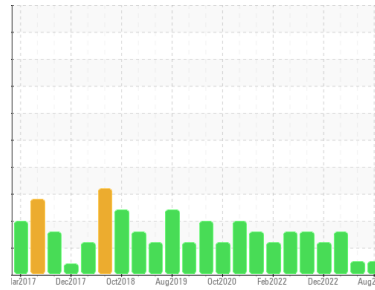




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
VM-3-VPS (S/N 400430-1)
 Component
Pump
 Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM29455	USPM28125	USPM25488
Sample Date	Client Info	29 Aug 2023	21 May 2023	29 Dec 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	<1	0	6
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m >5	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	0	0	0
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	5	0	<1
Tin	ppm	ASTM D5185m >9	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	2	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	<1	<1	0
Calcium	ppm	ASTM D5185m 0	<1	0	0
Phosphorus	ppm	ASTM D5185m 1800	679	756	647
Zinc	ppm	ASTM D5185m 0	0	0	0
Sulfur	ppm	ASTM D5185m 0	275	43	360

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	22	19	9
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304	0.072	0.042	0.026
ppm Water	ppm	ASTM D6304 >.1	728.8	422.8	260.6

FLUID CLEANLINESS

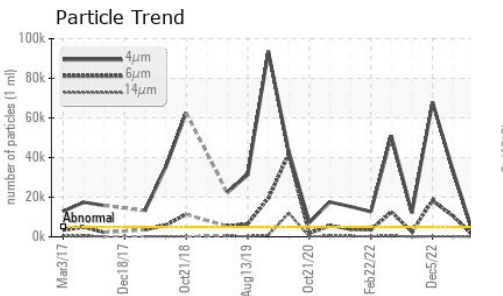
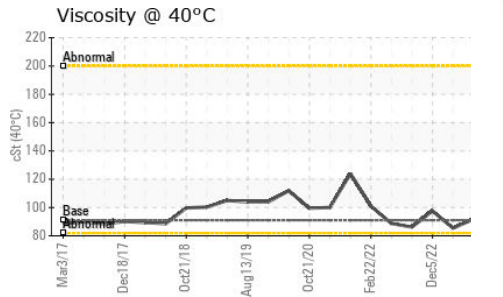
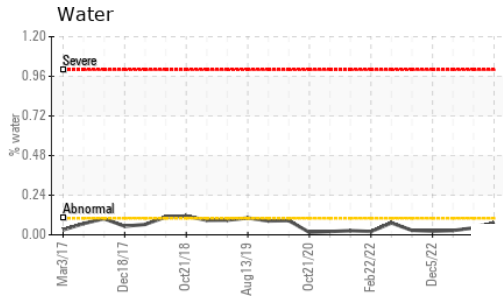
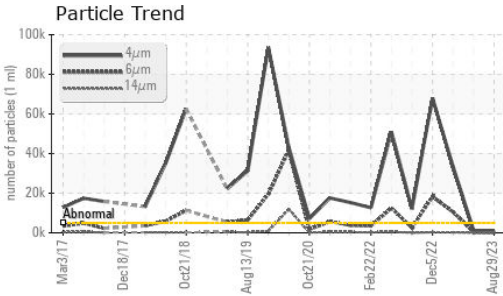
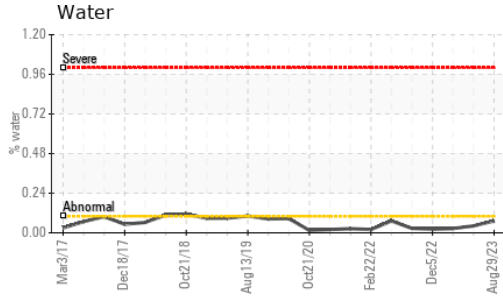
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	726	1259	▲ 33478
Particles >6µm	ASTM D7647 >1300	214	348	▲ 10574
Particles >14µm	ASTM D7647 >160	13	37	▲ 238
Particles >21µm	ASTM D7647 >40	4	10	29
Particles >38µm	ASTM D7647 >10	2	1	1
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	17/15/11	17/16/12	▲ 22/21/15

