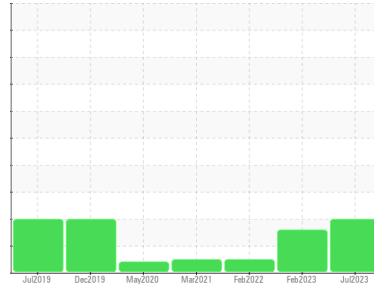




PROBLEM SUMMARY

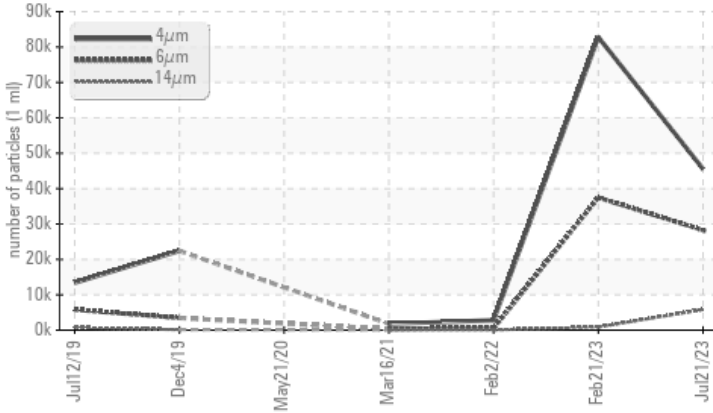
Sample Rating Trend



Machine Id
KAESER CSD 60 6570001 (S/N 1504)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	NORMAL
Particles >6µm	ASTM D7647	>1300	▲ 28237	▲ 37455	567
Particles >14µm	ASTM D7647	>80	▲ 5801	▲ 863	51
Particles >21µm	ASTM D7647	>20	▲ 1741	▲ 73	13
Particles >38µm	ASTM D7647	>4	▲ 64	1	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/22/20	▲ 24/22/17	16/13

Customer Id: PARBROKCP
 Sample No.: KC109000
 Lab Number: 05936680
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

21 Feb 2023 Diag: Don Baldrige

ISO



Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Feb 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



16 Mar 2021 Diag: Don Baldrige

NORMAL



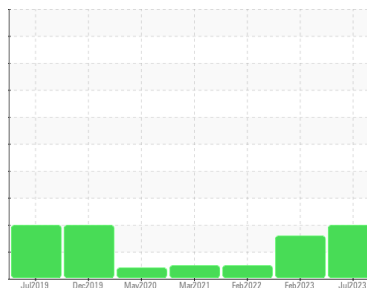
Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
KAESER CSD 60 6570001 (S/N 1504)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)



DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KC109000	KC105655	KC95920
Sample Date	Client Info		21 Jul 2023	21 Feb 2023	02 Feb 2022
Machine Age	hrs	Client Info	37802	34088	24915
Oil Age	hrs	Client Info	0	9173	3040
Oil Changed	Client Info		Not Chngd	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	11	2	6
Tin	ppm	ASTM D5185m >10	0	0	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m 90	1	<1	0
Calcium	ppm	ASTM D5185m 2	0	0	0
Phosphorus	ppm	ASTM D5185m	8	11	7
Zinc	ppm	ASTM D5185m	0	0	0

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	2	<1
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.05	0.009	0.005	0.004
ppm Water	ppm	ASTM D6304 >500	98.7	58.5	43.6

FLUID CLEANLINESS

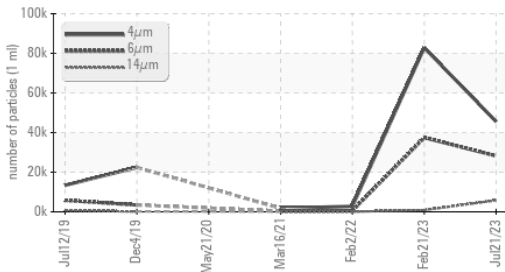
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		45570	82793	2796
Particles >6µm	ASTM D7647	>1300	▲ 28237	▲ 37455	567
Particles >14µm	ASTM D7647	>80	▲ 5801	▲ 863	51
Particles >21µm	ASTM D7647	>20	▲ 1741	▲ 73	13
Particles >38µm	ASTM D7647	>4	▲ 64	1	0
Particles >71µm	ASTM D7647	>3	3	0	0
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ 23/22/20	▲ 24/22/17	16/13

FLUID DEGRADATION

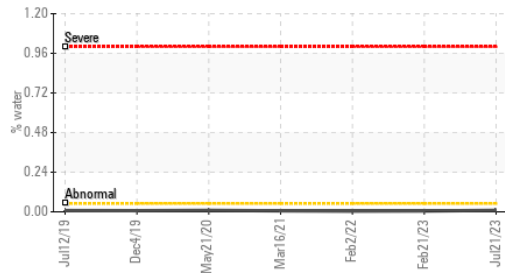
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.39	0.39	0.43

