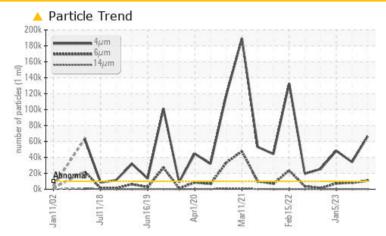


PROBLEM SUMMARY

C-21 (SWING) (S/N 2512908)

Refrigeration Compressor Fluid USPI 1009-68 SC (150 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL		
Particles >4µm	ASTM D7647	>10000	<u> </u>	A 34111	48226		
Particles >6µm	ASTM D7647	>2500	<u> </u>	A 8214	A 7205		
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<u> </u>	A 22/20/15	2 3/20/13		

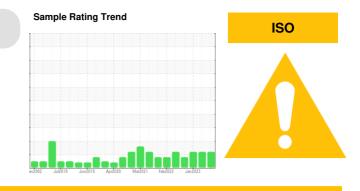
Customer Id: PIECIN Sample No.: USP0000372 Lab Number: 05938976 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

20 Apr 2023 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

05 Jan 2023 Diag: Doug Bogart

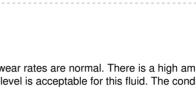
Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

12 Sep 2022 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







OIL ANALYSIS REPORT

3)

ISO

Sample Rating Trend

SAMPLE INFORM	IATION	method	limit/base	current	history1	history
Sample Number		Client Info		USP0000372	USP248877	USP24413
Sample Date		Client Info		29 Aug 2023	20 Apr 2023	05 Jan 202
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMA
WEAR METALS		method	limit/base	current	history1	history
Iron	ppm	ASTM D5185m	>8	2	0	4
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		<1	0	<1
Sulfur	ppm	ASTM D5185m	50	10	0	11
CONTAMINANTS		method	limit/base	current	history1	history
Silicon	ppm	ASTM D5185m	>15	3	6	4
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.01	0.012	0.002	0.002
ppm Water	ppm	ASTM D6304	>100	121.6	21.0	21.0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history
Particles >4µm		ASTM D7647	>10000	<u> </u>	▲ 34111	▲ 48226
Particles >6µm		ASTM D7647	>2500	<u> </u>	▲ 8214	▲ 7205
Particles >14µm		ASTM D7647	>320	276	217	77
Particles >21µm		ASTM D7647	>80	81	22	11
Particles >38µm		ASTM D7647	>20	2	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	23/21/15	▲ 22/20/15	▲ 23/20/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.017	0.027	0.014

C-21 (SWING) (S/N 2512908)

Refrigeration Compressor

USPI 1009-68 SC (150 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil.

Fluid Condition

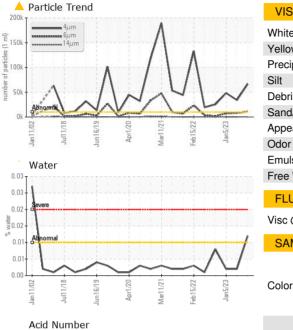
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



0.03

[©]0.03

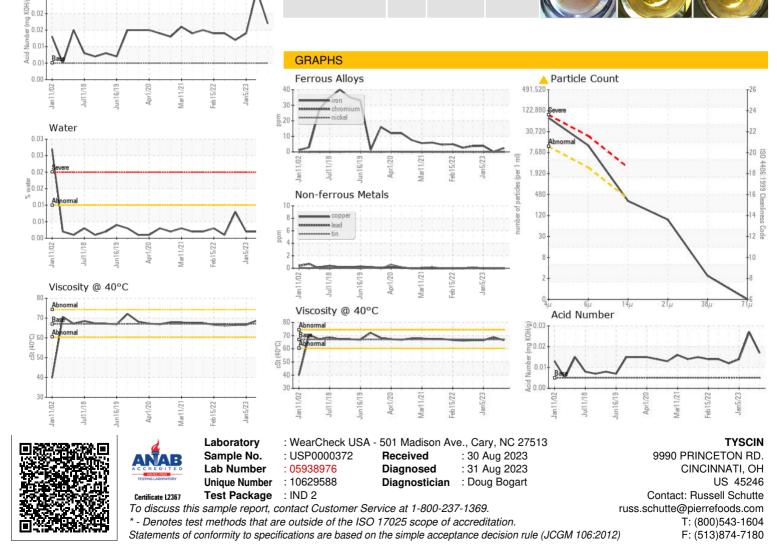
OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	66.5	68.7	66.5
SAMPLE IMAGES	6	method	limit/base	current	history1	history2



Bottom



Contact/Location: Russell Schutte - PIECIN