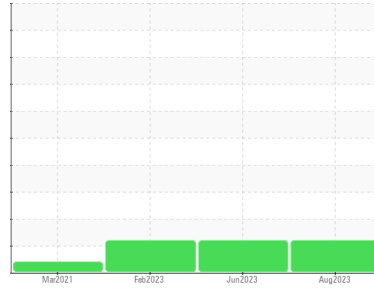




PROBLEM SUMMARY

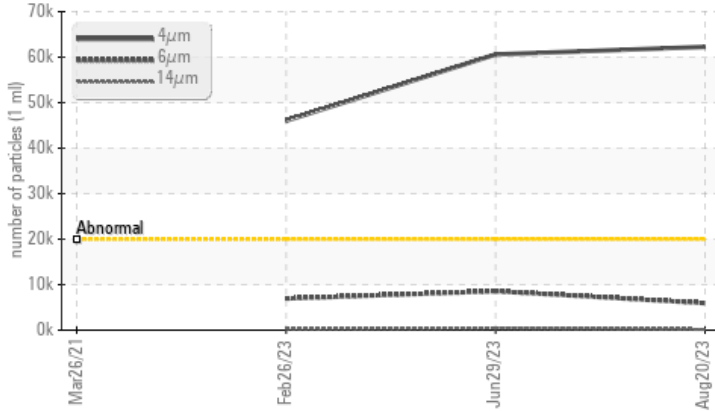
Area
3 STORK PACK
 Machine Id
B21613 - 5 (S/N 69700020)
 Component
Gearbox
 Fluid
JAX MAGNA-PLATE 85W140-FG (6 GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>20000	▲ 62261	▲ 60598	▲ 46023
Particles >6µm	ASTM D7647	>5000	▲ 5935	▲ 8559	▲ 6947
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 23/20/14	▲ 23/20/16	▲ 23/20/15

Customer Id: HORBEL
 Sample No.: WC0820491
 Lab Number: 05938233
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

29 Jun 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Feb 2023 Diag: Don Baldrige

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



26 Mar 2021 Diag: Angela Borella

VIS DEBRIS



We suspect abnormal contamination may be due to sampling method. Resample at the next service interval to monitor. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

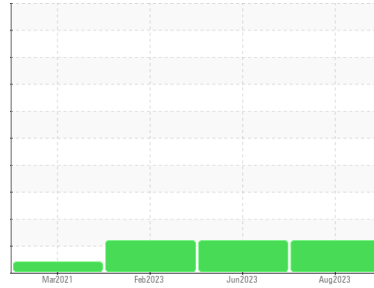
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
3 STORK PACK
 Machine Id
B21613 - 5 (S/N 69700020)
 Component
Gearbox
 Fluid
JAX MAGNA-PLATE 85W140-FG (6 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0820491	WC0799727	WC0732484
Sample Date	Client Info		20 Aug 2023	29 Jun 2023	26 Feb 2023
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	1	0
Oil Changed	Client Info		N/A	Not Changd	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	2	1	1
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	0	0	<1
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	<1	<1
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	27	25	29
Tin	ppm	ASTM D5185m >25	0	<1	1
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	<1	<1
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	2
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	<1	<1	0
Calcium	ppm	ASTM D5185m	2	4	2
Phosphorus	ppm	ASTM D5185m	455	397	327
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m	6634	5958	3922

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<1	<1	1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	<1	<1

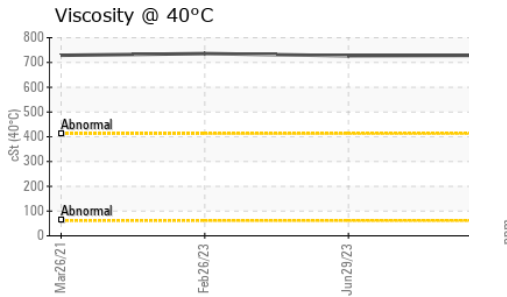
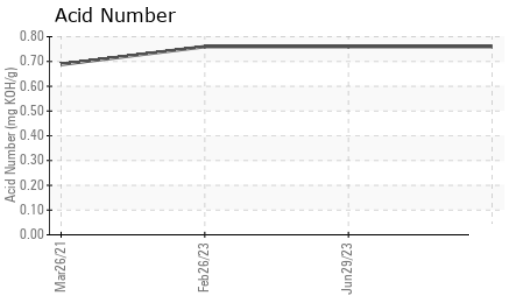
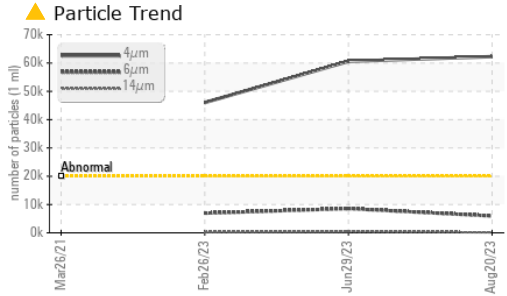
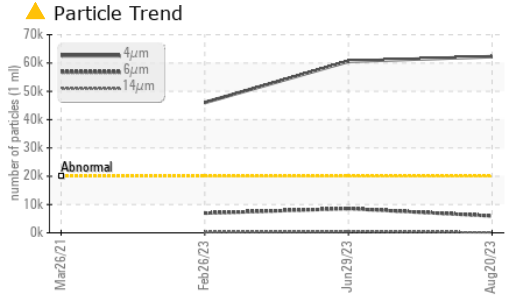
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 62261	▲ 60598	▲ 46023
Particles >6µm	ASTM D7647	>5000	▲ 5935	▲ 8559	▲ 6947
Particles >14µm	ASTM D7647	>640	152	404	203
Particles >21µm	ASTM D7647	>160	40	119	51
Particles >38µm	ASTM D7647	>40	2	8	3
Particles >71µm	ASTM D7647	>10	1	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 23/20/14	▲ 23/20/16	▲ 23/20/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.76	0.76	0.76

