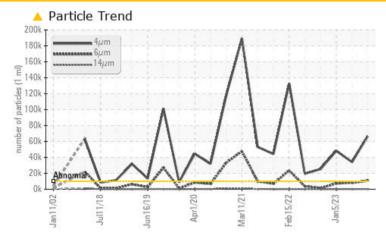


# **PROBLEM SUMMARY**

# C-21 (SWING) (S/N 2512908)

Refrigeration Compressor Fluid USPI 1009-68 SC (150 GAL)

# COMPONENT CONDITION SUMMARY



# RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL		
Particles >4µm	ASTM D7647	>10000	<u> </u>	<b>A</b> 34111	<b>48226</b>		
Particles >6µm	ASTM D7647	>2500	<u> </u>	<b>A</b> 8214	<b>A</b> 7205		
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<u> </u>	<b>A</b> 22/20/15	<b>2</b> 3/20/13		

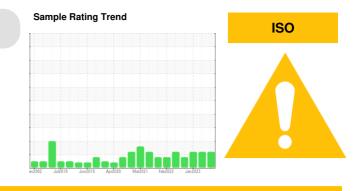
Customer Id: PIECIN Sample No.: USP0000372 Lab Number: 05938976 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



### **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

### **HISTORICAL DIAGNOSIS**

# 20 Apr 2023 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report

### 05 Jan 2023 Diag: Doug Bogart

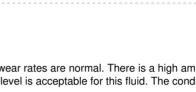
Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

12 Sep 2022 Diag: Doug Bogart



Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







# **OIL ANALYSIS REPORT**

3)

ISO

Sample Rating Trend

SAMPLE INFORM	IATION	method	limit/base	current	history1	history
Sample Number		Client Info		USP0000372	USP248877	USP24413
Sample Date		Client Info		29 Aug 2023	20 Apr 2023	05 Jan 202
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMA
WEAR METALS		method	limit/base	current	history1	history
Iron	ppm	ASTM D5185m	>8	2	0	4
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	0	0	0
Tin	ppm	ASTM D5185m	>4	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		<1	0	<1
Sulfur	ppm	ASTM D5185m	50	10	0	11
CONTAMINANTS		method	limit/base	current	history1	history
Silicon	ppm	ASTM D5185m	>15	3	6	4
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water	%	ASTM D6304	>0.01	0.012	0.002	0.002
ppm Water	ppm	ASTM D6304	>100	121.6	21.0	21.0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history
Particles >4µm		ASTM D7647	>10000	<u> </u>	▲ 34111	▲ 48226
Particles >6µm		ASTM D7647	>2500	<u> </u>	▲ 8214	▲ 7205
Particles >14µm		ASTM D7647	>320	276	217	77
Particles >21µm		ASTM D7647	>80	81	22	11
Particles >38µm		ASTM D7647	>20	2	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>23/21/15</b>	▲ 22/20/15	▲ 23/20/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.017	0.027	0.014

# C-21 (SWING) (S/N 2512908)

Refrigeration Compressor

USPI 1009-68 SC (150 GAL)

# DIAGNOSIS

# Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

# Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. There is a trace of moisture present in the oil.

# **Fluid Condition**

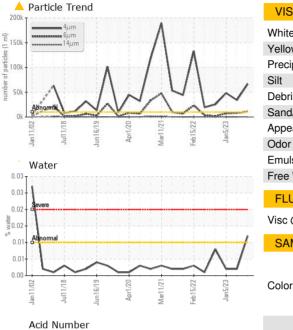
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



0.03

<sup>©</sup>0.03

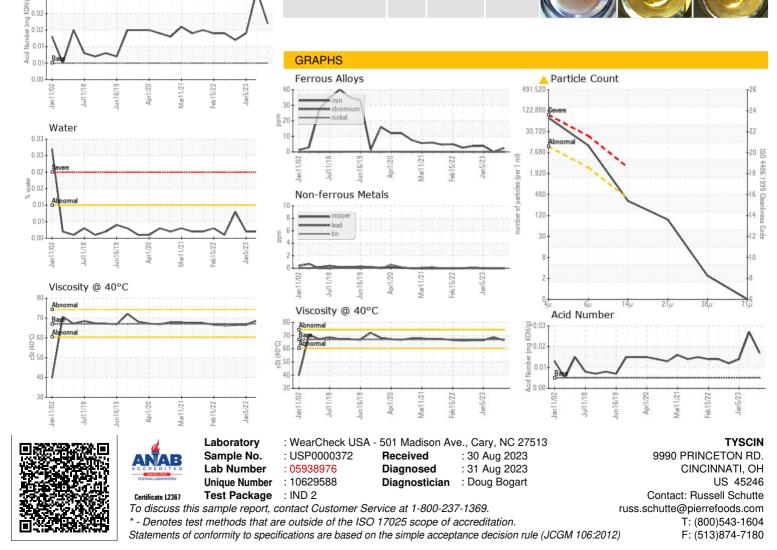
# **OIL ANALYSIS REPORT**



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	66.5	68.7	66.5
SAMPLE IMAGES	6	method	limit/base	current	history1	history2



Bottom



Contact/Location: Russell Schutte - PIECIN