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.29	0.24	0.553



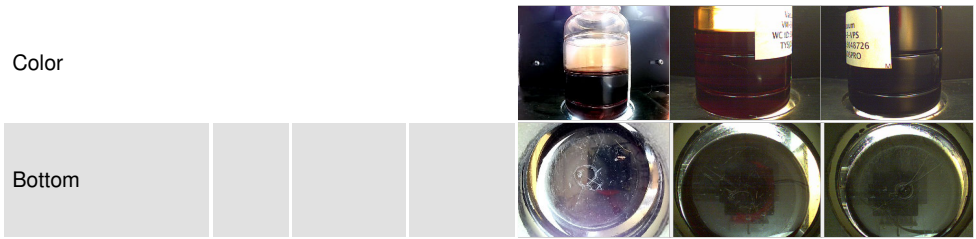
OIL ANALYSIS REPORT



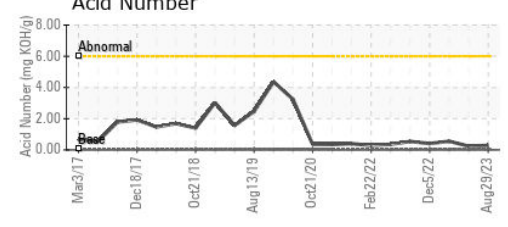
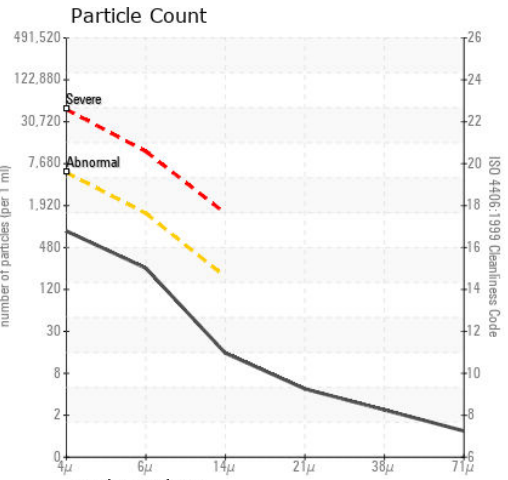
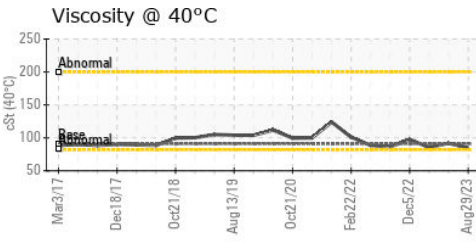
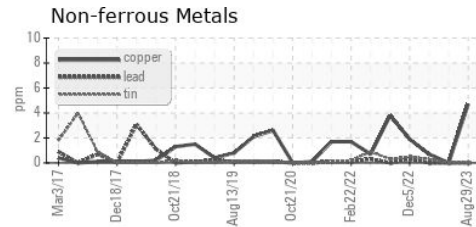
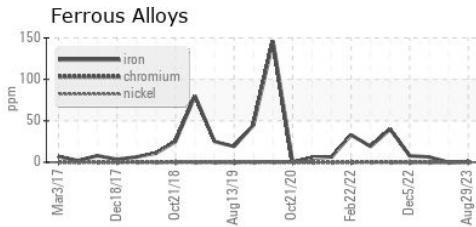
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual		NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	84.4	91.8	85.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29455 **Received** : 30 Aug 2023
Lab Number : 05938999 **Diagnosed** : 01 Sep 2023
Unique Number : 10629611 **Diagnostician** : Doug Bogart
Test Package : IND 2

TYSON - PROCESS/SLAUGHTER - MAIN PLANT
 28424 38TH AVE N
 JOSLIN, IL
 US 61257
 Contact: RICK DUVAL

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
 F: (402)423-6661