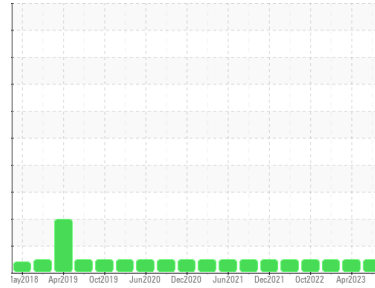




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
SENNEBOGEN 830 SENNEBOGEN 830

Component
Hydraulic System

Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | PTK0004447 | PTK0003885 | PTK0002147 |
| Sample Date | Client Info | | | 21 Aug 2023 | 17 Apr 2023 | 19 Jan 2023 |
| Machine Age | mths | Client Info | | 0 | 0 | 0 |
| Oil Age | mths | Client Info | | 0 | 0 | 0 |
| Oil Changed | Client Info | | | Not Changed | Not Changd | Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|-----------|----------|----------|
| Iron | ppm | ASTM D5185m | >20 | 35 | 36 | 42 |
| Chromium | ppm | ASTM D5185m | >10 | 21 | 19 | 22 |
| Nickel | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >10 | 0 | 2 | 3 |
| Copper | ppm | ASTM D5185m | >75 | 16 | 15 | 17 |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

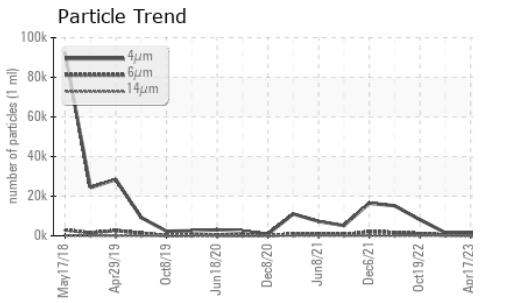
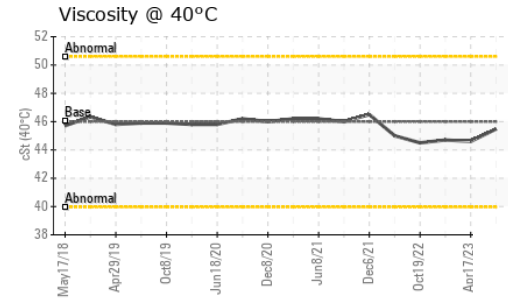
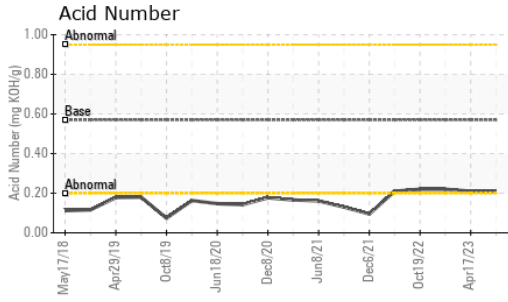
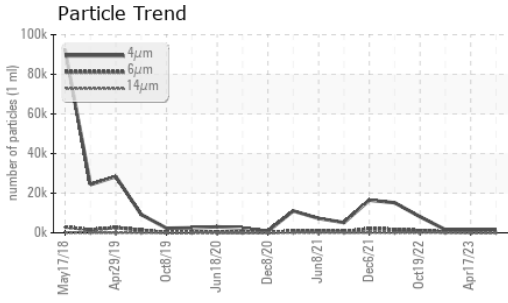
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 5 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 5 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 5 | 0 | <1 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 25 | 2 | 2 | 2 |
| Calcium | ppm | ASTM D5185m | 200 | 35 | 43 | 46 |
| Phosphorus | ppm | ASTM D5185m | 300 | 249 | 250 | 246 |
| Zinc | ppm | ASTM D5185m | 370 | 176 | 191 | 163 |
| Sulfur | ppm | ASTM D5185m | 2500 | 678 | 578 | 550 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|----------|----------|----------|
| Silicon | ppm | ASTM D5185m | >20 | 3 | 3 | 4 |
| Sodium | ppm | ASTM D5185m | | 8 | 2 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 1 | 1 |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|-------------------|--|--------------|------------|-----------------|----------|----------|
| Particles >4µm | | ASTM D7647 | | 1762 | 1252 | 1576 |
| Particles >6µm | | ASTM D7647 | >2500 | 232 | 168 | 406 |
| Particles >14µm | | ASTM D7647 | >320 | 22 | 4 | 24 |
| Particles >21µm | | ASTM D7647 | >80 | 7 | 1 | 7 |
| Particles >38µm | | ASTM D7647 | >20 | 0 | 0 | 0 |
| Particles >71µm | | ASTM D7647 | >4 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >--/18/15 | 18/15/12 | 17/15/9 | 18/16/12 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.57 | 0.21 | 0.21 | 0.22 |

