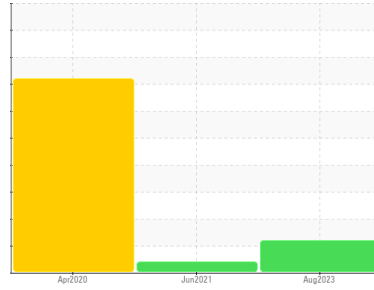




PROBLEM SUMMARY

Area
P1
 Machine Id
3310-B - P1-B DRYER
 Component
Gearbox
 Fluid
NOT GIVEN (4 QTS)

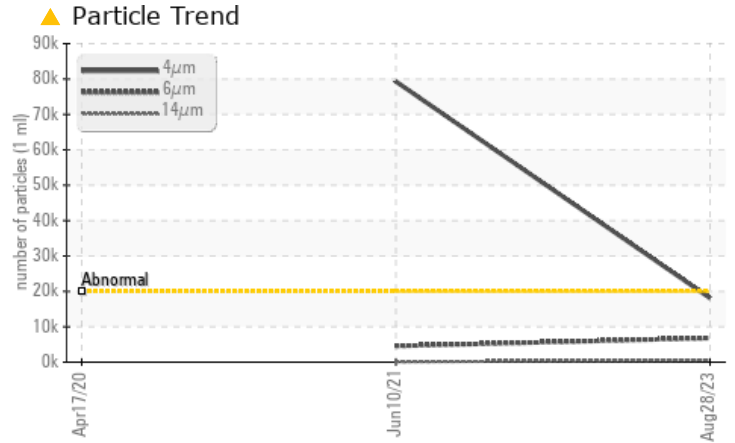
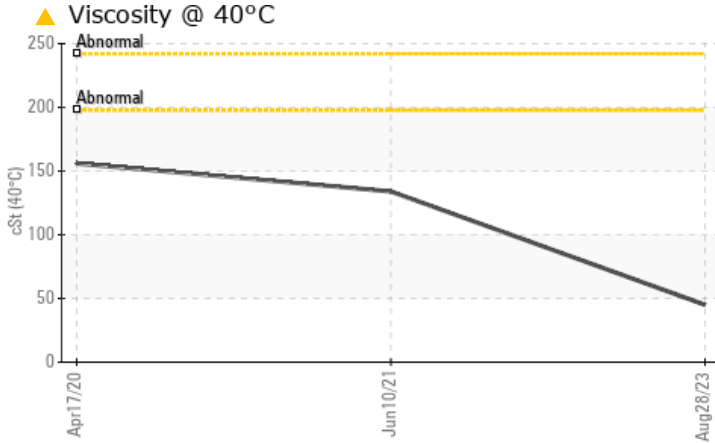
Sample Rating Trend



VISCOSITY



COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	SEVERE
Particles >6µm	ASTM D7647	>5000	▲ 6801	4545	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 21/20/16	▲ 23/19/13	---
Visc @ 40°C	cSt	ASTM D445	▲ 45.0	134	156

Customer Id: AJIRAL
 Sample No.: WC0818807
 Lab Number: 05937878
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

10 Jun 2021 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



17 Apr 2020 Diag: Jonathan Hester

WEAR



We recommend you service the filters on this component. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. We were unable to perform a particle count due to metal particles present in this sample. High concentration of visible metal present. Gear wear is indicated. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid.

