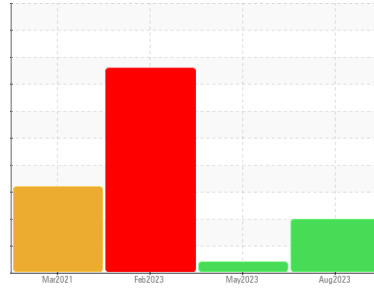


PROBLEM SUMMARY

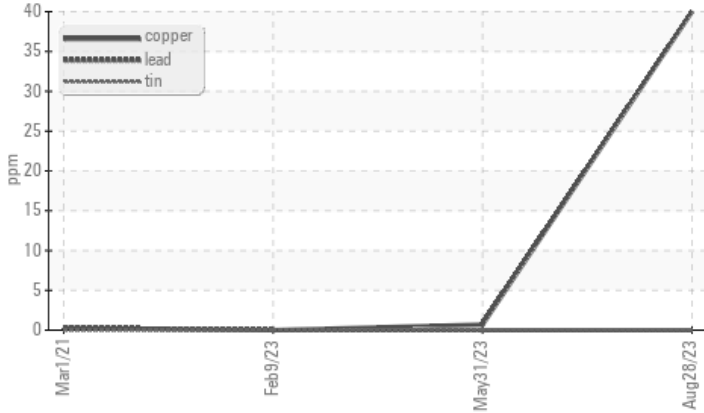
Area
TM 7
 Machine Id
TM 7 MACHINE LUBE
 Component
Lube System
 Fluid
ISO 220 (--- GAL)

Sample Rating Trend

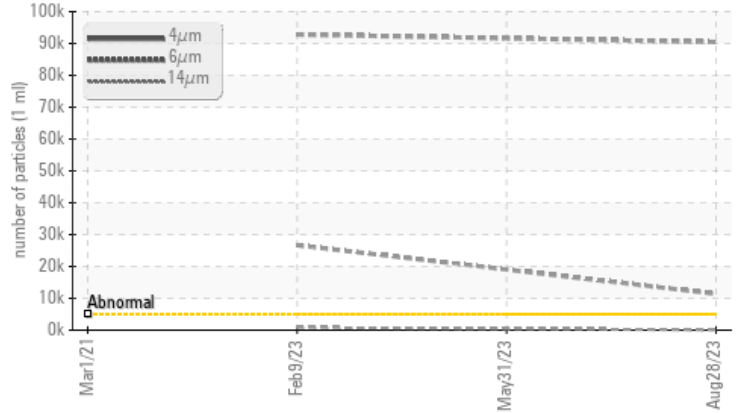


COMPONENT CONDITION SUMMARY

▲ Non-ferrous Metals



▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	SEVERE
Copper	ppm	ASTM D5185m >20	▲ 40	<1	0
Particles >4µm		ASTM D7647 >5000	▲ 90466	---	● 92799
Particles >6µm		ASTM D7647 >1300	▲ 11379	---	● 26660
Oil Cleanliness		ISO 4406 (c) >19/17/14	▲ 24/21/13	---	● 24/22/17

Customer Id: KIMMOBTM7
 Sample No.: RP0034361
 Lab Number: 05937916
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

31 May 2023 Diag: Don Baldrige

VIS DEBRIS



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



09 Feb 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 Mar 2021 Diag: Doug Bogart

WATER



We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. All component wear rates are normal. Free water present. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

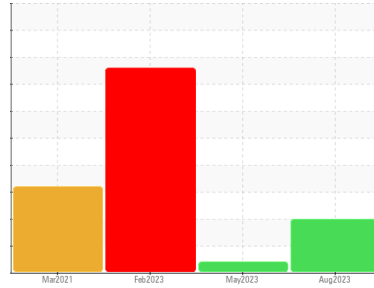
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
TM 7
 Machine Id
TM 7 MACHINE LUBE
 Component
Lube System
 Fluid
ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0034361	RP0034929	RP05774424
Sample Date	Client Info	28 Aug 2023	31 May 2023	09 Feb 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	SEVERE

