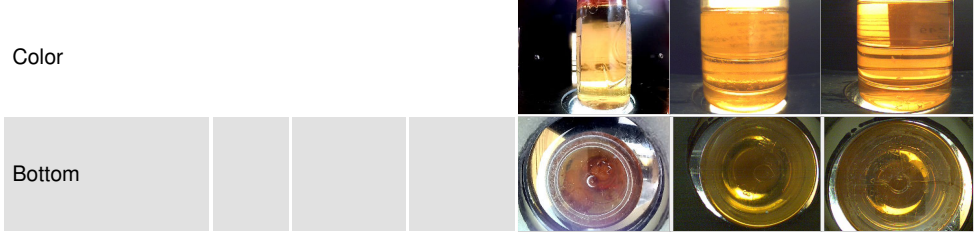
# OIL ANALYSIS REPORT



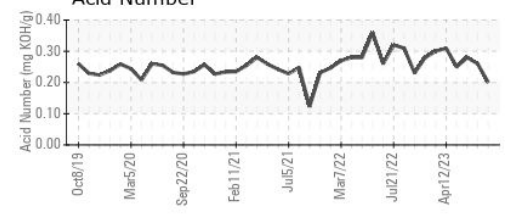
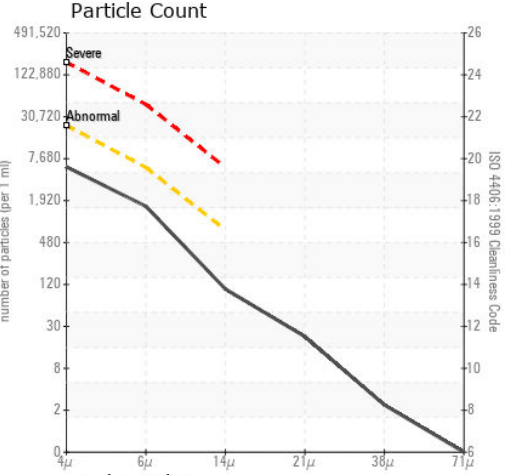
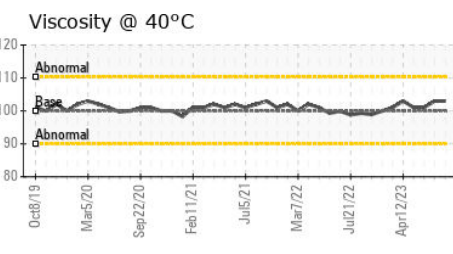
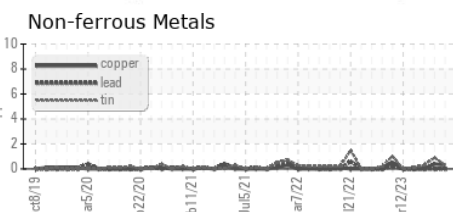
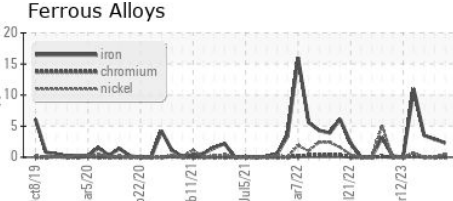
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 100.0   | 103      | 101      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0000416 **Received** : 28 Aug 2023  
**Lab Number** : 05936139 **Diagnosed** : 29 Aug 2023  
**Unique Number** : 10621410 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**POET BIO PROCESSING**  
 1277 102ND ST  
 FAIRBANK, IA  
 US 50662  
 Contact: JASON GOEDKEN  
 Jason.Goedken@POET.COM  
 T: (319)284-2621  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)