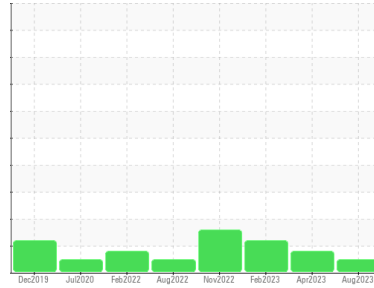




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**6904133 (S/N 1378)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC106484</b>	KC112374	KC112356
Sample Date	Client Info			<b>22 Aug 2023</b>	20 Apr 2023	19 Feb 2023
Machine Age	hrs	Client Info		<b>20064</b>	18844	17595
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Changed</b>	Not Changd	Not Changd
Sample Status				<b>NORMAL</b>	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>2</b>	0	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>18</b>	13	12
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

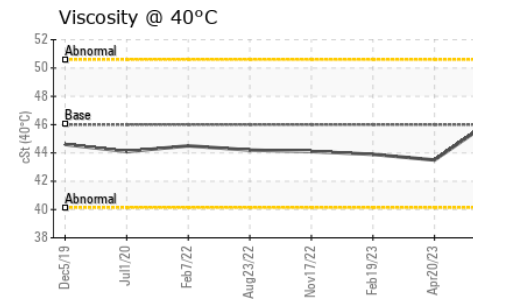
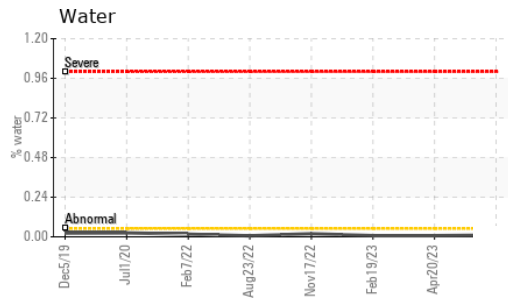
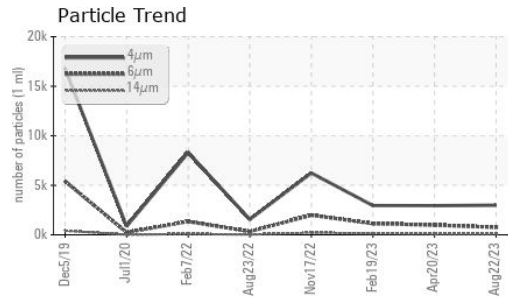
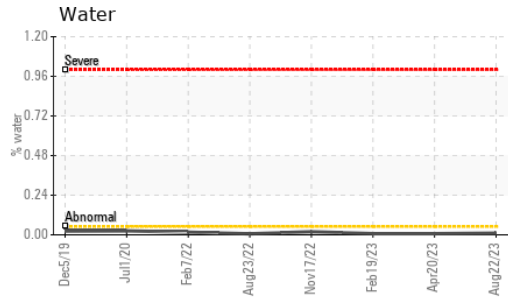
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>0</b>	2	5
Calcium	ppm	ASTM D5185m	2	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	<1	4
Zinc	ppm	ASTM D5185m		<b>0</b>	<1	2

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	1
Water	%	ASTM D6304	>0.05	<b>0.010</b>	0.007	0.007
ppm Water	ppm	ASTM D6304	>500	<b>102.4</b>	76.6	79.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>2986</b>	2939	2950
Particles >6µm		ASTM D7647	>1300	<b>760</b>	985	1137
Particles >14µm		ASTM D7647	>80	<b>77</b>	▲ 94	▲ 137
Particles >21µm		ASTM D7647	>20	<b>15</b>	19	▲ 31
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	2
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>19/17/13</b>	▲ 19/17/14	▲ 19/17/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.30</b>	0.34	0.32

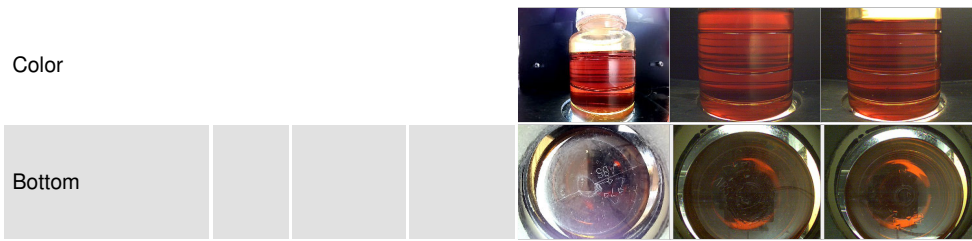
# OIL ANALYSIS REPORT



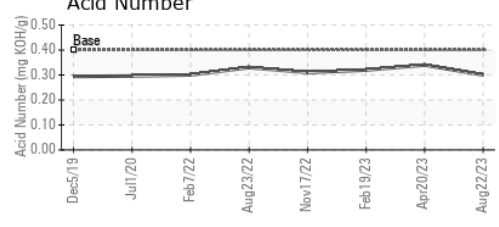
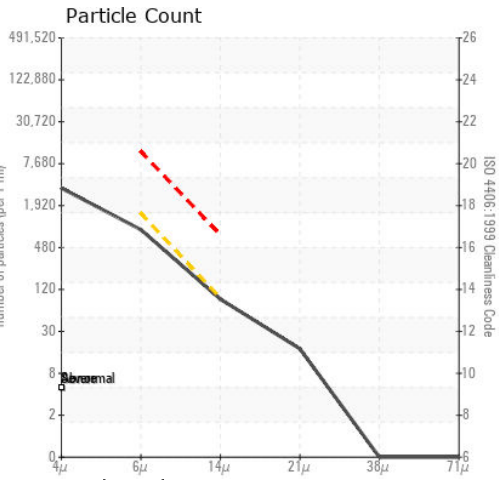
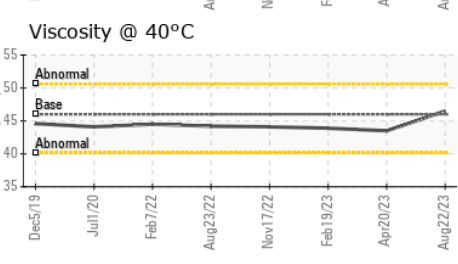
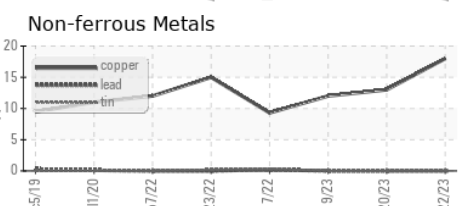
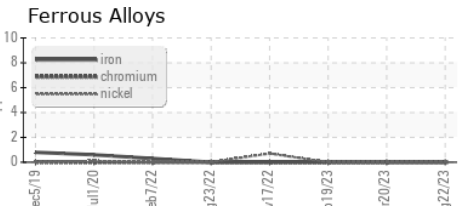
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.5	43.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC106484  
**Lab Number** : 05937847  
**Unique Number** : 10628459  
**Test Package** : IND 2

**RR DONNELLEY**  
 9125 BACHMAN RD  
 ORLANDO, FL  
 US 32824  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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