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	12	12	13	
Iron	ppm	ASTM D5185m >20	22	3	<1
Chromium	ppm	ASTM D5185m >20	0	<1	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	0	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	▲ 40	<1	0
Tin	ppm	ASTM D5185m >20	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	1	<1	<1
Magnesium	ppm	ASTM D5185m	3	4	9
Calcium	ppm	ASTM D5185m	90	90	35
Phosphorus	ppm	ASTM D5185m	500	434	230
Zinc	ppm	ASTM D5185m	591	493	283

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	6	6	5
Sodium	ppm	ASTM D5185m	33	32	33
Potassium	ppm	ASTM D5185m >20	2	2	1
Water	%	ASTM D6304 >0.05	0.007	0.023	0.018
ppm Water	ppm	ASTM D6304 >500	78.9	237.9	180.0

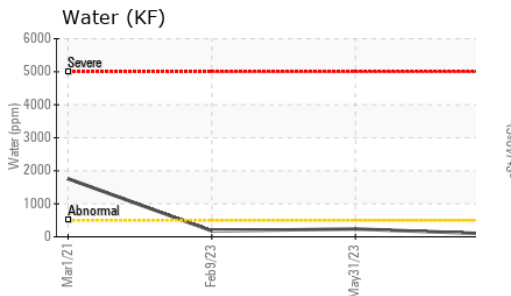
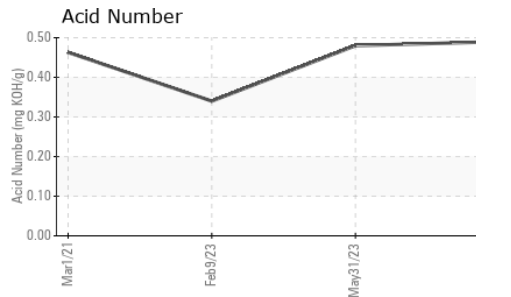
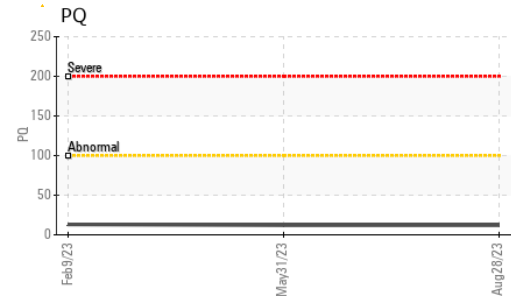
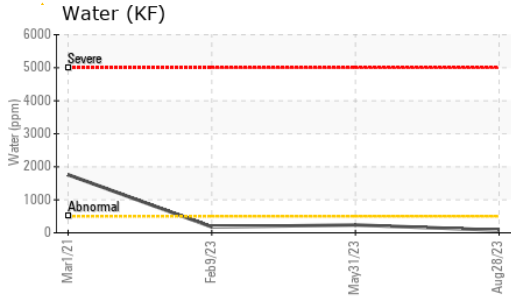
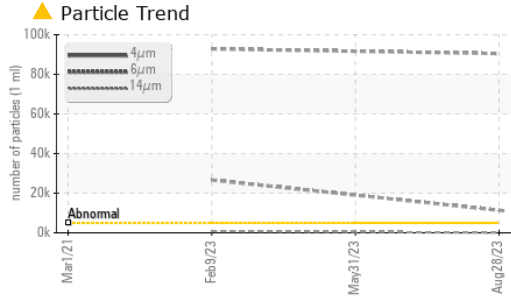
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 90466	---	● 92799
Particles >6µm	ASTM D7647 >1300	▲ 11379	---	● 26660
Particles >14µm	ASTM D7647 >160	49	---	● 799
Particles >21µm	ASTM D7647 >40	8	---	● 108
Particles >38µm	ASTM D7647 >10	2	---	2
Particles >71µm	ASTM D7647 >3	0	---	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 24/21/13	---	● 24/22/17

