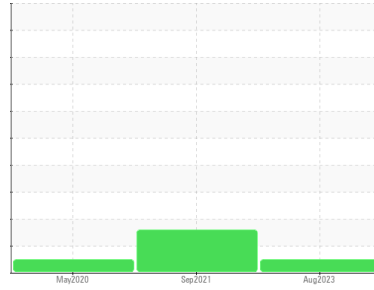


Area  
**PALASYN 45**  
Machine Id  
**PALATEK 95D025 - PETRO TRAVEL CENTER**  
Component  
**Compressor**



**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCS05938360</b>	UCS05366643	UCS04988859
Sample Date	Client Info			<b>21 Aug 2023</b>	02 Sep 2021	11 May 2020
Machine Age	hrs	Client Info		<b>20313</b>	18040	15235
Oil Age	hrs	Client Info		<b>4000</b>	4000	2000
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	ATTENTION	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	2	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m		<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

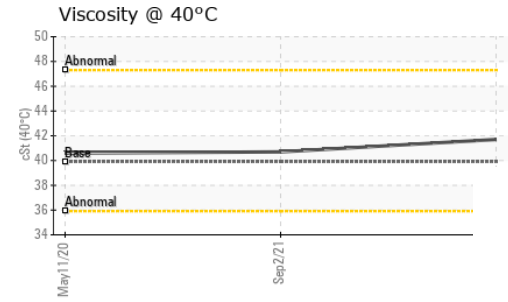
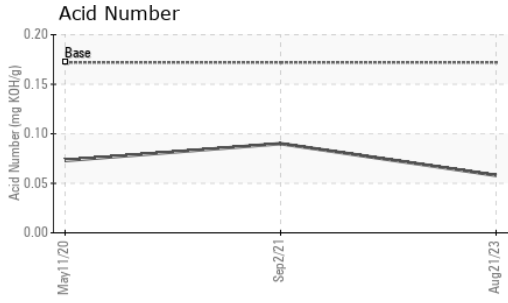
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	0.0	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	0.0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	966	<b>342</b>	570	586
Zinc	ppm	ASTM D5185m	0	<b>4</b>	0	2
Sulfur	ppm	ASTM D5185m	1309	<b>1364</b>	299	568

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	2	4
Sodium	ppm	ASTM D5185m		<b>0</b>	0	1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	<b>0.058</b>	0.090	0.073

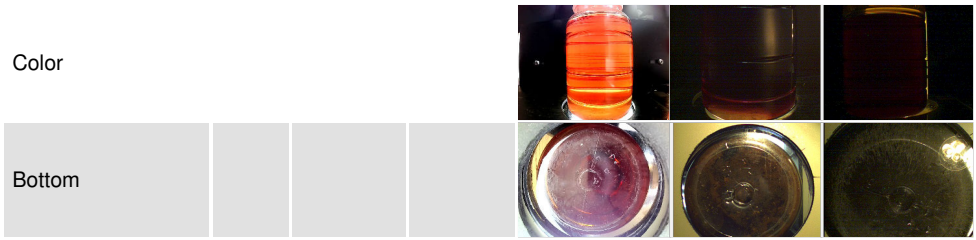
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	0.2%	NEG
Free Water	scalar	*Visual		<b>NEG</b>		

# OIL ANALYSIS REPORT

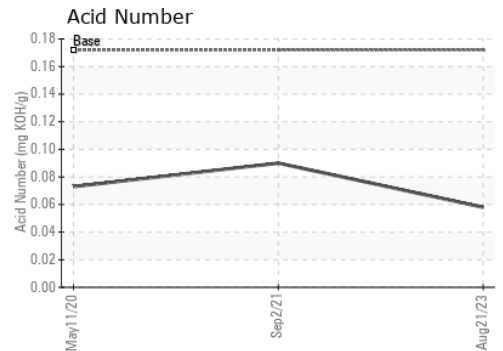
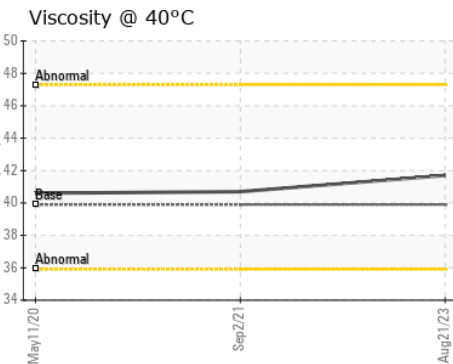
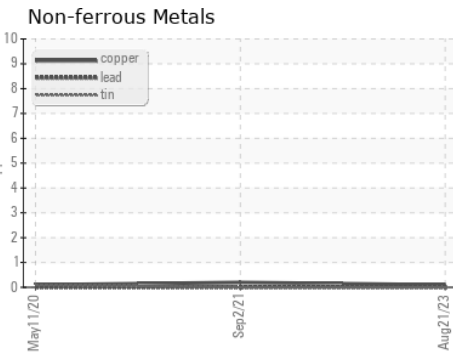
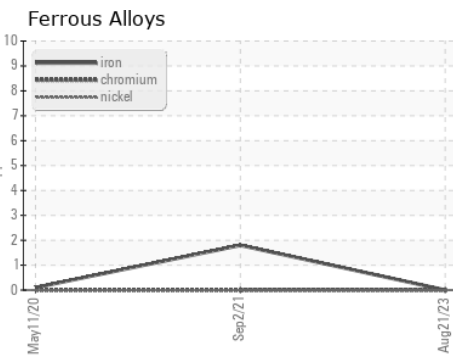


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	39.9	<b>41.7</b>	40.7	40.6

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS05938360 **Received** : 30 Aug 2023  
**Lab Number** : 05938360 **Diagnosed** : 31 Aug 2023  
**Unique Number** : 10628972 **Diagnostician** : Angela Borella  
**Test Package** : IND 2

**JEMCO-MAXAIR**  
 WEST FARGO, ND  
 US 58078  
 Contact: DALE K  
 dalek@jemco-maxair.com  
 T: (701)281-0362  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)