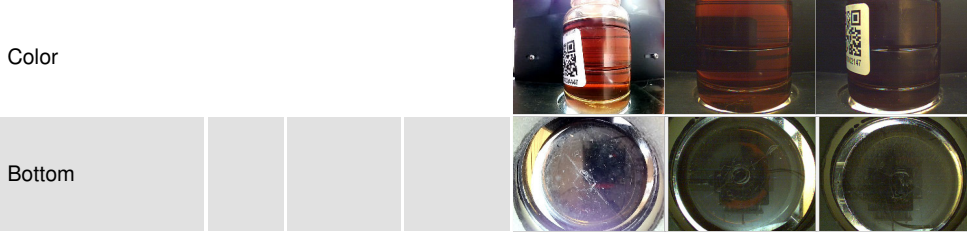
OIL ANALYSIS REPORT



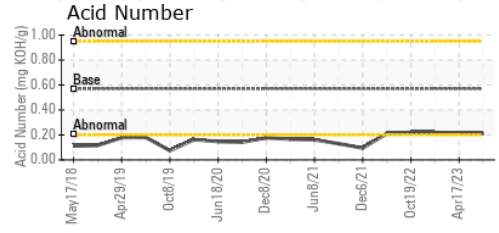
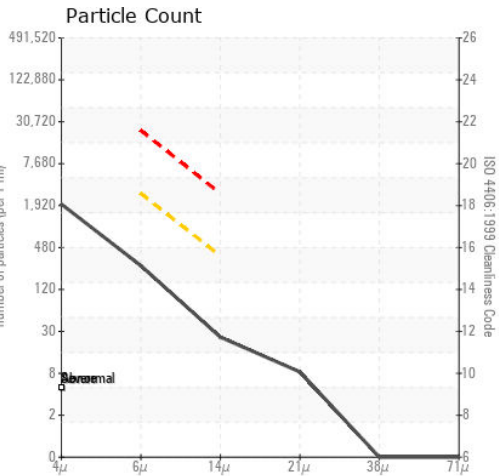
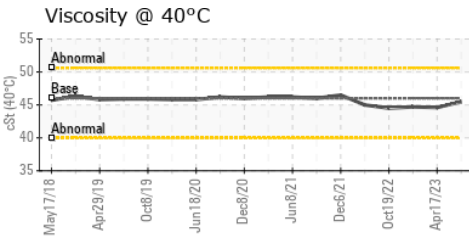
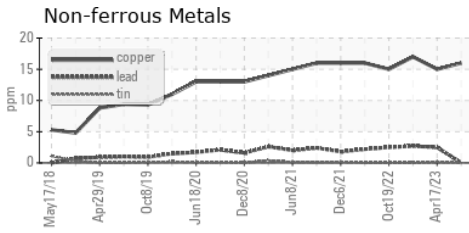
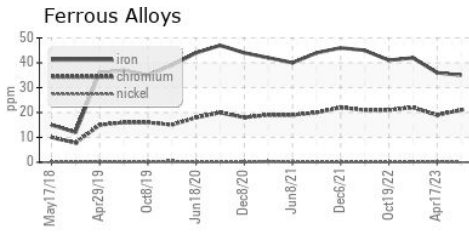
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 46 | 45.48 | 44.6 | 44.7 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0004447
Lab Number : 05938241
Unique Number : 10628853
Test Package : MOB 2

Received : 30 Aug 2023
Diagnosed : 01 Sep 2023
Diagnostician : Don Baldrige

CALBAG METALS
 1602 MARINE VIEW DR
 TACOMA, WA
 US 98422
 Contact: JESSIE BAILEY
 jessie.bailey@calbag.com
 T: (253)572-6800
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)