



# PROBLEM SUMMARY

## Sample Rating Trend

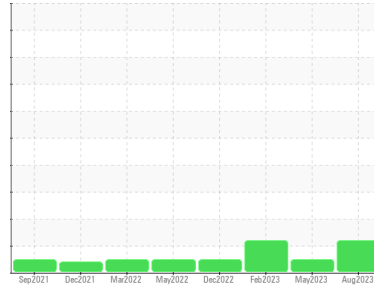
ISO



Machine Id  
**B44741 (S/N R995)**

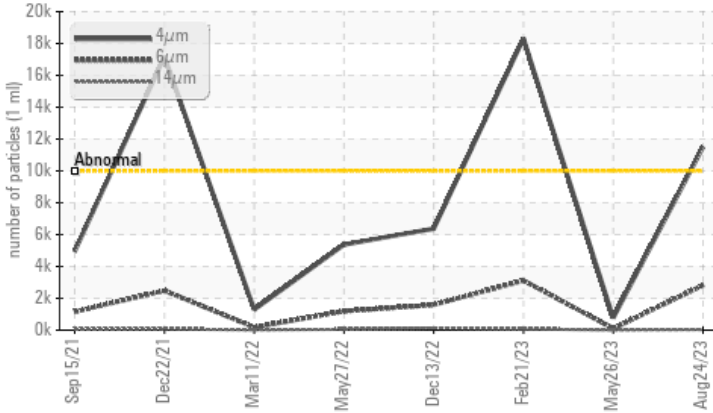
Component  
**Refrigeration Compressor**

Fluid  
**REFRIG COMP OIL ISO 68 (45 GAL)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

No corrective action is recommended at this time.  
Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	NORMAL	ATTENTION
Particles >4µm	ASTM D7647	>10000	▲ 11499	771	▲ 18313
Particles >6µm	ASTM D7647	>2500	▲ 2818	105	▲ 3115
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 21/19/12	17/14/11	▲ 21/19/13

Customer Id: LLOSAIMN  
Sample No.: WC0846274  
Lab Number: 05937908  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Angela Borella +1 800-237-1369  
[angela.borella@wearcheckusa.com](mailto:angela.borella@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 26 May 2023 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 21 Feb 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 13 Dec 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

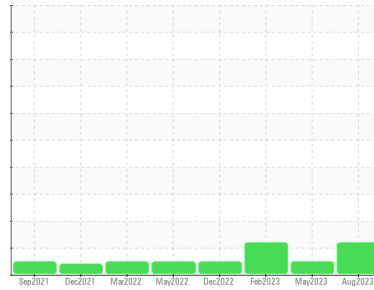
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**B44741 (S/N R995)**

Component  
**Refrigeration Compressor**

Fluid  
**REFRIG COMP OIL ISO 68 (45 GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0846274</b>	WC0794804	WC0762180
Sample Date	Client Info		<b>24 Aug 2023</b>	26 May 2023	21 Feb 2023
Machine Age	hrs	Client Info	<b>0</b>	74474	72649
Oil Age	hrs	Client Info	<b>0</b>	0	31853
Oil Changed	Client Info		<b>N/A</b>	Changed	Not Changd
Sample Status			<b>ATTENTION</b>	NORMAL	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >2	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m 5	<b>0</b>	0	4
Calcium	ppm	ASTM D5185m 12	<b>&lt;1</b>	2	0
Phosphorus	ppm	ASTM D5185m 12	<b>1</b>	2	0
Zinc	ppm	ASTM D5185m 12	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 1000	<b>8</b>	63	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304 >0.01	<b>0.001</b>	0.001	0.003
ppm Water	ppm	ASTM D6304 >100	<b>8.3</b>	0.4	28.6

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>▲ 11499</b>	771	<b>▲ 18313</b>
Particles >6µm	ASTM D7647	>2500	<b>▲ 2818</b>	105	<b>▲ 3115</b>
Particles >14µm	ASTM D7647	>320	<b>34</b>	11	74
Particles >21µm	ASTM D7647	>80	<b>7</b>	2	13
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	1
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>▲ 21/19/12</b>	17/14/11	<b>▲ 21/19/13</b>

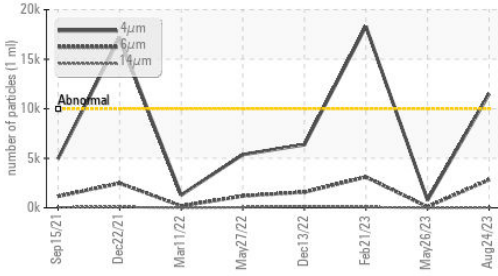
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.10	<b>0.016</b>	0.015	0.014



