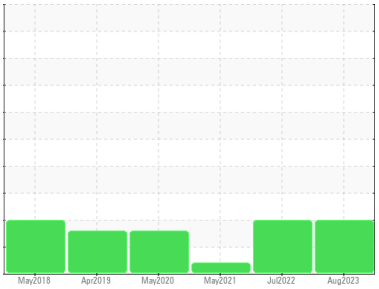
PROBLEM SUMMARY

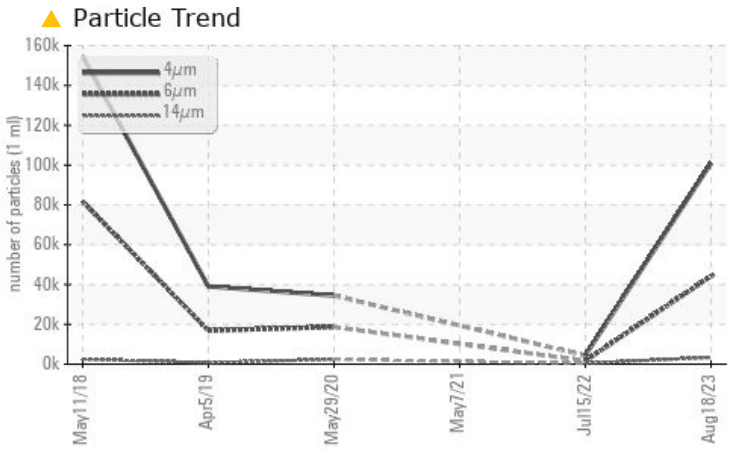
Sample Rating Trend



ISO

Machine Id
KAESER SK 15 AIRCENTER 5960198 (S/N 2183)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Particles >6µm		ASTM D7647	>1300	▲ **44173**	▲ 1655	---
Particles >14µm		ASTM D7647	>80	▲ **3342**	▲ 405	---
Particles >21µm		ASTM D7647	>20	▲ **667**	▲ 154	---
Particles >38µm		ASTM D7647	>4	▲ **11**	▲ 5	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **24/23/19**	▲ 19/18/16	---

Customer Id: POLEAS
Sample No.: KC108961
Lab Number: 05937238
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

15 Jul 2022 Diag: Jonathan Hester

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

07 May 2021 Diag: Doug Bogart

VIS DEBRIS

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

29 May 2020 Diag: Angela Borella

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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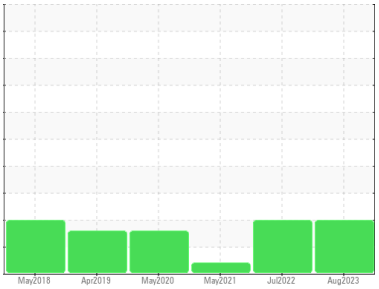
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
KAESER SK 15 AIRCENTER 5960198 (S/N 2183)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC108961**	KC98040	KC75214
Sample Date		Client Info		**18 Aug 2023**	15 Jul 2022	07 May 2021
Machine Age	hrs	Client Info		**19339**	16404	12773
Oil Age	hrs	Client Info		**2935**	3631	3200
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	0	<1
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	0	0
Lead	ppm	ASTM D5185m	>10	**<1**	0	<1
Copper	ppm	ASTM D5185m	>50	**10**	11	8
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m	90	**26**	17	8
Calcium	ppm	ASTM D5185m	2	**0**	0	0
Phosphorus	ppm	ASTM D5185m		**2**	1	7
Zinc	ppm	ASTM D5185m		**29**	9	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**1**	<1	<1
Sodium	ppm	ASTM D5185m		**8**	5	2
Potassium	ppm	ASTM D5185m	>20	**3**	0	<1
Water	%	ASTM D6304	>0.05	**0.014**	0.014	0.007
ppm Water	ppm	ASTM D6304	>500	**147.8**	147.6	76.9

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		**100954**	4332	---
Particles >6µm	ASTM D7647	>1300	▲ **44173**	▲ 1655	---
Particles >14µm	ASTM D7647	>80	▲ **3342**	▲ 405	---
Particles >21µm	ASTM D7647	>20	▲ **667**	▲ 154	---
Particles >38µm	ASTM D7647	>4	▲ **11**	▲ 5	---
Particles >71µm	ASTM D7647	>3	**0**	1	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ **24/23/19**	▲ 19/18/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.39**	0.38	0.450

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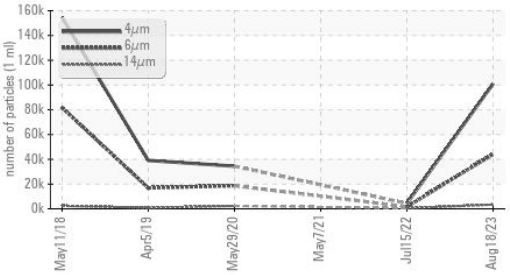
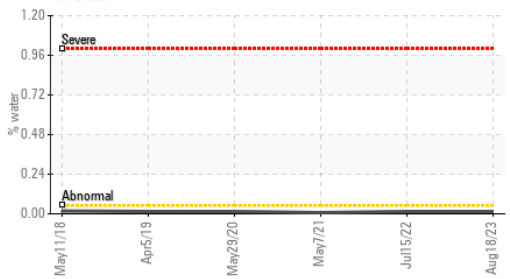
OIL ANALYSIS REPORT

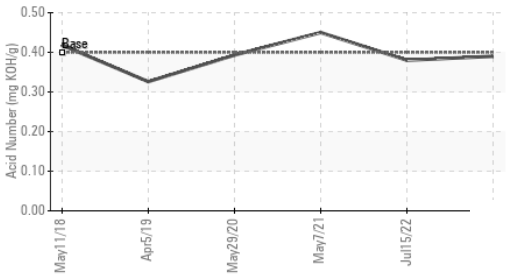
Particle Trend



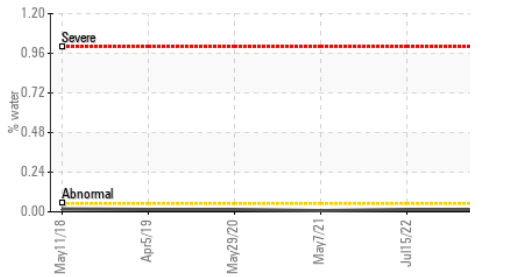
Water



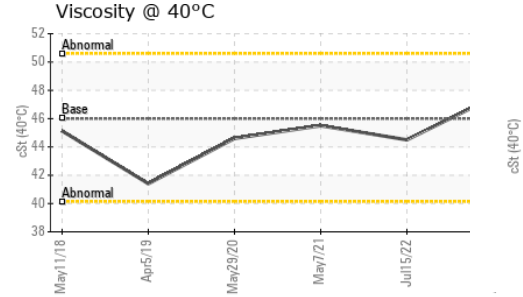
Acid Number



Water



Viscosity @ 40°C



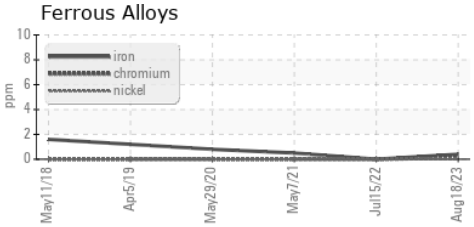
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**47.5**	44.5	45.5

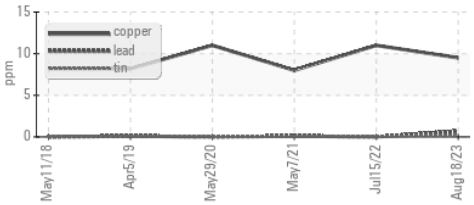
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

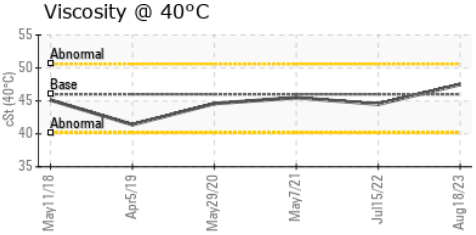
Ferrous Alloys



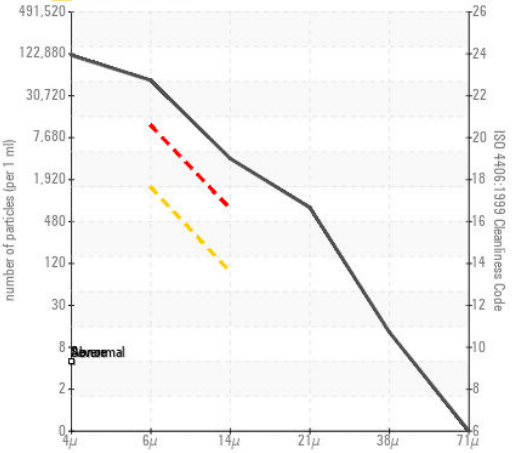
Non-ferrous Metals



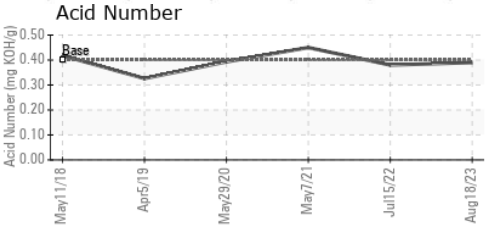
Viscosity @ 40°C



Particle Count



Acid Number



ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC108961
Lab Number : 05937238
Unique Number : 10622509
Test Package : IND 2

Received : 29 Aug 2023
Diagnosed : 30 Aug 2023
Diagnostician : Don Baldridge

POLYKOTE CORP
135 KUEBLER RD
EASTON, PA
US 18040
Contact:
T:
F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)