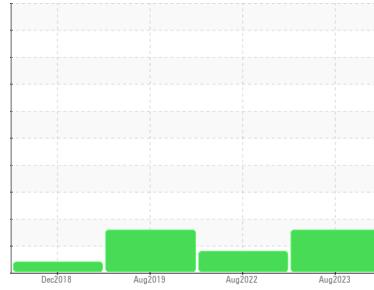




# PROBLEM SUMMARY

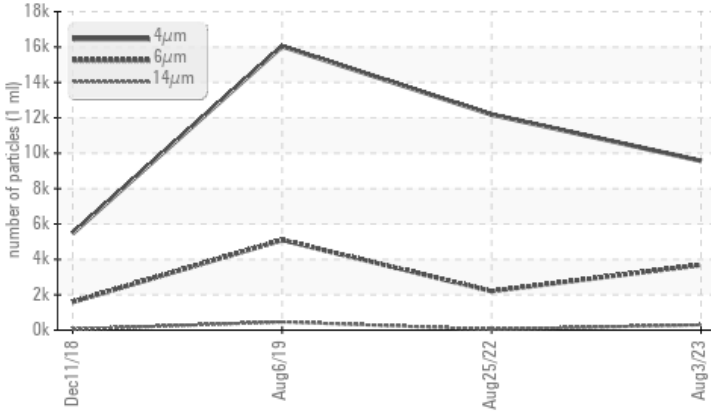
Sample Rating Trend



Machine Id  
**KAESER AS 25T 6489140 (S/N 1155)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ATTENTION	ABNORMAL
Particles >6µm	ASTM D7647	>1300	▲ <b>3687</b>	▲ 2201	▲ 5095
Particles >14µm	ASTM D7647	>80	▲ <b>301</b>	45	▲ 465
Particles >21µm	ASTM D7647	>20	▲ <b>66</b>	3	▲ 126
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ <b>20/19/15</b>	▲ 21/18/13	▲ 20/16

Customer Id: CARLAUMD  
 Sample No.: KCP48046D  
 Lab Number: 05938881  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

## HISTORICAL DIAGNOSIS

### 25 Aug 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 06 Aug 2019 Diag: Angela Borella

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 11 Dec 2018 Diag: Don Baldrige

ISO



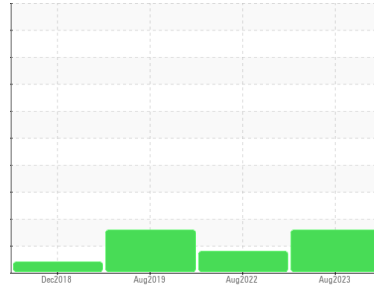
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**KAESER AS 25T 6489140 (S/N 1155)**

Component  
**Compressor**

Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KCP48046D</b>	KCP37302	KCP16248
Sample Date	Client Info			<b>03 Aug 2023</b>	25 Aug 2022	06 Aug 2019
Machine Age	hrs	Client Info		<b>21152</b>	17009	5298
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>50	<b>8</b>	21	12
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

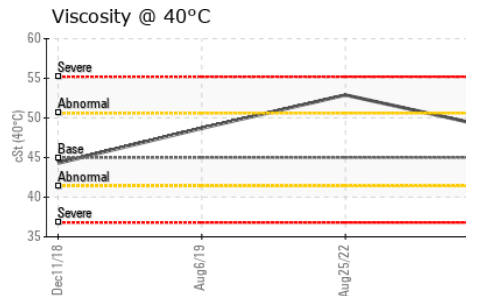
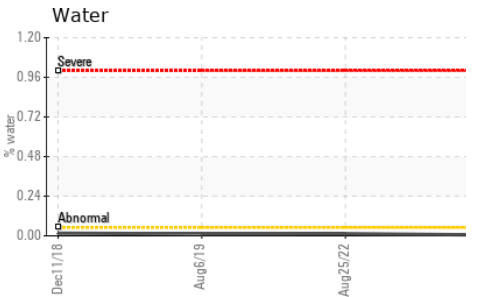
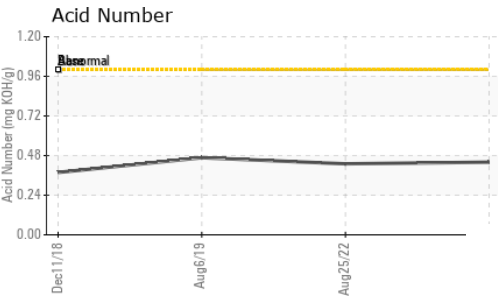
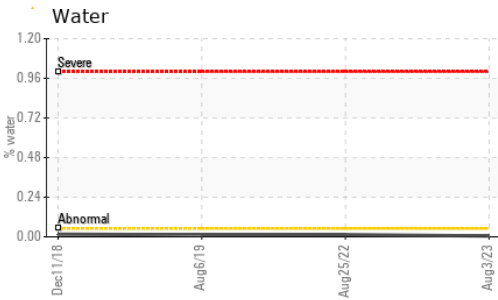
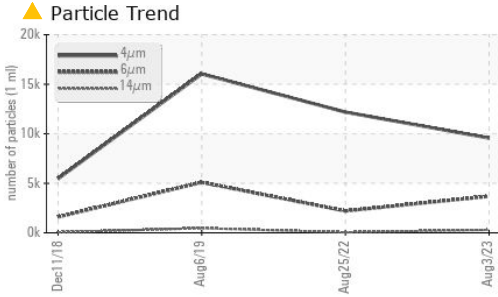
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	100	<b>1</b>	0	9
Calcium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	0	<b>&lt;1</b>	3	<1
Zinc	ppm	ASTM D5185m	0	<b>2</b>	7	39
Sulfur	ppm	ASTM D5185m	23500	<b>21167</b>	19872	22990

