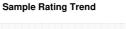


OIL ANALYSIS REPORT







Machine Id Durham unit 2 (S/N 6181211) Component

Biogas Engine

D-A Lubricant Blue Flame HB-8 40W (--- GAL)

SAMPLE INFORMATION method





DIAG	NOSIS	

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Number Sample Date Machine Age Oil Age Oil Changed Sample Status	hrs hrs	Client Info Client Info Client Info Client Info Client Info		WCM2249772 28 Aug 2023 13243 434 Changed NORMAL	WCM2249774 09 Aug 2023 12809 0 N/A NORMAL	WCM2249773 22 Jul 2023 12374 0 N/A NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	9	10	10
Chromium	ppm	ASTM D5185m	>5	<1	1	<1
Nickel	ppm	ASTM D5185m	>2	<1	<1	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m	>5	0	0	0
Aluminum	ppm	ASTM D5185m	>15	6	7	7
Lead	ppm	ASTM D5185m	>20	<1	<1	0
Copper	ppm	ASTM D5185m	>15	1	1	1
Tin	ppm	ASTM D5185m	>5	2	3	2
Vanadium	ppm	ASTM D5185m		0	<1	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		1	0	<1
Barium	ppm	ASTM D5185m		2	0	0
Molybdenum	ppm	ASTM D5185m		6	6	6
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium		ASTM D5185m		48	53	47
Calcium	ppm	ASTM D5185m		40 2481	2594	2445
	ppm					
Phosphorus	ppm	ASTM D5185m		368	409	371
Zinc	ppm	ASTM D5185m		468	484	442
Sulfur	ppm	ASTM D5185m		3849	4491	4282
CONTAMINANTS	; ;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>200	163	196	170
Sodium	ppm	ASTM D5185m	>20	0	3	2
Potassium	ppm	ASTM D5185m	>20	2	1	0
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>2	0	0	0
Nitration	Abs/cm	*ASTM D7624	>20	7.3	7.5	7.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	21.5	23.9	23.8
FLUID DEGRADA		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	12.8	14.9	14.4
Acid Number (AN)	mg KOH/g	ASTM D8045		1.57	2.25	2.12
Base Number (BN)	mg KOH/g	ASTM D0045 ASTM D2896	8	5.61	4.93	4.56
	ing NOT rg	ACTIVI DZ030	0	5.01	т.55	т.00



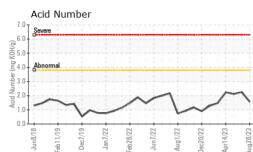
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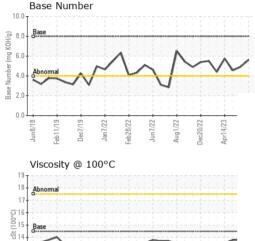
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OIL ANALYSIS REPORT

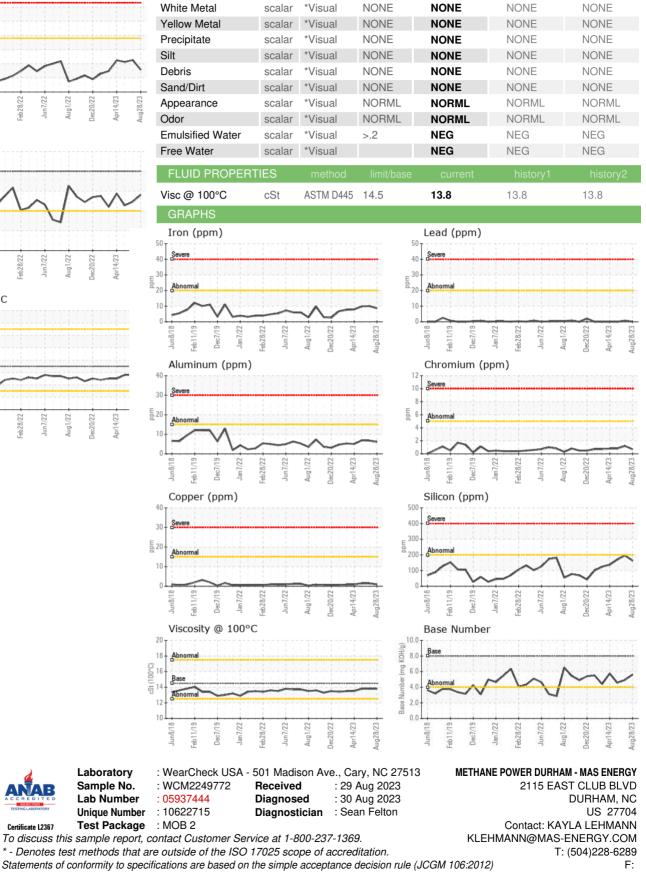




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