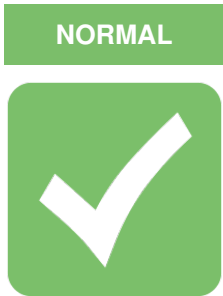
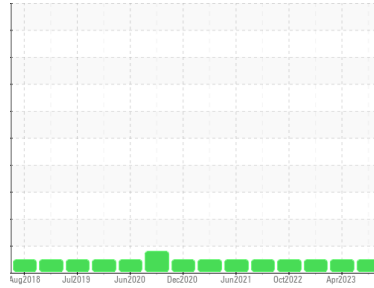




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
SENNEBOGEN 825 SENNEBOGEN 825
 Component
Hydraulic System
 Fluid
R&O OIL ISO 46 (150 GAL)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PTK0004448	PTK0003884	PTK0003351
Sample Date	Client Info		21 Aug 2023	17 Apr 2023	19 Jan 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changd	Changed
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	11	2	12
Chromium	ppm	ASTM D5185m >10	3	6	3
Nickel	ppm	ASTM D5185m >10	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	0	<1	<1
Copper	ppm	ASTM D5185m >75	6	1	4
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	<1	0	<1
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 5	1	1	1
Calcium	ppm	ASTM D5185m 5	15	14	21
Phosphorus	ppm	ASTM D5185m 100	358	107	355
Zinc	ppm	ASTM D5185m 25	389	99	409
Sulfur	ppm	ASTM D5185m 1500	1057	8533	887

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<1	<1	2
Sodium	ppm	ASTM D5185m	2	0	0
Potassium	ppm	ASTM D5185m >20	0	2	<1

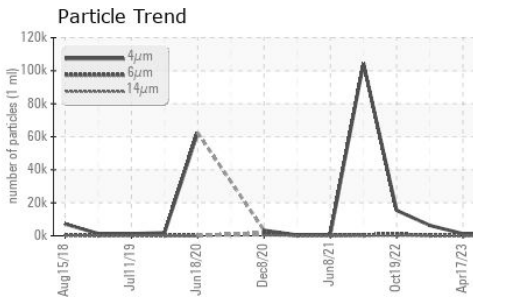
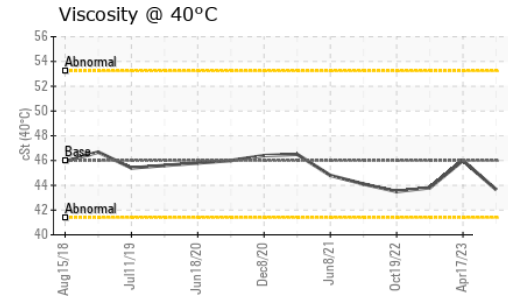
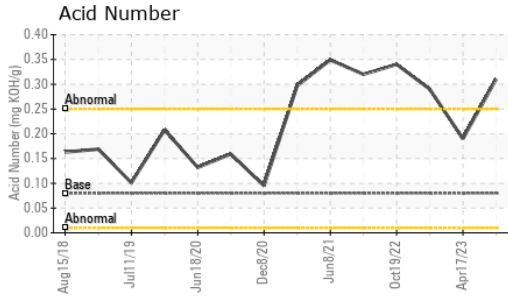
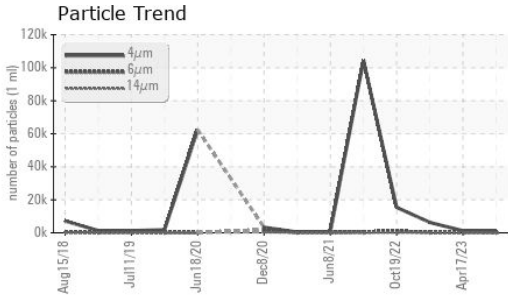
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		1058	1262	6302
Particles >6µm	ASTM D7647 >2500		105	277	242
Particles >14µm	ASTM D7647 >320		19	14	11
Particles >21µm	ASTM D7647 >80		6	2	4
Particles >38µm	ASTM D7647 >20		0	0	1
Particles >71µm	ASTM D7647 >4		0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	17/14/11	17/15/11	20/15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.08	0.31	0.19	0.29

