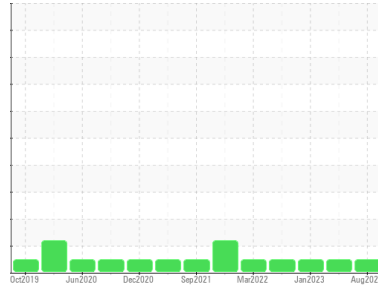




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id

**94**

Component

**Hydraulic System**

Fluid

**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PTK0004449</b>	PTK0003883	PTK0002146
Sample Date	Client Info			<b>21 Aug 2023</b>	17 Apr 2023	19 Jan 2023
Machine Age	mths	Client Info		<b>0</b>	0	0
Oil Age	mths	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Not Changed</b>	Not Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>2</b>	11	2
Chromium	ppm	ASTM D5185m	>10	<b>5</b>	3	5
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	1	0
Copper	ppm	ASTM D5185m	>75	<b>3</b>	5	1
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	25	<b>1</b>	1	1
Calcium	ppm	ASTM D5185m	200	<b>14</b>	19	12
Phosphorus	ppm	ASTM D5185m	300	<b>120</b>	347	93
Zinc	ppm	ASTM D5185m	370	<b>103</b>	399	76
Sulfur	ppm	ASTM D5185m	2500	<b>8217</b>	920	8162

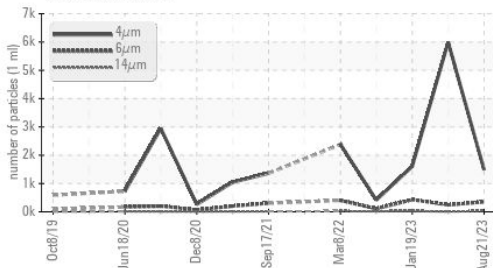
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>0</b>	1	<1
Sodium	ppm	ASTM D5185m		<b>2</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1490</b>	5994	1607
Particles >6µm		ASTM D7647	>2500	<b>354</b>	245	430
Particles >14µm		ASTM D7647	>320	<b>30</b>	9	27
Particles >21µm		ASTM D7647	>80	<b>6</b>	2	7
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>18/15	<b>16/12</b>	15/10	16/12

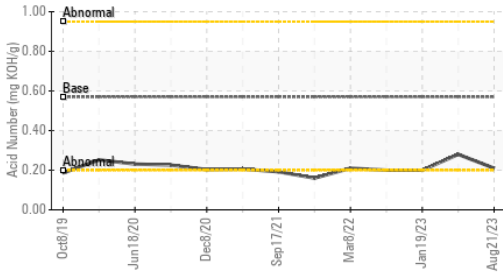
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.21</b>	0.28	0.20

# OIL ANALYSIS REPORT

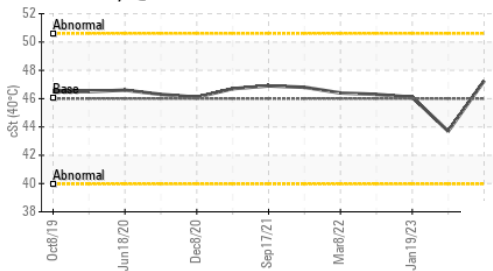
**Particle Trend**



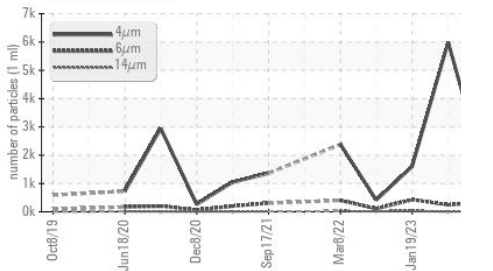
**Acid Number**



**Viscosity @ 40°C**



**Particle Trend**

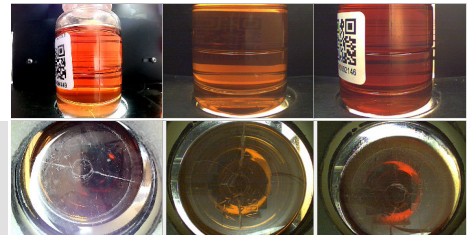


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>47.25</b>	43.7	46.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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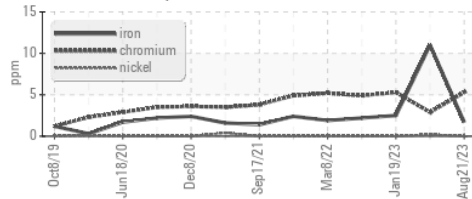
**Color**



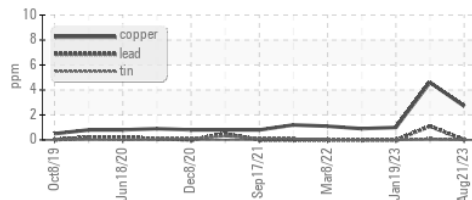
**Bottom**

## GRAPHS

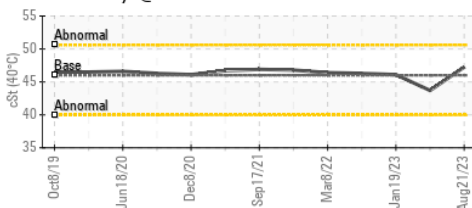
**Ferrous Alloys**



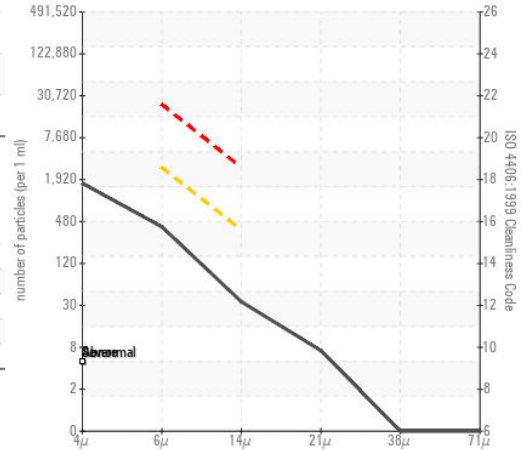
**Non-ferrous Metals**



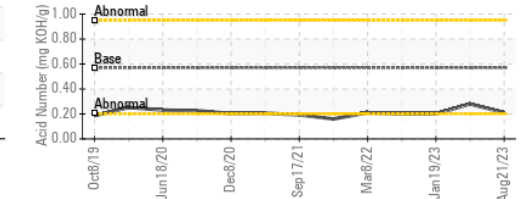
**Viscosity @ 40°C**



**Particle Count**



**Acid Number**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0004449 **Received** : 30 Aug 2023  
**Lab Number** : **05938236** **Diagnosed** : 01 Sep 2023  
**Unique Number** : 10628848 **Diagnostician** : Don Baldrige  
**Test Package** : MOB 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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