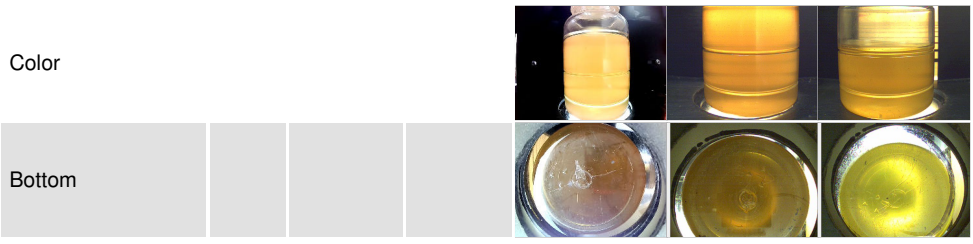
OIL ANALYSIS REPORT



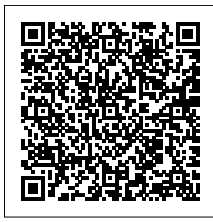
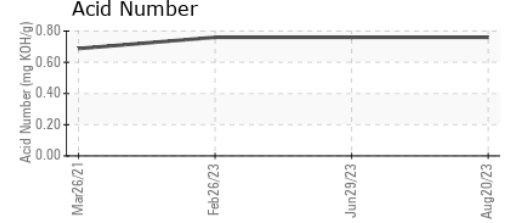
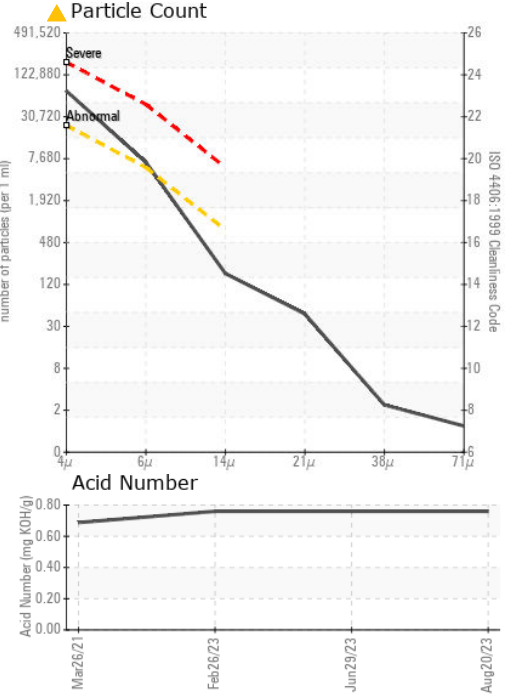
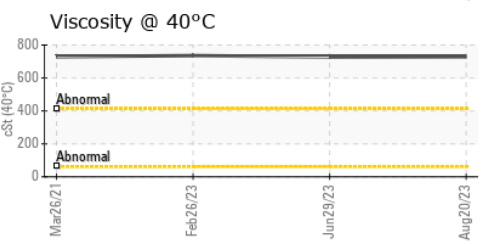
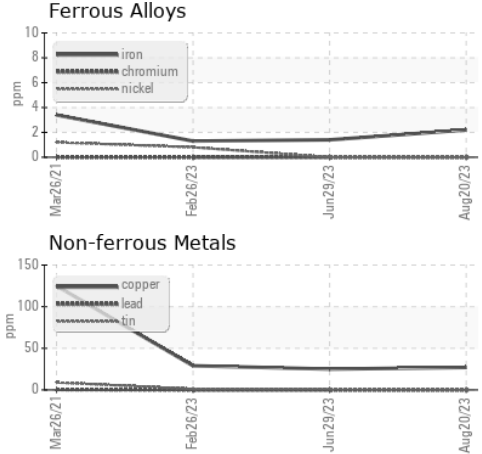
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	LIGHT	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	728.7	727	736

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0820491 **Received** : 30 Aug 2023
Lab Number : **05938233** **Diagnosed** : 01 Sep 2023
Unique Number : 10628845 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS-BELOIT
 3000 KENNEDY DRIVE
 BELOIT, WI
 US 53511
 Contact: Craig Bennett
 cabennett@hormel.com
 T:
 F: (608)365-8322

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)