



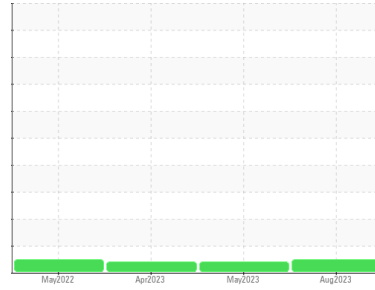
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
M-460
Machine Id
KAESER 1012 - HUGHES NETWORK SYSTEMS
Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCH05939100	UCH05848706	UCH05811051
Sample Date	Client Info			25 Aug 2023	11 May 2023	01 Apr 2023
Machine Age	hrs	Client Info		13368	12137	0
Oil Age	hrs	Client Info		1231	1	2310
Oil Changed	Client Info			Not Changed	Changed	Not Changed
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	<1	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	2	1	20
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	90	0	75	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	100	42	73	2
Calcium	ppm	ASTM D5185m	0	0	9	0
Phosphorus	ppm	ASTM D5185m	0	3	6	8
Zinc	ppm	ASTM D5185m	0	10	0	14
Sulfur	ppm	ASTM D5185m	23500	21192	19647	22642

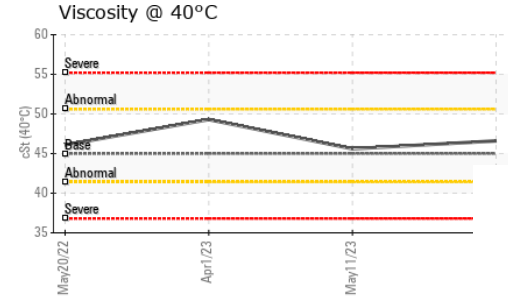
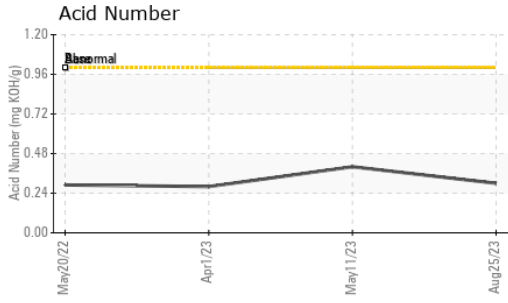
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	0	3
Sodium	ppm	ASTM D5185m		8	0	1
Potassium	ppm	ASTM D5185m	>20	3	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.30	0.40	0.28

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER	▲ HEAVY
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

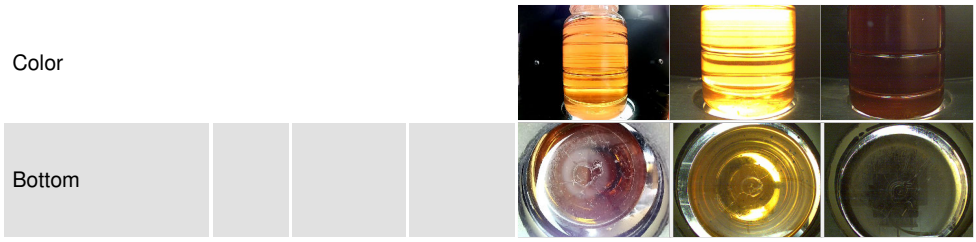


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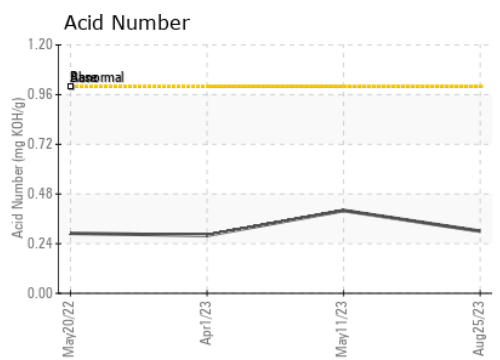
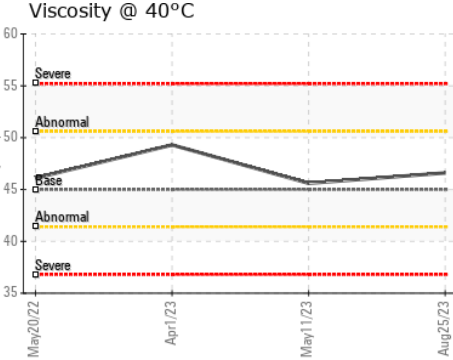
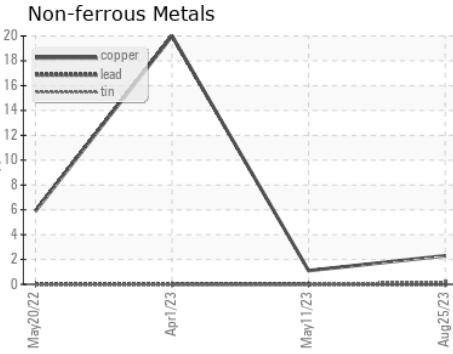
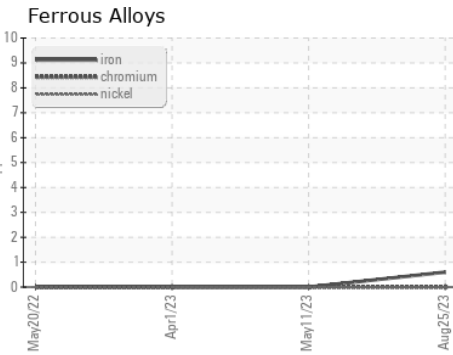


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.6	45.6	49.3

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05939100 **Received** : 30 Aug 2023
Lab Number : **05939100** **Diagnosed** : 31 Aug 2023
Unique Number : 10629712 **Diagnostician** : Don Baldrige
Test Package : IND 2

TATE ENGINEERING
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 BALTIMORE, MD
 US 21227
 Contact: JOSH PLITT
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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)