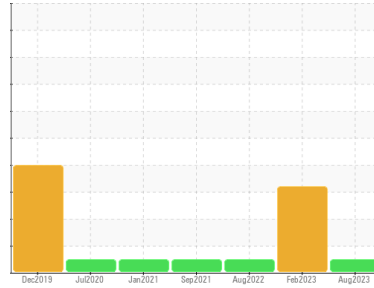


Area
PALLUBE FG
Machine Id
PALATEK 19EE00078 - SALM PARTNERS
Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCS05937320	UCS05779017	UCS05620787
Sample Date	Client Info		13 Aug 2023	17 Feb 2023	07 Aug 2022
Machine Age	hrs	Client Info	34487	30157	25582
Oil Age	hrs	Client Info	4000	4000	4000
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	ABNORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	<1	2
Chromium	ppm	ASTM D5185m >10	<1	<1	0
Nickel	ppm	ASTM D5185m	0	<1	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >25	<1	<1	<1
Lead	ppm	ASTM D5185m >25	<1	<1	0
Copper	ppm	ASTM D5185m >50	3	5	3
Tin	ppm	ASTM D5185m >15	<1	0	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1	0	0	0
Barium	ppm	ASTM D5185m 730	0	2	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m 0.0	<1	0	0
Magnesium	ppm	ASTM D5185m 0	6	<1	0
Calcium	ppm	ASTM D5185m 0	22	<1	0
Phosphorus	ppm	ASTM D5185m 0	348	354	383
Zinc	ppm	ASTM D5185m 0	57	36	30
Sulfur	ppm	ASTM D5185m 590	597	750	459

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	2	0	<1
Potassium	ppm	ASTM D5185m >20	2	<1	0

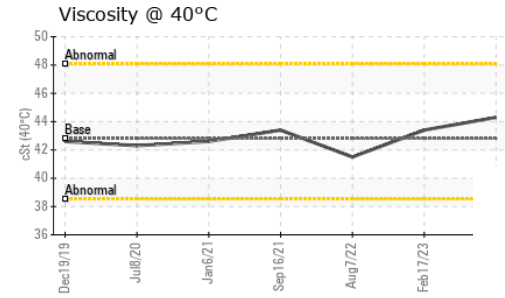
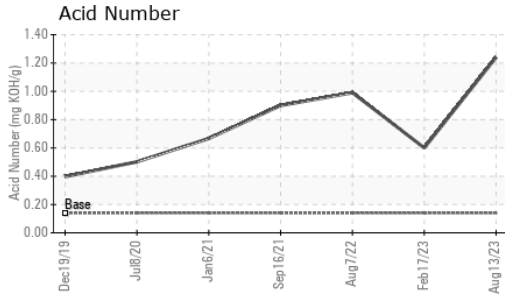
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	1.24	0.60	0.99

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	NEG	▲ 0.2%	NEG
Free Water	scalar	*Visual	NEG	location ROBIN ? - UCVACGRE	UCVACGRE

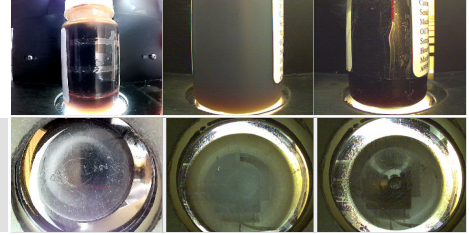
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.8	44.3	43.4	41.5

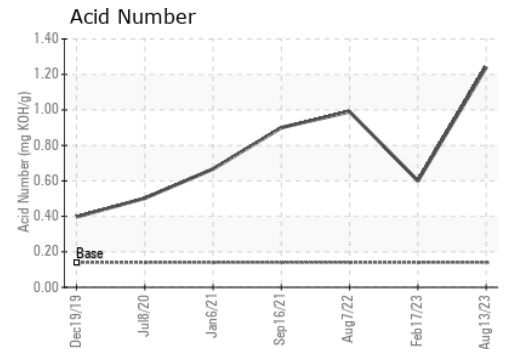
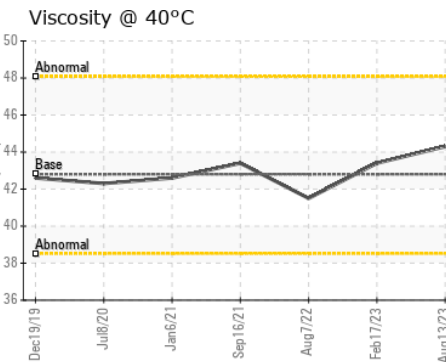
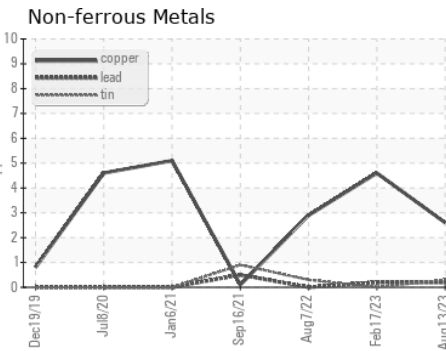
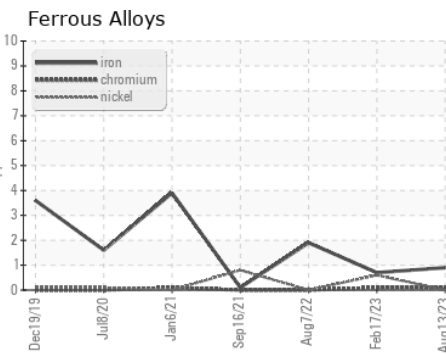
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color



Bottom

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS05937320 **Received** : 29 Aug 2023
Lab Number : **05937320** **Diagnosed** : 30 Aug 2023
Unique Number : 10622591 **Diagnostician** : Doug Bogart
Test Package : IND 2

VACUUM PUMP and COMPRESSOR
 1490 GRUBER RD
 GREEN BAY, WI
 US 54313
 Contact: ROBIN
 robin@vpc-inc.com
 T: (920)662-1113
 F: (920)662-1116

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)