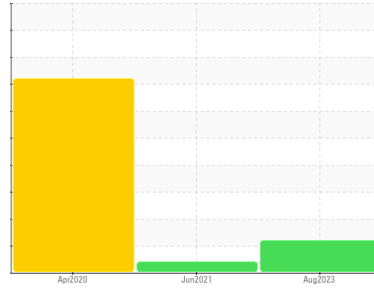
view report





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area
P1
Machine Id
3310-B - P1-B DRYER
Component
Gearbox
Fluid
NOT GIVEN (4 QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0818807	WC0584817	WC0425050
Sample Date	Client Info		28 Aug 2023	10 Jun 2021	17 Apr 2020
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	200
Oil Changed	Client Info		N/A	N/A	Changed
Sample Status			ATTENTION	ABNORMAL	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	4	62	2390
Chromium	ppm	ASTM D5185m >15	0	<1	8
Nickel	ppm	ASTM D5185m >15	0	0	<1
Titanium	ppm	ASTM D5185m	0	<1	<1
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >25	3	0	1
Lead	ppm	ASTM D5185m >100	0	<1	0
Copper	ppm	ASTM D5185m >200	1	<1	5
Tin	ppm	ASTM D5185m >25	0	<1	0
Antimony	ppm	ASTM D5185m >5	---	0	155
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	10	15
Barium	ppm	ASTM D5185m	0	16	<1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	18
Magnesium	ppm	ASTM D5185m	<1	<1	0
Calcium	ppm	ASTM D5185m	56	21	4
Phosphorus	ppm	ASTM D5185m	320	275	322
Zinc	ppm	ASTM D5185m	511	0	23
Sulfur	ppm	ASTM D5185m	1086	11374	11956

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	0	2	10
Sodium	ppm	ASTM D5185m	10	0	2
Potassium	ppm	ASTM D5185m >20	0	0	2
Water	%	ASTM D6304 >0.2	0.007	0.009	0.017
ppm Water	ppm	ASTM D6304 >2000	79.1	96.3	172.8

FLUID CLEANLINESS

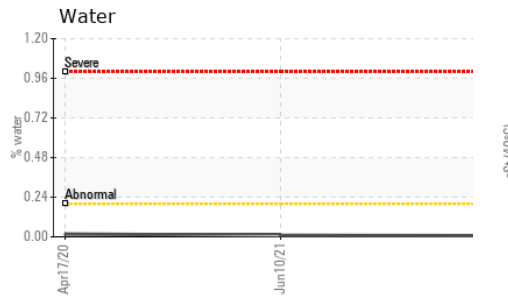
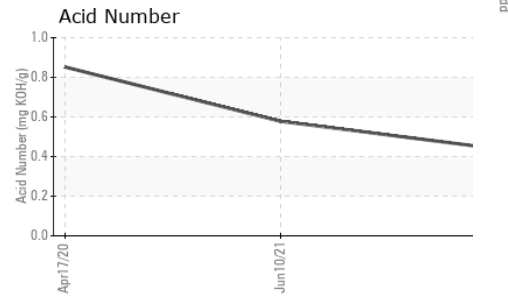
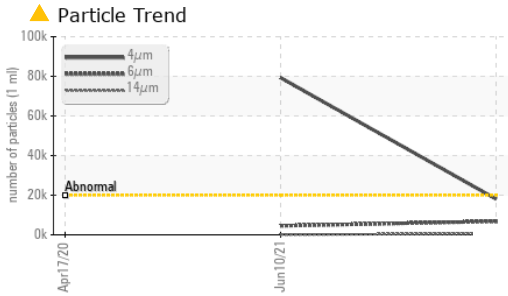
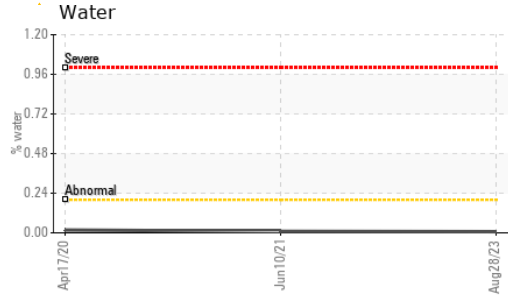
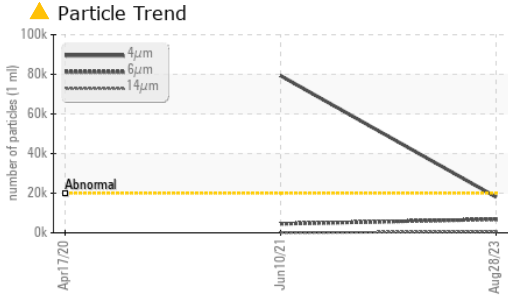
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	18090	79314	---
Particles >6µm	ASTM D7647	>5000	6801	4545	---
Particles >14µm	ASTM D7647	>640	578	68	---
Particles >21µm	ASTM D7647	>160	130	10	---
Particles >38µm	ASTM D7647	>40	5	0	---
Particles >71µm	ASTM D7647	>10	0	0	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	21/20/16	23/19/13	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.44	0.578	0.852