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.49	0.48	0.34

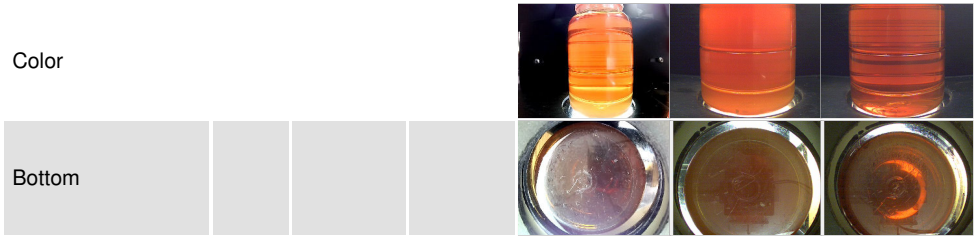
OIL ANALYSIS REPORT



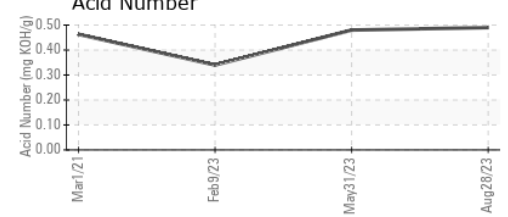
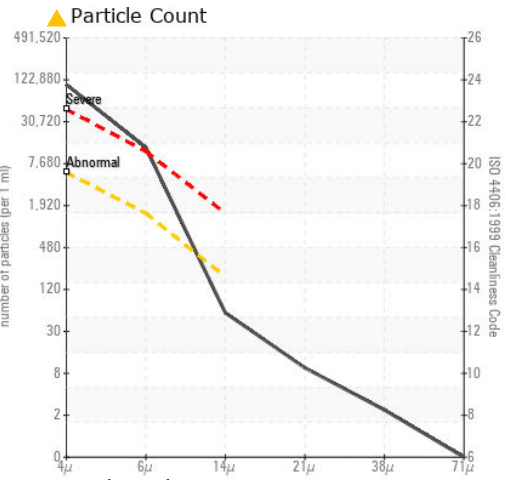
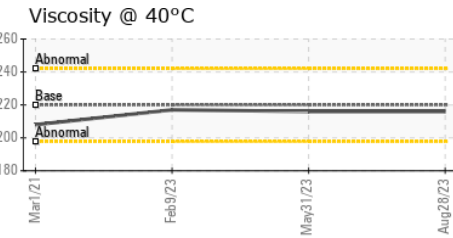
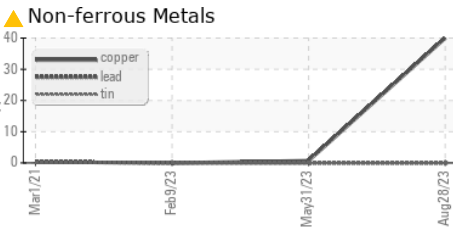
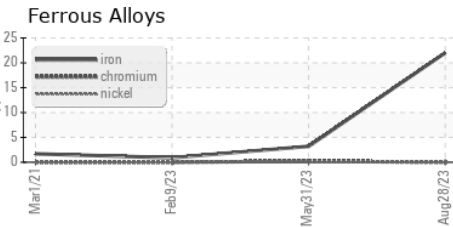
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	216	216

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0034361 **Received** : 29 Aug 2023
Lab Number : 05937916 **Diagnosed** : 21 Sep 2023
Unique Number : 10628528 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

Kimberly-Clark - Mobile - TM 7
 200 BAYBRIDGE RD
 MOBILE, AL
 US 36610
 Contact: BRAD SNOW
 brad.snow@kcc.com
 T:
 F: (251)452-6335

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)