

OIL ANALYSIS REPORT

Sample Rating Trend





CONSTRUCTORS, INC CATERPILLAR DIESEL. 131718

Component
Left Conveyor Fluid

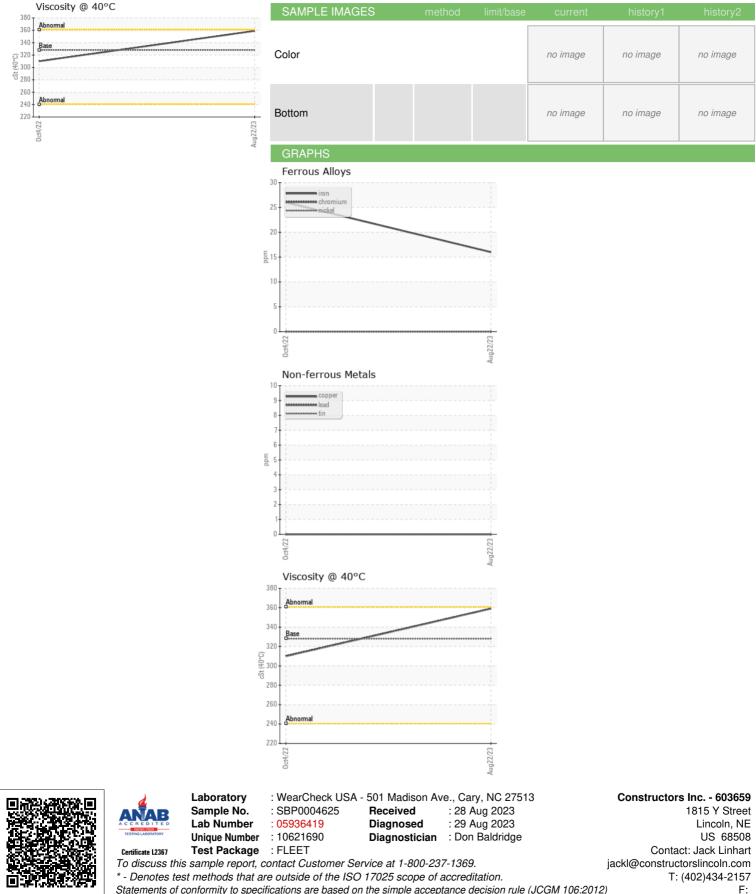
MOBIL MOBILUBE HD 85W140 (--- GAL)

DIAGNOSIS	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		SBP0004625	SBP0001377	
Resample at the next service interval to monitor.	Sample Date		Client Info		22 Aug 2023	04 Oct 2022	
Wear	Machine Age	hrs	Client Info		6408	5349	
All component wear rates are normal.	Oil Age	hrs	Client Info		568	537	
Contamination	Oil Changed		Client Info		N/A	Changed	
There is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	
oil.	WEAR METALS		method	limit/base	current	history1	history2
Fluid Condition	Iron	ppm	ASTM D5185m		16	26	
The condition of the oil is acceptable for the time in	Chromium	ppm	ASTM D5185m		0	0	
service.	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m	210	<1	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	<u>\</u> 25	0	1	
	Lead	ppm	ASTM D5185m		0	0	
	Copper		ASTM D5185m		0	0	
	Tin	ppm	ASTM D5185m		0	0	
	Vanadium	ppm	ASTM D5185m	210	0 <1	0	
	Cadmium	ppm	ASTM D5185m		< 1 0	0	
		ppm					
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		307	242	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		3	7	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		2	<1	
	Calcium	ppm	ASTM D5185m		9	130	
	Phosphorus	ppm	ASTM D5185m		1005	938	
	Zinc	ppm	ASTM D5185m		6	56	
	Sulfur	ppm	ASTM D5185m		24060	19706	
	CONTAMINANTS	;	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m	>50	9	3	
	Sodium	ppm	ASTM D5185m		<1	0	
	Potassium	ppm	ASTM D5185m	>20	0	<1	
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	MODER	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	328	359	310	
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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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