

### **OIL ANALYSIS REPORT**

I

Sample Rating Trend

#### WEAR

# ALSTOM R064

Component Gearbox Fluid TOTAL CARTER SH 220 (3 GAL)

#### DIAGNOSIS

#### Recommendation

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

#### 🛡 Wear

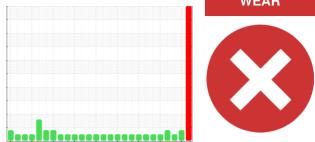
Gear wear is indicated. Bearing and/or bushing wear is indicated. Generally an abnormal to severe rate of wear throughout the component.

#### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

#### Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable due to the presence of contaminants.

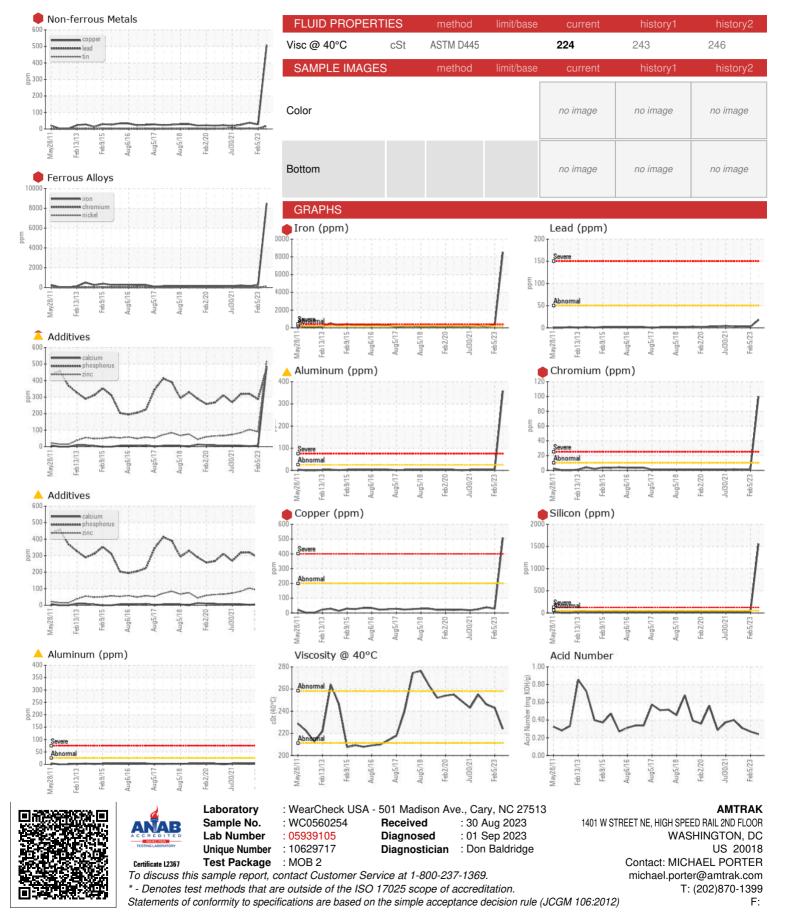


		ay2011 Feb201	3 Feb2015 Aug2016 A	ug2017 Aug2018 Feb2020 Jul202	1 Feb2023	
SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0560254	WC0673265	WC0667697
Sample Date		Client Info		27 Aug 2023	05 Feb 2023	04 Aug 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>e</b> 8523	<u> </u>	148
Chromium	ppm	ASTM D5185m	>10	🛑 100	2	<1
Nickel	ppm	ASTM D5185m	>10	• 38	<1	<1
Titanium	ppm	ASTM D5185m		21	<1	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	<u> </u>	3	4
Lead	ppm	ASTM D5185m	>50	18	2	4
Copper	ppm	ASTM D5185m	>200	<b>•</b> 508	28	38
Tin	ppm	ASTM D5185m	>10	0	<1	1
Antimony	ppm	ASTM D5185m	>5			
Vanadium	ppm	ASTM D5185m		1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	1
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>1</b> 9	0	3
	ppm					
Barium	ppm	ASTM D5185m		0	0	0
Barium Molybdenum		ASTM D5185m ASTM D5185m		0 ▲ 21	0 <1	0 <1
	ppm			-		
Molybdenum	ppm ppm	ASTM D5185m		<ul> <li>▲ 21</li> <li>▲ 87</li> <li>▲ 155</li> </ul>	<1 4 2	<1 1 0
Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m		<ul> <li>▲ 21</li> <li>▲ 87</li> </ul>	<1 4	<1 1
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		<ul> <li>▲ 21</li> <li>▲ 87</li> <li>▲ 155</li> </ul>	<1 4 2 6 287	<1 1 0 3 320
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> </ul>	<1 4 2 6 287 90	<1 1 0 3 320 103
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> </ul>	<1 4 2 6 287	<1 1 0 3 320
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> </ul>	<1 4 2 6 287 90	<1 1 0 3 320 103
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	limit/base >50	<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> <li>4817</li> </ul>	<1 4 2 6 287 90 2551 history1 14	<1 1 0 3 320 103 2882 history2 14
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> <li>4817</li> <li>current</li> </ul>	<1 4 2 6 287 90 2551 history1	<1 1 0 3 320 103 2882 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b>	>50	<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> <li>4817</li> <li>current</li> <li>1559</li> </ul>	<1 4 2 6 287 90 2551 history1 14	<1 1 0 3 320 103 2882 history2 14
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	>50	<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> <li>4817</li> <li>current</li> <li>1559</li> <li>107</li> </ul>	<1 4 2 6 287 90 2551 history1 14 16	<1 1 0 3 320 103 2882 history2 14 32
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>50 >20	<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> <li>4817</li> <li>current</li> <li>1559</li> <li>107</li> <li>54</li> </ul>	<1 4 2 6 287 90 2551 history1 14 16 <1	<1 1 0 3 320 103 2882 history2 14 32 0
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID DEGRADA	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	>50 >20	<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> <li>4817</li> <li>current</li> <li>1559</li> <li>107</li> <li>54</li> <li>current</li> </ul>	<1 4 2 6 287 90 2551 history1 14 16 <1 history1	<1 1 0 3 320 103 2882 history2 14 32 0 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID DEGRADA Acid Number (AN)	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	>50 >20 limit/base	<ul> <li>21</li> <li>87</li> <li>155</li> <li>487</li> <li>474</li> <li>518</li> <li>4817</li> <li>current</li> <li>1559</li> <li>107</li> <li>54</li> <li>current</li> <li>0.24</li> </ul>	<1 4 2 6 287 90 2551 history1 14 16 <1 history1 0.27	<1 1 0 3 320 103 2882 history2 14 32 0 history2 0.31

	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
; 16	Free Water	scalar	*Visual	2	NEG	MICHAGL PORT	ERNEMTRAK



## **OIL ANALYSIS REPORT**



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