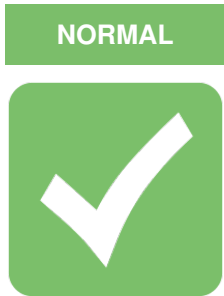
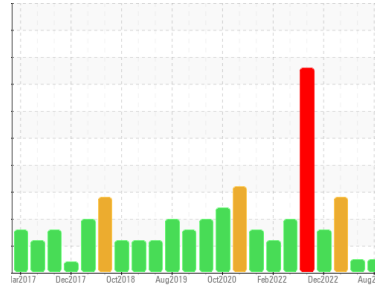




# OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id  
**VM-6-VPS (S/N C5495)**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM29446</b>	USPM28134	USPM25497
Sample Date	Client Info		<b>29 Aug 2023</b>	21 May 2023	29 Dec 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >7	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >12	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >30	<b>6</b>	4	4
Tin	ppm	ASTM D5185m >9	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	4	0
Calcium	ppm	ASTM D5185m 0	<b>0</b>	7	0
Phosphorus	ppm	ASTM D5185m 1800	<b>382</b>	443	▲ 143
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	2
Sulfur	ppm	ASTM D5185m 0	<b>255</b>	48	▲ 954

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>22</b>	21	48
Sodium	ppm	ASTM D5185m	<b>0</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	2	0
Water	%	ASTM D6304	<b>0.053</b>	0.016	▲ 0.166
ppm Water	ppm	ASTM D6304 >.1	<b>530.3</b>	164.9	▲ 1660

## FLUID CLEANLINESS

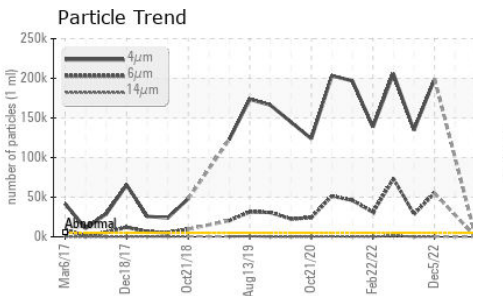
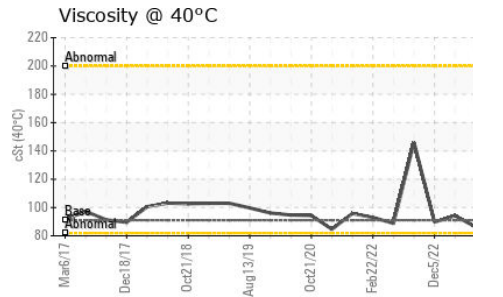
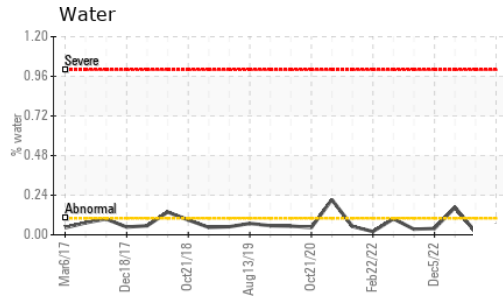
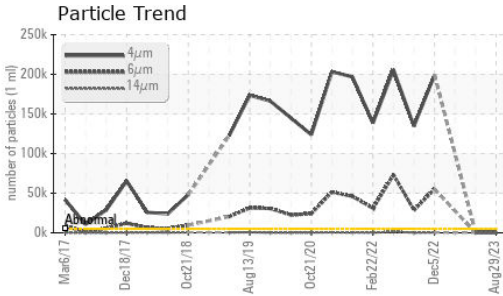
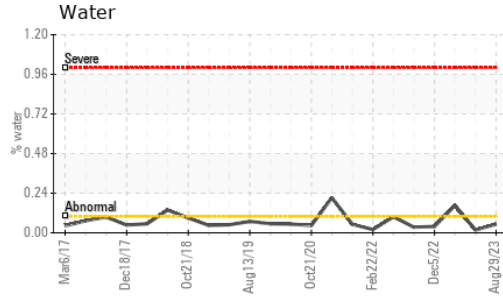
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>912</b>	1053	---
Particles >6µm	ASTM D7647	>1300	<b>247</b>	238	---
Particles >14µm	ASTM D7647	>160	<b>13</b>	19	---
Particles >21µm	ASTM D7647	>40	<b>3</b>	6	---
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/15/11</b>	17/15/11	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.081</b>	0.189	0.163