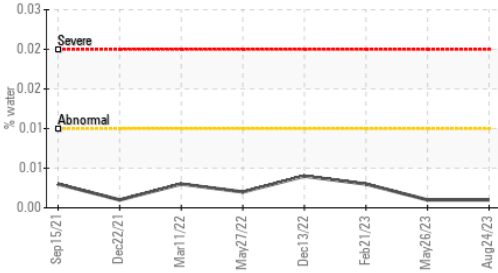
# OIL ANALYSIS REPORT

## Particle Trend



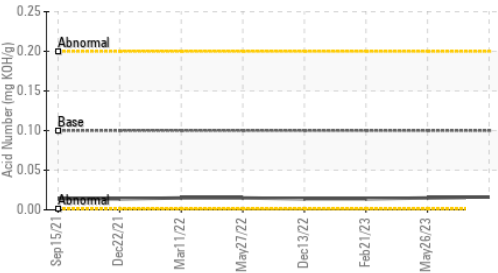
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

## Water



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	63.2	62.7	64.0

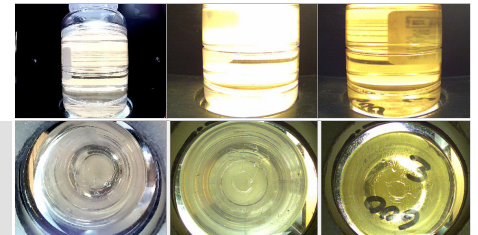
## Acid Number



SAMPLE IMAGES	method	limit/base	current	history1	history2
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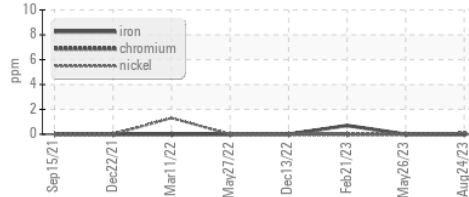
## Color

Bottom

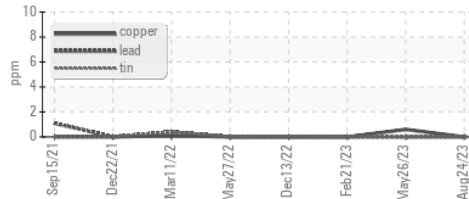


## GRAPHS

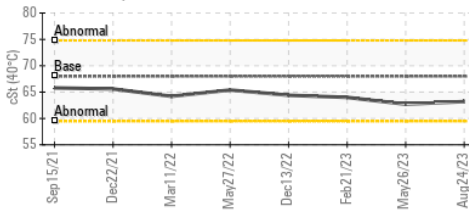
### Ferrous Alloys



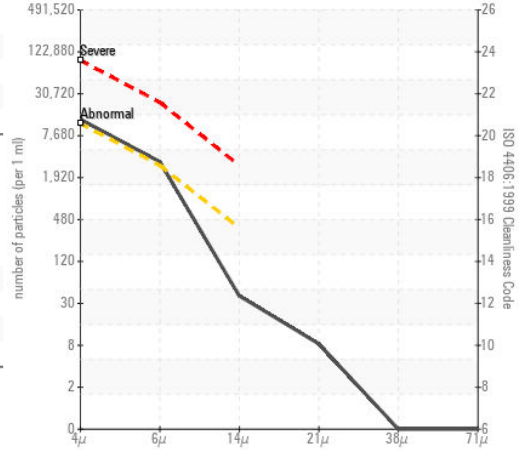
### Non-ferrous Metals



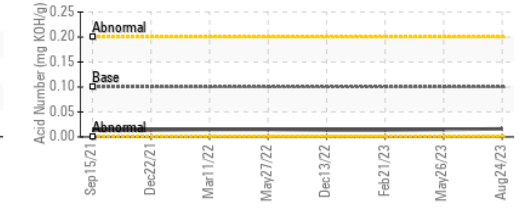
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0846274  
**Lab Number** : 05937908  
**Unique Number** : 10628520  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**LLOYDS BARBEQUE COMPANY - HORMEL**  
 1455 MENDOTA HEIGHTS RD  
 SAINT PAUL, MN  
 US 55120  
 Contact: PAT HUMPHREY  
 PAHumphrey@Hormel.com  
 T: (651)905-8767  
 F: (651)688-6000

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)