OIL ANALYSIS REPORT

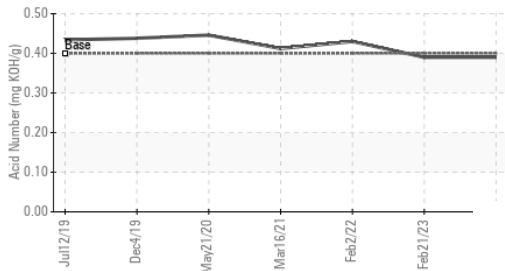
Particle Trend



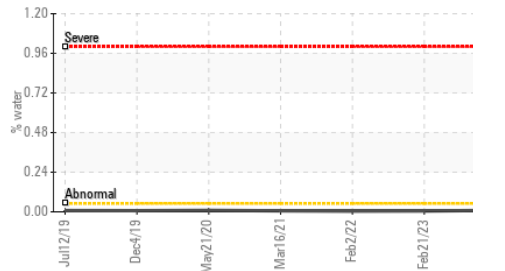
Water



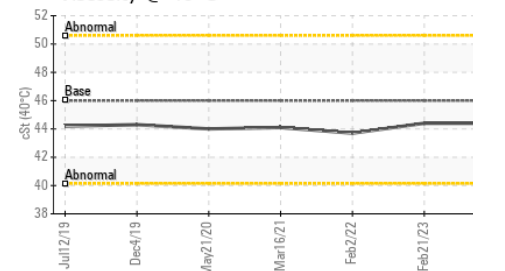
Acid Number



Water



Viscosity @ 40°C

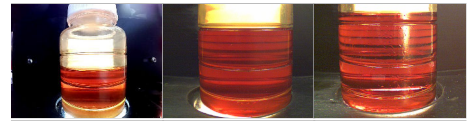


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.4	44.4	43.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color

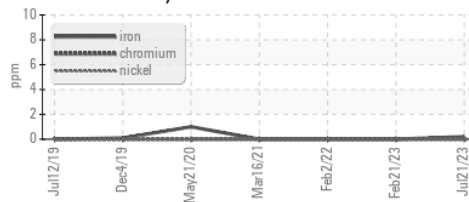


Bottom

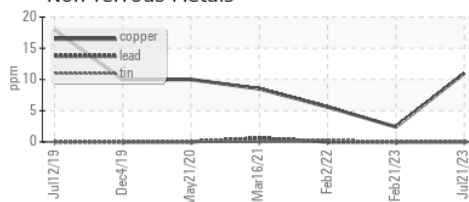


GRAPHS

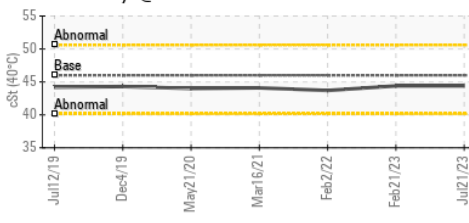
Ferrous Alloys



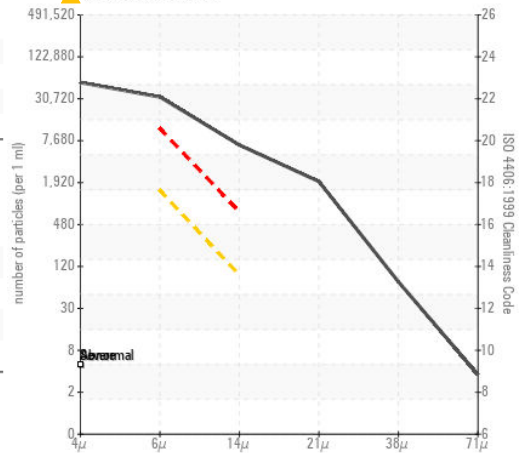
Non-ferrous Metals



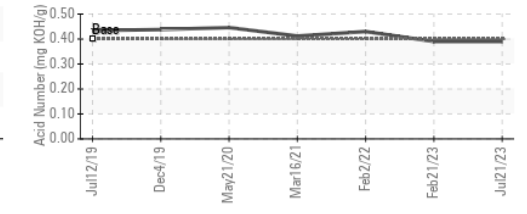
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KC109000
 Lab Number : 05936680
 Unique Number : 10621951
 Test Package : IND 2

Received : 28 Aug 2023
 Diagnosed : 29 Aug 2023
 Diagnostician : Angela Borella

PARAGON FILMS
 3500 W TACOMA ST
 BROKEN ARROW, OK
 US 74012

Contact: TERRY CLEMENT
 TERRY.CLEMENT@PARAGONFILMS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: