



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**SYNOIL 8K**  
 Machine Id  
**98516H - EMMI ROTH**  
 Component  
**Compressor**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>UCZ05937938</b>	---	---
Sample Date	Client Info		<b>22 Aug 2023</b>	---	---
Machine Age	hrs	Client Info	<b>588</b>	---	---
Oil Age	hrs	Client Info	<b>31</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >5	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >15	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m >65	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >65	<b>2</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0.3	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 0.3	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m 0.9	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 0.2	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m 0.1	<b>0</b>	---	---
Phosphorus	ppm	ASTM D5185m 429	<b>483</b>	---	---
Zinc	ppm	ASTM D5185m 0.3	<b>22</b>	---	---
Sulfur	ppm	ASTM D5185m 1336	<b>1518</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<b>1</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	---	---

## FLUID DEGRADATION

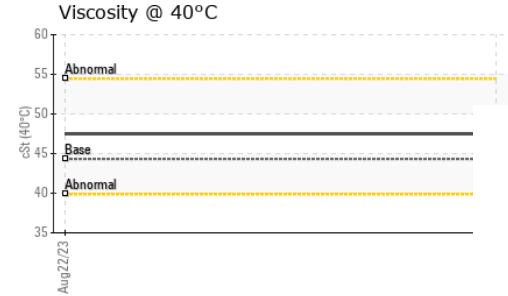
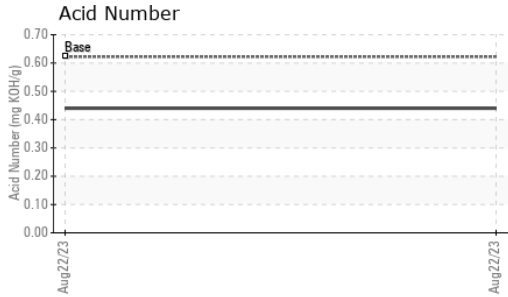
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.622	<b>0.44</b>	---	---

## VISUAL



	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	---	---
Precipitate	scalar	*Visual NONE	<b>NONE</b>	---	---
Silt	scalar	*Visual NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual >0.1	<b>NEG</b>	---	---
Free Water	scalar	*Visual	<b>NEG</b>	---	---



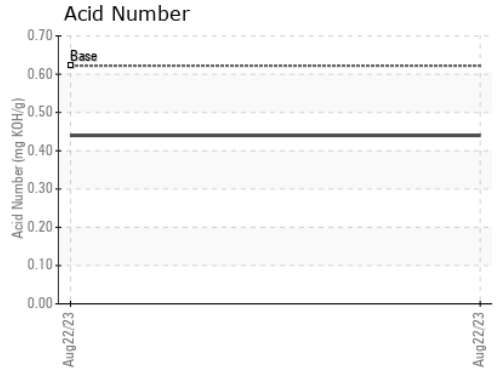
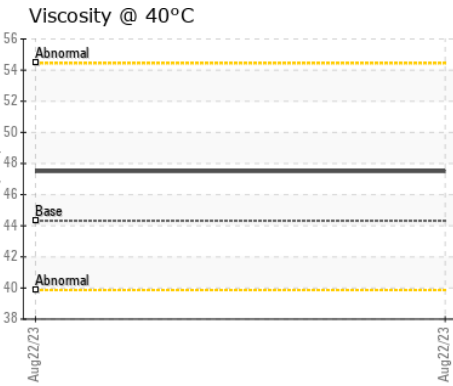
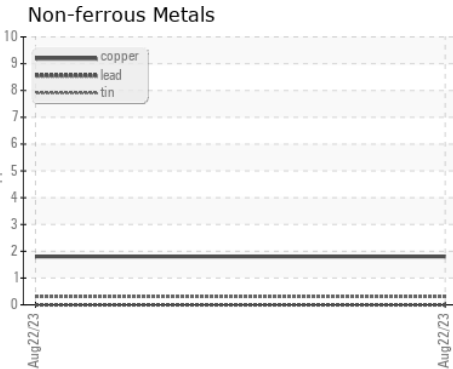
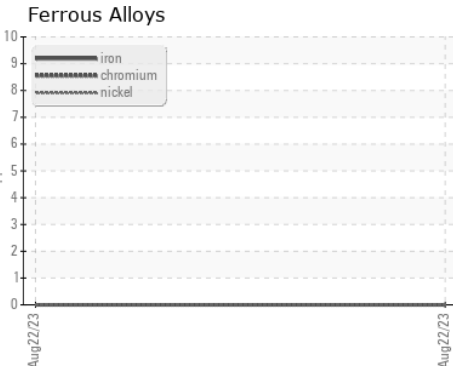
# OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	44.32	<b>47.5</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCZ05937938    **Received** : 29 Aug 2023  
**Lab Number** : **05937938**    **Diagnosed** : 30 Aug 2023  
**Unique Number** : 10628550    **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**ZORN COMP & EQUIPMENT CO (GB)**  
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 GREEN BAY, WI  
 US 54304  
 Contact: DEAN SCHAD  
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 T: (920)391-8121  
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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)