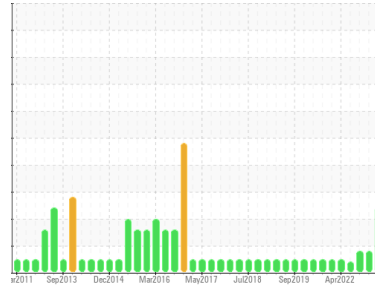




# PROBLEM SUMMARY

Sample Rating Trend

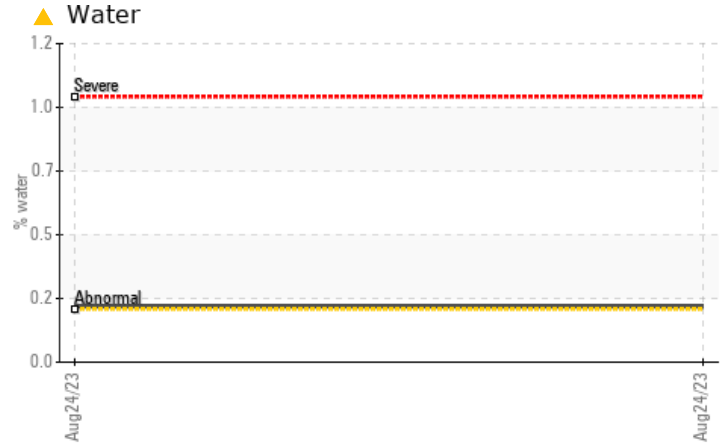
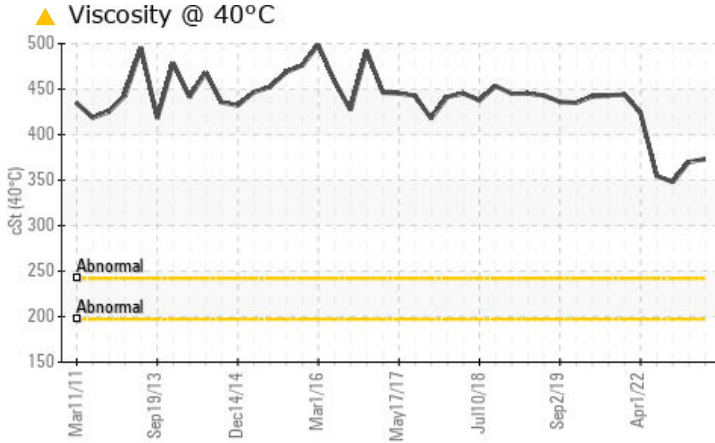


**WATER**



Area  
**LFC-1030-CM-01-CM008**  
 Machine Id  
**CM08VT06-1030 - SLAVE**  
 Component  
**Gearbox**  
 Fluid  
**LE 4660 (2 GAL)**

## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.2	▲ <b>0.210</b>	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ <b>2100</b>	---	---
Debris	scalar	*Visual	NONE	▲ <b>MODER</b>	▲ MODER	▲ MODER
Visc @ 40°C	cSt	ASTM D445		▲ <b>373</b>	▲ 370	▲ 348

Customer Id: LEPALL  
 Sample No.: WC0847442  
 Lab Number: 05937428  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 23 May 2023 Diag: Don Baldrige

#### VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



### 04 Mar 2023 Diag: Don Baldrige

#### VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



### 11 Dec 2022 Diag: Jonathan Hester

#### VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

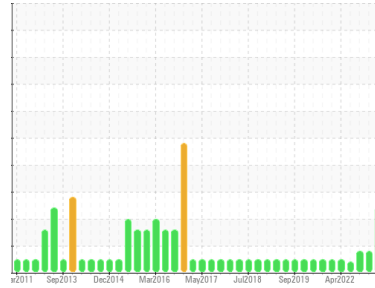
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Area  
**LFC-1030-CM-01-CM008**  
 Machine Id  
**CM08VT06-1030 - SLAVE**  
 Component  
**Gearbox**  
 Fluid  
**LE 4660 (2 GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

### ▲ Fluid Condition

Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0847442</b>	WC0819648	WC0771829
Sample Date	Client Info	<b>24 Aug 2023</b>	23 May 2023	04 Mar 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>55</b>	48	42
Chromium	ppm	ASTM D5185m >15	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>6</b>	3	6
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>9</b>	8	9
Phosphorus	ppm	ASTM D5185m	<b>399</b>	415	377
Zinc	ppm	ASTM D5185m	<b>4</b>	0	2
Sulfur	ppm	ASTM D5185m	<b>1061</b>	1153	993

## CONTAMINANTS

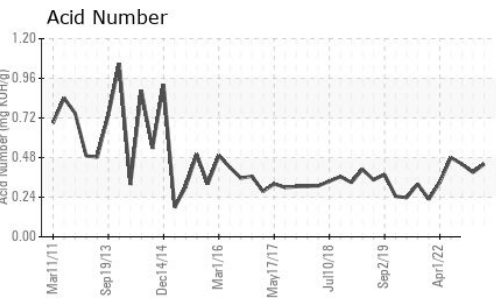
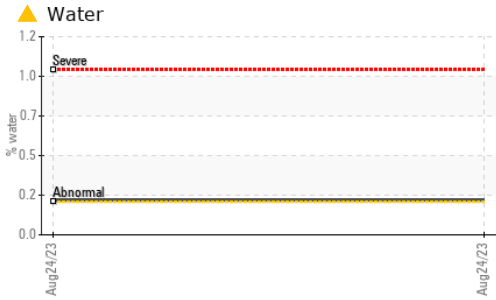
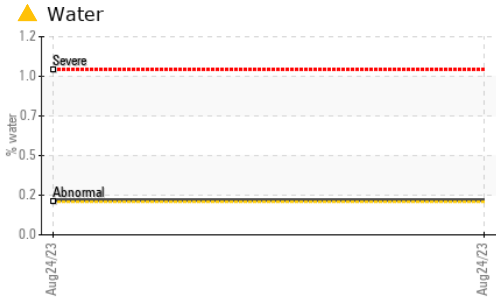
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>15</b>	12	11
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304 >0.2	<b>▲ 0.210</b>	---	---
ppm Water	ppm	ASTM D6304 >2000	<b>▲ 2100</b>	---	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.44</b>	0.39	0.44



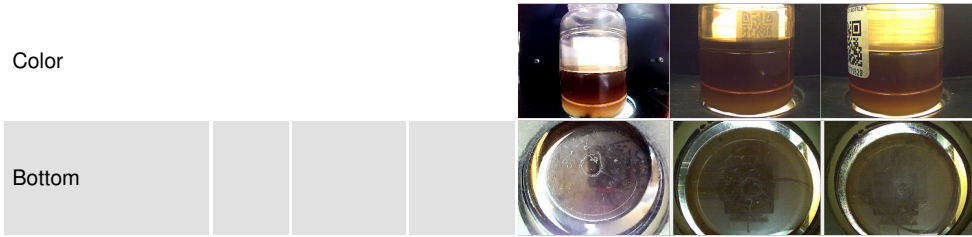
# OIL ANALYSIS REPORT



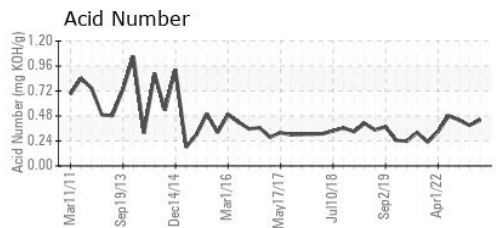
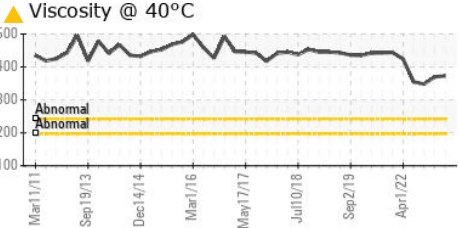
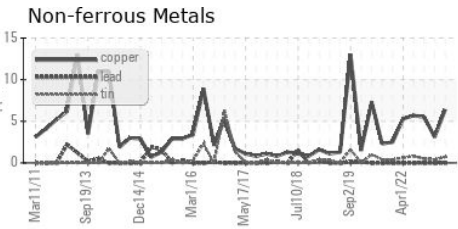
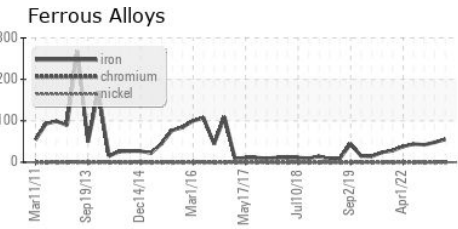
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	▲ 373	▲ 370	▲ 348

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0847442 **Received** : 29 Aug 2023  
**Lab Number** : 05937428 **Diagnosed** : 30 Aug 2023  
**Unique Number** : 10622699 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**LEPRINO FOODS - ALLENDALE**  
 4700 RICH STREET  
 ALLENDALE, MI  
 US 49401  
 Contact: BILL FERRIER  
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: