

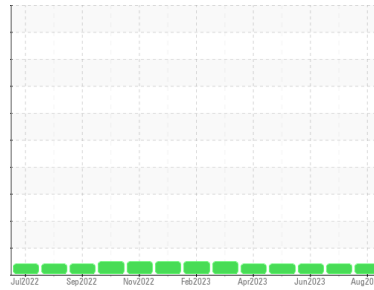


# PROBLEM SUMMARY



Area  
**{UNASSIGNED}**  
 Machine Id  
**P-5220-A (S/N 001)**  
 Component  
**Pump**  
 Fluid  
**ROYAL PURPLE SYNDRAULIC 68 (1 GAL)**

Sample Rating Trend

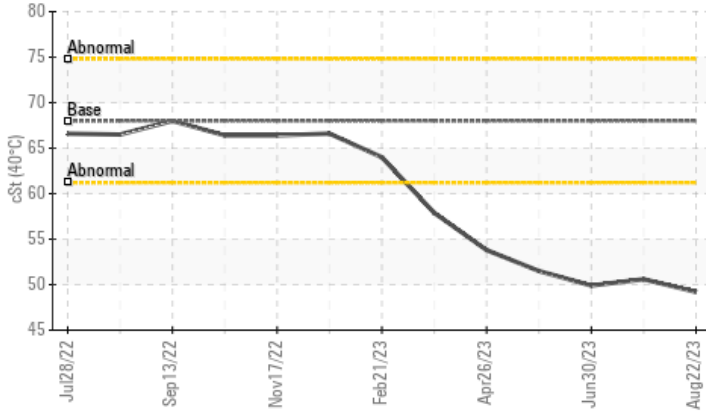


## VISCOSITY



### COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



### RECOMMENDATION

Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ATTENTION
Visc @ 40°C	cSt	ASTM D445	68.0	▲ 49.2	▲ 50.6	▲ 49.9

Customer Id: TEABOG  
 Sample No.: RP0038761  
 Lab Number: 05936773  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 03 Aug 2023 Diag: Don Baldrige

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

view report



### 30 Jun 2023 Diag: Don Baldrige

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

view report



### 17 May 2023 Diag: Angela Borella

#### VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

view report



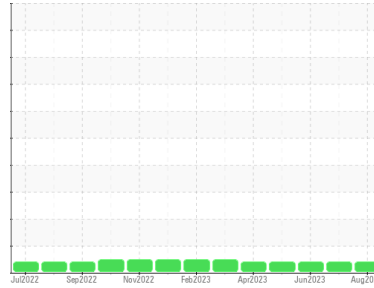


# OIL ANALYSIS REPORT



Area  
**{UNASSIGNED}**  
 Machine Id  
**P-5220-A (S/N 001)**  
 Component  
**Pump**  
 Fluid  
**ROYAL PURPLE SYNDRAULIC 68 (1 GAL)**

Sample Rating Trend



## VISCOSITY



### DIAGNOSIS

#### ▲ Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### ▲ Fluid Condition

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0038761</b>	RP0038330	RP0035741
Sample Date	Client Info		<b>22 Aug 2023</b>	03 Aug 2023	30 Jun 2023
Machine Age	hrs	Client Info	<b>23994</b>	23894	23723
Oil Age	hrs	Client Info	<b>1704</b>	1604	1562
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>ATTENTION</b>	ATTENTION	ATTENTION

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>4</b>	0	2
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >7	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m >12	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >30	<b>38</b>	41	33
Tin	ppm	ASTM D5185m >9	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>2</b>	0	5
Calcium	ppm	ASTM D5185m	<b>42</b>	43	31
Phosphorus	ppm	ASTM D5185m	<b>791</b>	873	711
Zinc	ppm	ASTM D5185m	<b>565</b>	602	511

### CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304	<b>0.009</b>	0.078	0.004
ppm Water	ppm	ASTM D6304 >.1	<b>94.0</b>	780	48.1