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	2
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	2
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Water	%	ASTM D6304	>0.05	<b>0.005</b>	0.013	0.012
ppm Water	ppm	ASTM D6304	>500	<b>54.9</b>	130.6	128.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>9564</b>	12184	16043
Particles >6µm		ASTM D7647	>1300	<b>▲ 3687</b>	▲ 2201	▲ 5095
Particles >14µm		ASTM D7647	>80	<b>▲ 301</b>	45	▲ 465
Particles >21µm		ASTM D7647	>20	<b>▲ 66</b>	3	▲ 126
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	▲ 7
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 20/19/15</b>	▲ 21/18/13	▲ 20/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	<b>0.44</b>	0.43	0.467

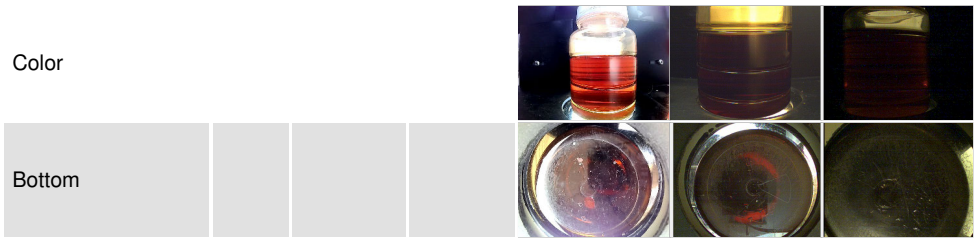
# OIL ANALYSIS REPORT



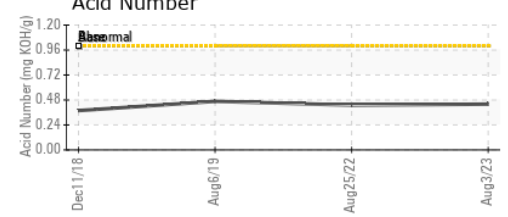
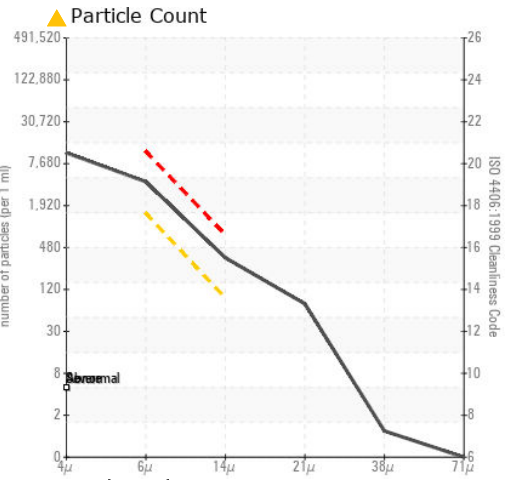
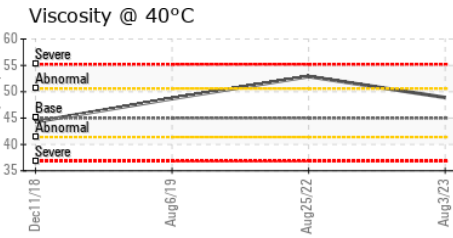
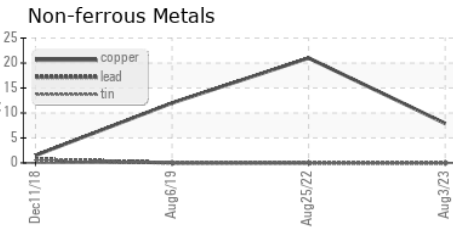
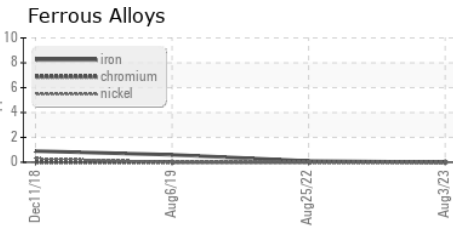
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	48.9	52.9	48.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP48046D **Received** : 30 Aug 2023  
**Lab Number** : 05938881 **Diagnosed** : 31 Aug 2023  
**Unique Number** : 10629493 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**CARMAX**  
 8801 FREESTATE DR  
 LAUREL, MD  
 US 20723  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: