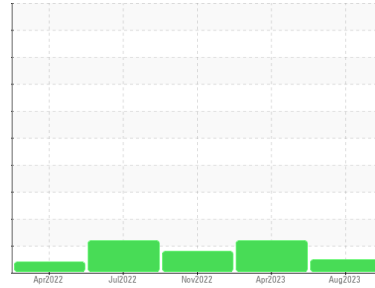


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**COMPRESSOR STATIONS/RED HILLS EAST AREA**  
Machine Id  
**ANACONDA (S/N 5329X7088)**

Component  
**Compressor**  
Fluid  
**TULCO LUBSOIL LPG WS 150 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

The amount and size of particulates present in the system are acceptable.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>TO60001215</b>  | TO60000807  | TO70000182  |
| Sample Date        | Client Info |             |            | <b>10 Aug 2023</b> | 13 Apr 2023 | 16 Nov 2022 |
| Machine Age        | hrs         | Client Info |            | <b>18001</b>       | 16401       | 11966       |
| Oil Age            | hrs         | Client Info |            | <b>1600</b>        | 4433        | 5962        |
| Oil Changed        | Client Info |             |            | <b>Not Changed</b> | Not Changd  | Oil Added   |
| Sample Status      |             |             |            | <b>NORMAL</b>      | ABNORMAL    | ATTENTION   |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >50        | <b>1</b>     | 2        | 2        |
| Chromium    | ppm | ASTM D5185m | >10        | <b>0</b>     | <1       | <1       |
| Nickel      | ppm | ASTM D5185m |            | <b>&lt;1</b> | <1       | <1       |
| Titanium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | 0        |
| Silver      | ppm | ASTM D5185m |            | <b>0</b>     | 0        | <1       |
| Aluminum    | ppm | ASTM D5185m | >25        | <b>&lt;1</b> | 0        | <1       |
| Lead        | ppm | ASTM D5185m | >25        | <b>0</b>     | 0        | 1        |
| Copper      | ppm | ASTM D5185m | >50        | <b>&lt;1</b> | 0        | <1       |
| Tin         | ppm | ASTM D5185m | >15        | <b>&lt;1</b> | <1       | 2        |
| Vanadium    | ppm | ASTM D5185m |            | <b>0</b>     | 0        | <1       |
| Cadmium     | ppm | ASTM D5185m |            | <b>0</b>     | <1       | <1       |

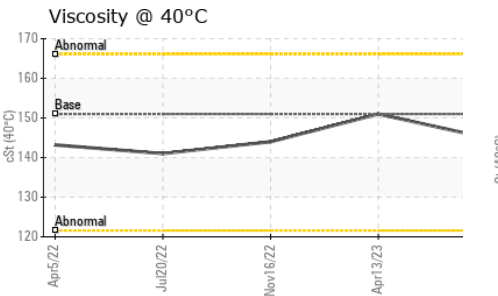
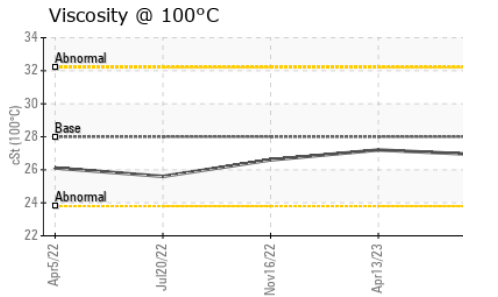
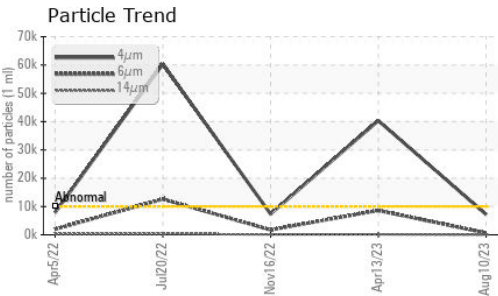
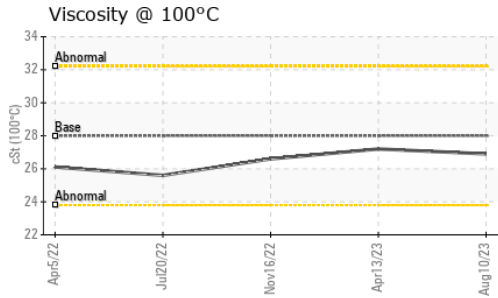
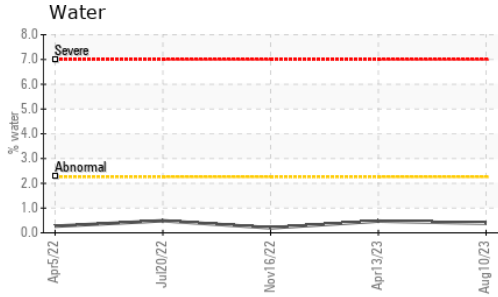
| ADDITIVES  |     | method      | limit/base | current      | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185m | 0          | <b>0</b>     | 0        | <1       |
| Barium     | ppm | ASTM D5185m | 0          | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm | ASTM D5185m | 0          | <b>0</b>     | 0        | <1       |
| Manganese  | ppm | ASTM D5185m |            | <b>&lt;1</b> | 0        | 0        |
| Magnesium  | ppm | ASTM D5185m | 0          | <b>2</b>     | <1       | 3        |
| Calcium    | ppm | ASTM D5185m | 0          | <b>0</b>     | <1       | 0        |
| Phosphorus | ppm | ASTM D5185m | 0          | <b>5</b>     | 6        | 29       |
| Zinc       | ppm | ASTM D5185m | 0          | <b>0</b>     | 0        | <1       |
| Sulfur     | ppm | ASTM D5185m | 0          | <b>136</b>   | 137      | 0        |