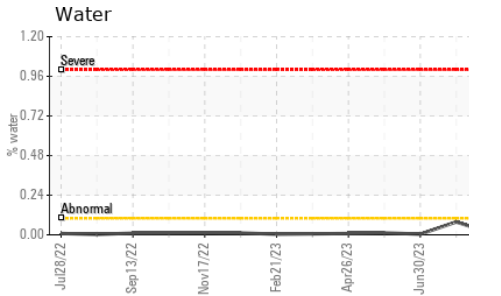
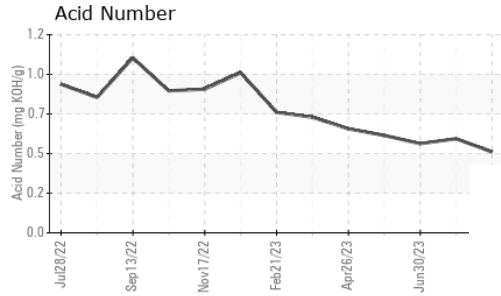
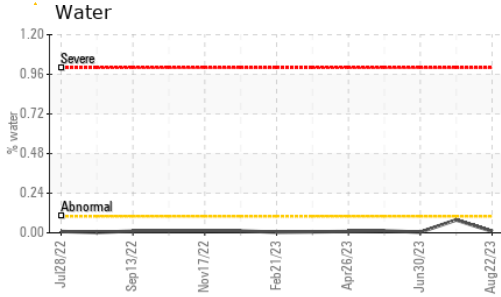
### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.49</b>	0.57	0.54

### VISUAL

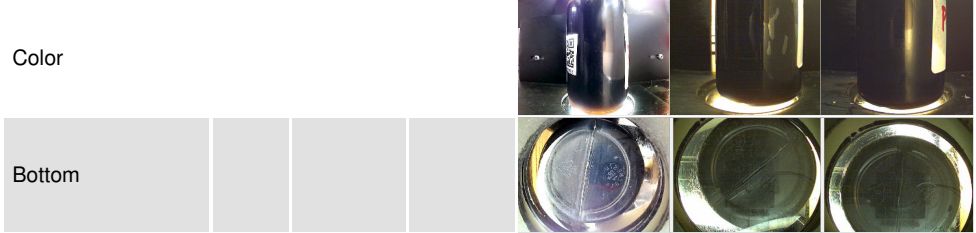
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	<b>NEG</b>	0.2%	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

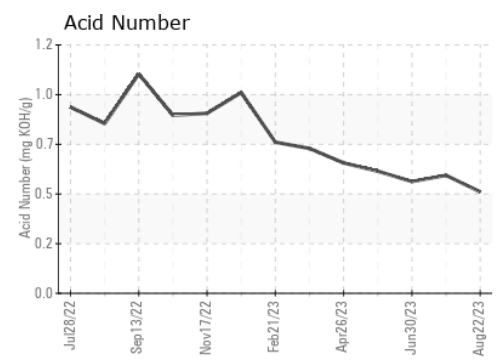
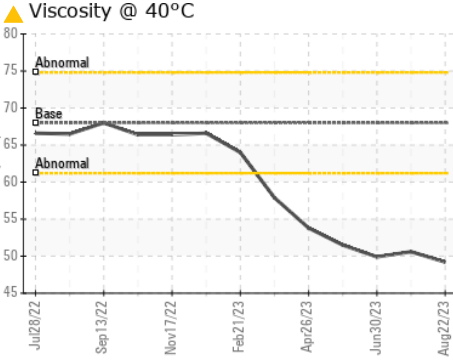
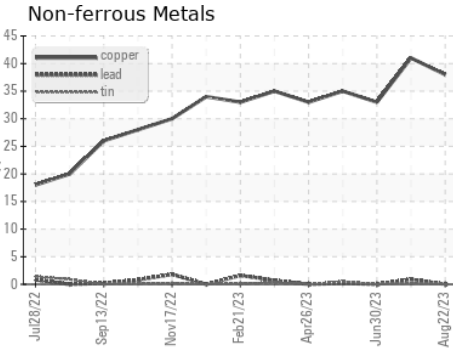
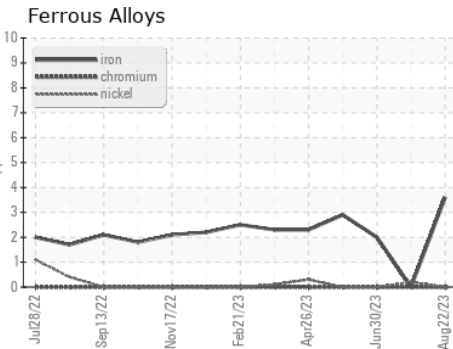


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68.0	▲ 49.2	▲ 50.6	▲ 49.9

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0038761 **Received** : 28 Aug 2023  
**Lab Number** : 05936773 **Diagnosed** : 29 Aug 2023  
**Unique Number** : 10622044 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**TEAM SUR S.A.S.**  
 BOGOTA,  
 CO  
 Contact: Team Sur  
 jconde@teamsur.com  
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 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)