

OIL ANALYSIS REPORT





NORMAL

		Jun2017	Oct2017 Apr2018	Aug2019 Aug2022 A	pr2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PTK0004671	PTK0004484	PTK0003814
Sample Date		Client Info		15 Aug 2023	16 Apr 2023	10 Jan 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	2	2
Chromium	ppm	ASTM D5185m	>10	1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	1	0	0
Copper	ppm	ASTM D5185m	>75	48	52	55
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	<1	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	25	7	3	0
Calcium	ppm	ASTM D5185m	200	89	94	111
Phosphorus	ppm	ASTM D5185m	300	366	341	403
Zinc	ppm	ASTM D5185m	370	427	418	490
Sulfur	ppm	ASTM D5185m	2500	1245	869	1600
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	2	1	2
Sodium	ppm	ASTM D5185m		5	3	3
Potassium	ppm	ASTM D5185m	>20	2	0	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		3042	1701	5861
Particles >6µm		ASTM D7647	>2500	906	451	1781
Particles >14µm		ASTM D7647	>320	85	34	161
Particles >21µm		ASTM D7647	>80	24	8	33
Particles >38µm		ASTM D7647	>20	0	2	2
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>/18/15	19/17/14	18/16/12	20/18/15
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.38	0.36	0.35

ACCUSHEAR (S/N 5288)

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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f particles (1 ml) 8 45 45 45

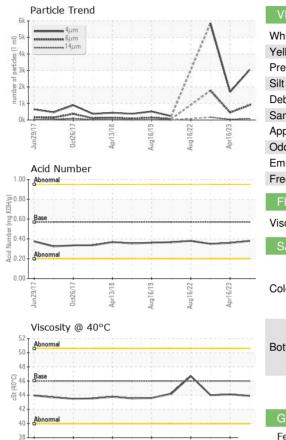
40 a 2k

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Jun29/

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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.9	44.1	44.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