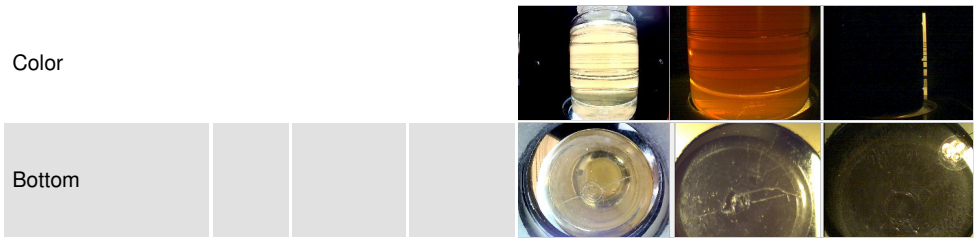
OIL ANALYSIS REPORT



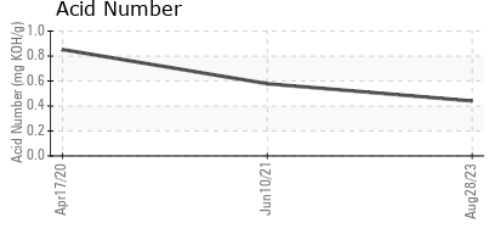
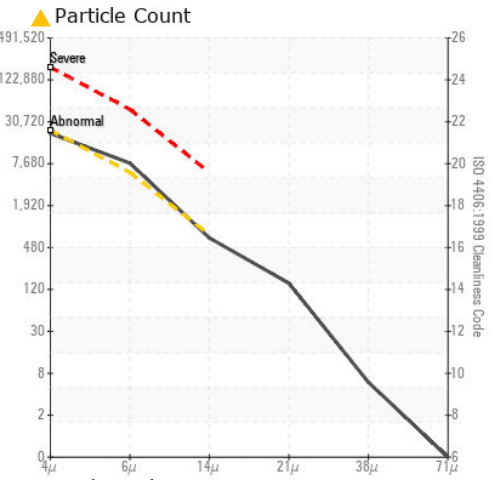
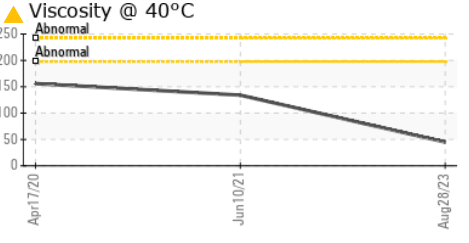
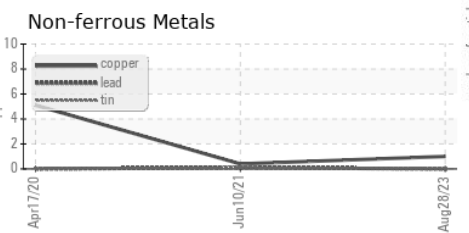
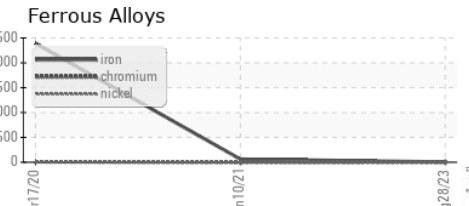
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	▲ HEAVY
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	▲ 45.0	134	156

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0818807 **Received** : 29 Aug 2023
Lab Number : 05937878 **Diagnosed** : 31 Aug 2023
Unique Number : 10628490 **Diagnostician** : Don Baldrige
Test Package : PLANT

AJINOMOTO USA
 4020 AJINOMOTO DRIVE
 RALEIGH, NC
 US 27610
 Contact: Michael Thompson
 thompsonm@ajiusa.com
 T: (919)723-2142
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)