| CONTAMINANTS |     | method      | limit/base | current       | history1 | history2 |
|--------------|-----|-------------|------------|---------------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >25        | <b>&lt;1</b>  | 1        | 4        |
| Sodium       | ppm | ASTM D5185m |            | <b>&lt;1</b>  | 4        | 0        |
| Potassium    | ppm | ASTM D5185m | >20        | <b>2</b>      | <1       | 4        |
| Water        | %   | ASTM D6304  | >2.26      | <b>0.382</b>  | 0.473    | 0.201    |
| ppm Water    | ppm | ASTM D6304  | >22600     | <b>3824.8</b> | 4730     | 2019.1   |

| FLUID CLEANLINESS |  | method       | limit/base | current         | history1   | history2   |
|-------------------|--|--------------|------------|-----------------|------------|------------|
| Particles >4µm    |  | ASTM D7647   | >10000     | <b>7206</b>     | ▲ 40339    | 7360       |
| Particles >6µm    |  | ASTM D7647   | >1300      | <b>649</b>      | ▲ 8600     | ▲ 1724     |
| Particles >14µm   |  | ASTM D7647   | >320       | <b>34</b>       | 170        | 117        |
| Particles >21µm   |  | ASTM D7647   | >80        | <b>7</b>        | 22         | 16         |
| Particles >38µm   |  | ASTM D7647   | >20        | <b>1</b>        | 0          | 1          |
| Particles >71µm   |  | ASTM D7647   | >4         | <b>0</b>        | 0          | 0          |
| Oil Cleanliness   |  | ISO 4406 (c) | >20/17/15  | <b>20/17/12</b> | ▲ 23/20/15 | ▲ 20/18/14 |

| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 |            | <b>0.20</b> | 0.18     | 0.24     |

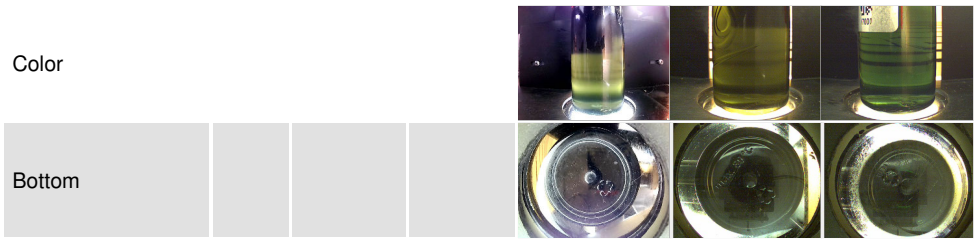
# OIL ANALYSIS REPORT



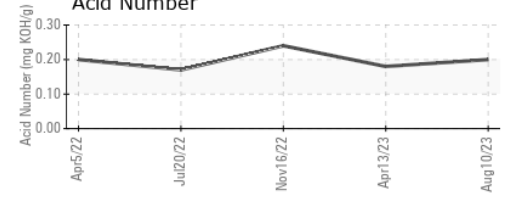
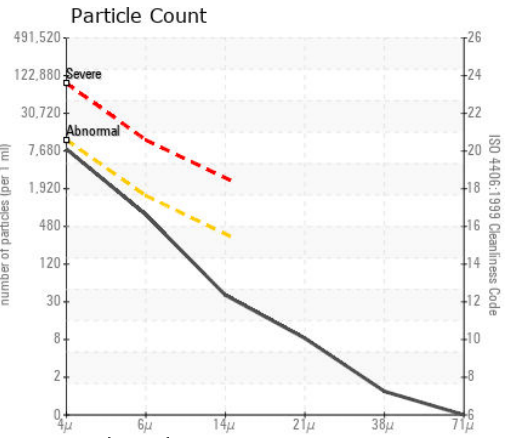
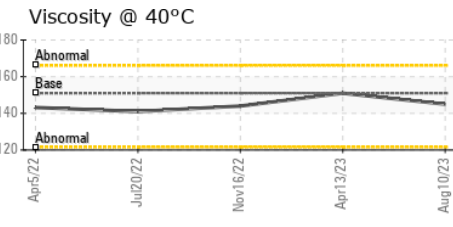
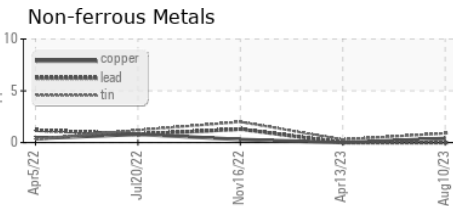
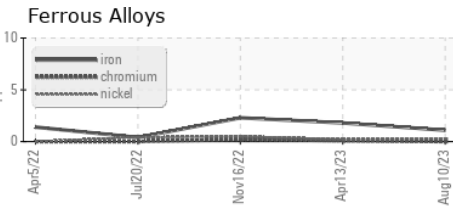
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | VLITE    |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | LIGHT    | VLITE    |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >2.26   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES     | method | limit/base | current | history1 | history2 |
|----------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C          | cSt    | ASTM D445  | 151     | 145      | 151      |
| Visc @ 100°C         | cSt    | ASTM D445  | 28      | 26.9     | 27.2     |
| Viscosity Index (VI) | Scale  | ASTM D2270 | 224     | 223      | 218      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TO60001215 **Received** : 28 Aug 2023  
**Lab Number** : 05936648 **Diagnosed** : 29 Aug 2023  
**Unique Number** : 10621919 **Diagnostician** : Angela Borella  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, VI )  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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