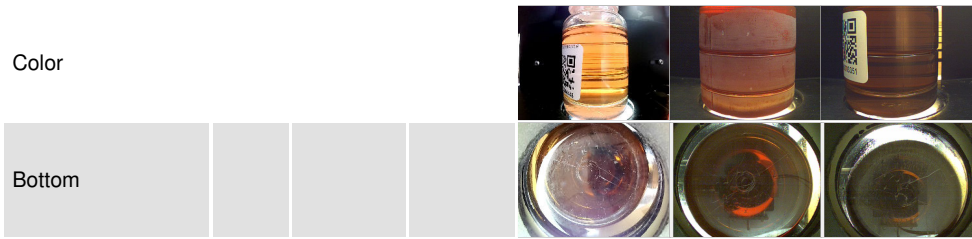
OIL ANALYSIS REPORT



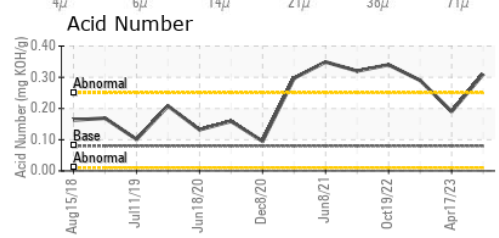
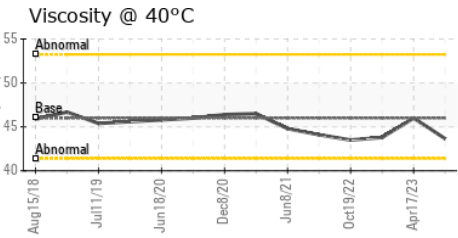
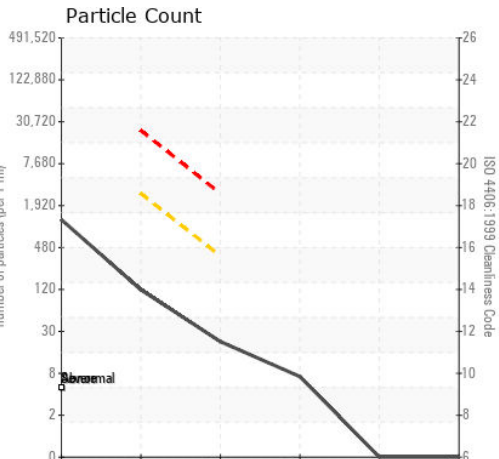
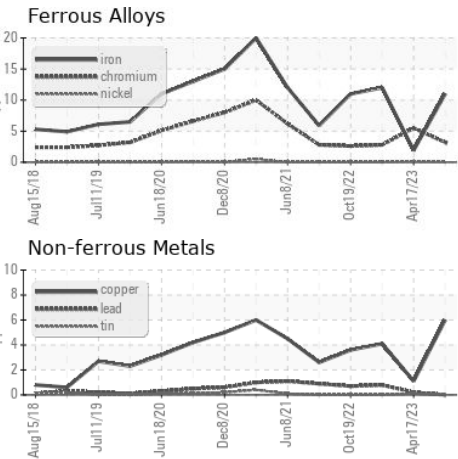
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	43.65	46.0	43.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0004448 **Received** : 30 Aug 2023
Lab Number : **05938240** **Diagnosed** : 01 Sep 2023
Unique Number : 10628852 **Diagnostician** : Don Baldrige
Test Package : MOB 2

CALBAG METALS
 1602 MARINE VIEW DR
 TACOMA, WA
 US 98422
 Contact: JESSIE BAILEY
 jessie.bailey@calbag.com
 T: (253)572-6800
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)