

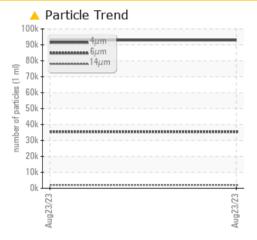


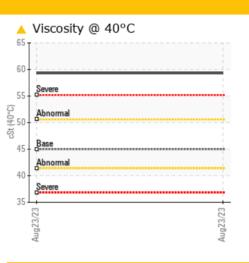
Sample Rating Trend VISCOSITY

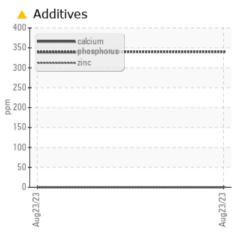
Machine Id 2002

Component Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY







RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

THOBELMATIC LEST RESULTS									
Sample Status				ABNORMAL					
Phosphorus	ppm	ASTM D5185m	0	<u> </u>					
Sulfur	ppm	ASTM D5185m	23500	🔺 6019					
Particles >6µm		ASTM D7647	>1300	<u> </u>					
Particles >14µm		ASTM D7647	>80	🔺 2061					
Particles >21µm		ASTM D7647	>20	<u> </u>					
Particles >38µm		ASTM D7647	>4	A 13					
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>					
Visc @ 40°C	cSt	ASTM D445	45	6 59.3					

Customer Id: GALMILCA Sample No.: KCPA002920 Lab Number: 05936698 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u> There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT



Machine Id 2002

Component Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The oil viscosity is higher than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA002920		
Sample Date		Client Info		23 Aug 2023		
Machine Age	hrs	Client Info		7024		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	15		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	100	0		
Calcium	ppm	ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	0	A 340		
Zinc	ppm	ASTM D5185m	0	0		
Sulfur	ppm	ASTM D5185m	23500	6019		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.05	0.001		
ppm Water	ppm	ASTM D6304	>500	6.6		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		92876		
Particles >6µm		ASTM D7647	>1300	A 35428		
Particles >14µm		ASTM D7647	>80	<u> </u>		
Particles >21µm		ASTM D7647	>20	<u> </u>		
Particles >38µm		ASTM D7647	>4	<u> </u>		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>/17/13	4/22/18		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.16		



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OIL ANALYSIS REPORT



history2

history2

history2

no image

no image

4406

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799 AMES AVE

MILPITAS, CA

US 95035

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F:

Contact: JT

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