

PROBLEM SUMMARY

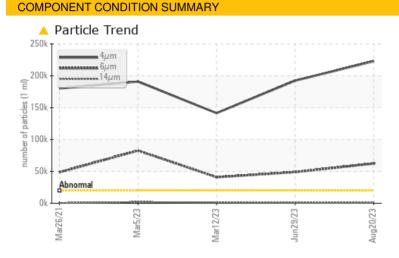
Sample Rating Trend



B21613 - 9 (S/N 69700024)

Component **Gearbox**

JAX MAGNA-PLATE 85W140-FG (--- GAL)



RECOMMENDATION

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL				
Particles >4µm	ASTM D7647	>20000	<u>222817</u>	<u>▲</u> 192437	<u> </u>				
Particles >6µm	ASTM D7647	>5000	62409	▲ 48973	4 0937				
Particles >14μm	ASTM D7647	>640	A 802	<u></u> ▲ 651	<u></u> 1108				
Oil Cleanliness	ISO 4406 (c)	>21/19/16	25/23/17	25/23/17	24/23/17				

Customer Id: HORBEL Sample No.: WC0820488 Lab Number: 05938229 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

29 Jun 2023 Diag: Don Baldridge





We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



12 Mar 2023 Diag: Don Baldridge

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



05 Mar 2023 Diag: Don Baldridge

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

ISO

B21613 - 9 (S/N 69700024) Component

Gearbox

JAX MAGNA-PLATE 85W140-FG (--- GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Mar2021	Mar2023	Mar2023 Jun2023	Aug2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0820488	WC0799729	WC0781533
Sample Date		Client Info		20 Aug 2023	29 Jun 2023	12 Mar 2023
Machine Age	yrs	Client Info		0	0	0
Oil Age	yrs	Client Info		0	1	0
Oil Changed		Client Info		N/A	Not Changd	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	4	4	2
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	9	6	27
Tin	ppm	ASTM D5185m	>25	0	0	1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	1	4
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		1	1	<1
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		1	<1	<1
Calcium	ppm	ASTM D5185m		0	0	32
Phosphorus	ppm	ASTM D5185m		446	453	323
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		6571	6437	4072
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	1	1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<u>222817</u>	▲ 192437	<u> </u>
Particles >6µm		ASTM D7647	>5000	62409	48973	4 0937
Particles >14µm		ASTM D7647	>640	▲ 802	△ 651	<u> </u>
Particles >21µm		ASTM D7647	>160	55	52	<u>^</u> 211
Particles >38µm		ASTM D7647	>40	2	0	6
Particles >71µm		ASTM D7647	>10	1	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<u>\$\text{\Delta}\$ 25/23/17</u>	<u>\$\rightarrow\$ 25/23/17</u>	<u>4</u> 24/23/17
FLUID DEGRADA	TION	method	limit/base	current	history1	history2

Acid Number (AN) mg KOH/g ASTM D8045

0.70

0.65

0.64



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number **Unique Number**

: WC0820488 : 05938229 : 10628841

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

Diagnostician

: 30 Aug 2023 : 01 Sep 2023 : Don Baldridge

Test Package : IND 2 (Additional Tests: PrtCount) To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **HORMEL FOODS-BELOIT**

3000 KENNEDY DRIVE BELOIT, WI US 53511

Contact: Craig Bennett cabennett@hormel.com

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