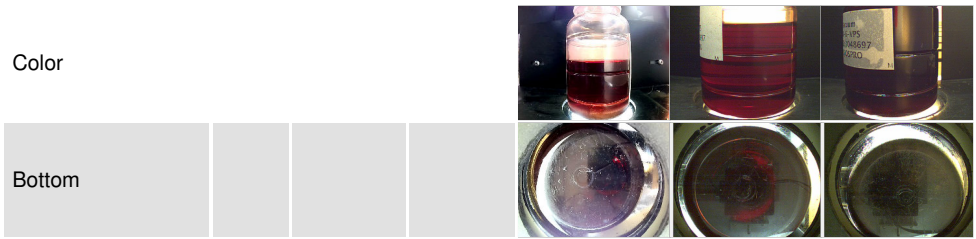
# OIL ANALYSIS REPORT



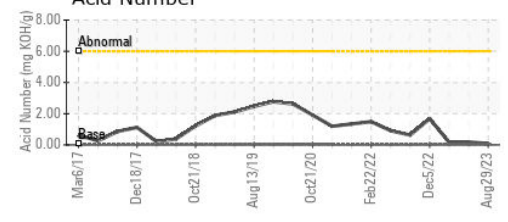
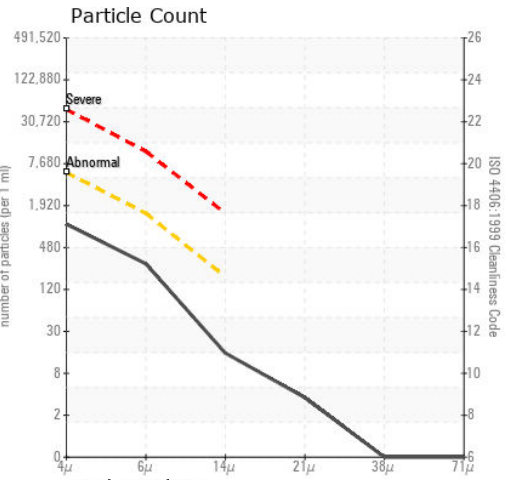
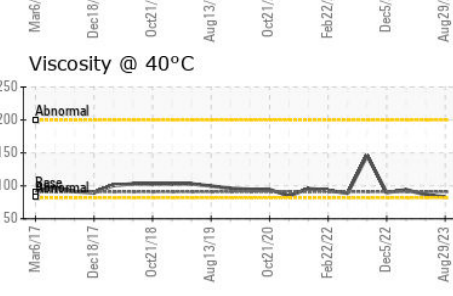
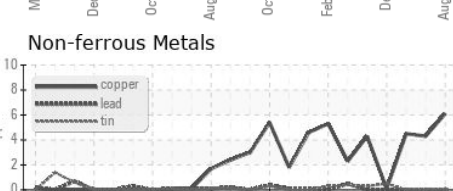
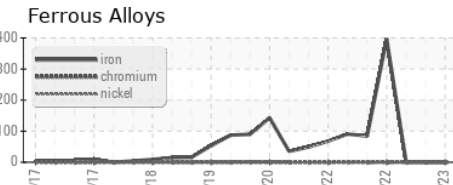
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	▲ 0.2%
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	83.3	86.3	94.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29446  
**Lab Number** : 05938987  
**Unique Number** : 10629599  
**Test Package** : IND 2  
**Received** : 30 Aug 2023  
**Diagnosed** : 01 Sep 2023  
**Diagnostician** : Doug Bogart

**TYSON - PROCESS/SLAUGHTER - MAIN PLANT**  
 28424 38TH AVE N  
 JOSLIN, IL  
 US 61257  
 Contact: RICK DUVALL

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
 F: (402)423-6661