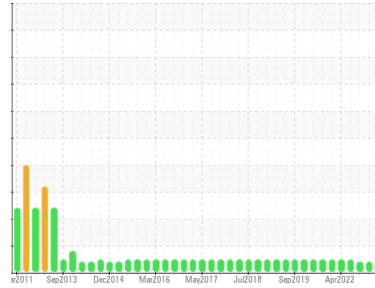




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**LFC-1030-CM-01-CM008**  
 Machine Id  
**CM08VT07-1030 - MASTER**  
 Component  
**Gearbox**  
 Fluid  
**LE 4660 (2 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0847430</b>	WC0819643	WC0771834
Sample Date	Client Info			<b>24 Aug 2023</b>	23 May 2023	04 Mar 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>2</b>	6	13
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0	1
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	<1	4
Tin	ppm	ASTM D5185m	>25	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m		<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	<1	1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m		<b>4</b>	8	16
Phosphorus	ppm	ASTM D5185m		<b>270</b>	321	281
Zinc	ppm	ASTM D5185m		<b>7</b>	0	9
Sulfur	ppm	ASTM D5185m		<b>1132</b>	1272	957

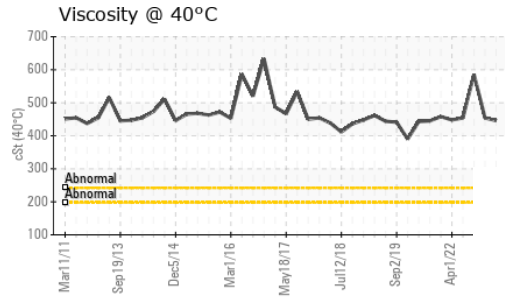
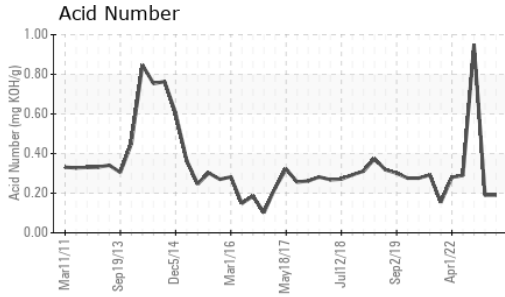
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>5</b>	3	6
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	4

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.19</b>	0.19	0.95

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>MODER</b>	MODER	MODER
Debris	scalar	*Visual	NONE	<b>NONE</b>	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	0.2%
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG



# OIL ANALYSIS REPORT



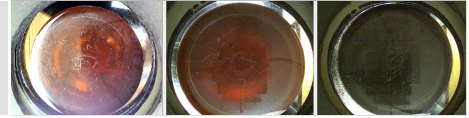
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		446	454	▲ 586.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color

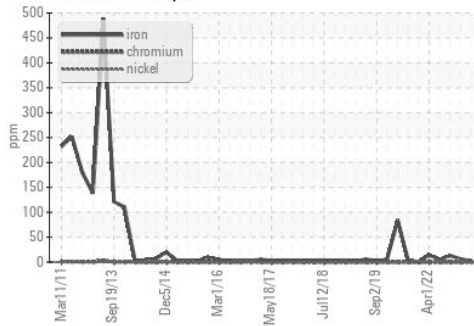


Bottom

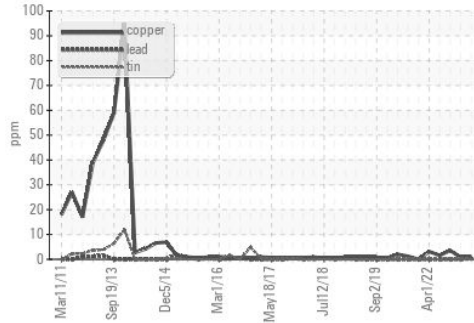


## GRAPHS

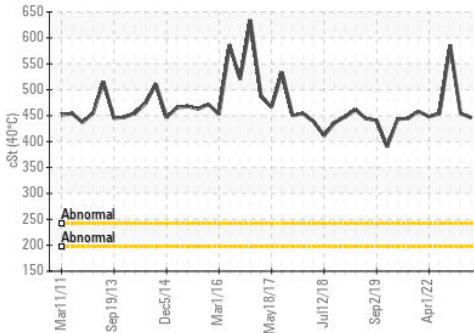
### Ferrous Alloys



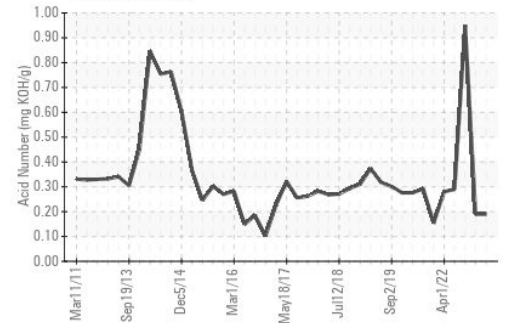
### Non-ferrous Metals



### Viscosity @ 40°C



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0847430 **Received** : 29 Aug 2023  
**Lab Number** : 05937427 **Diagnosed** : 30 Aug 2023  
**Unique Number** : 10622698 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**LEPRINO FOODS - ALLENDALE**  
 4700 RICH STREET  
 ALLENDALE, MI  
 US 49401

Contact: BILL FERRIER  
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: