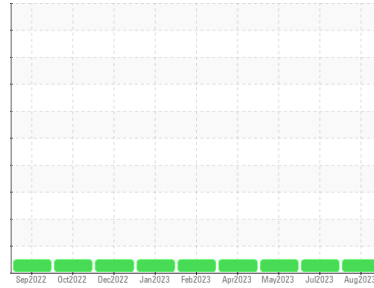




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**MACHINE SHOP**  
 Machine Id  
**L-0507-0000**

Component  
**Diesel Engine**  
 Fluid  
**ROYAL PURPLE MOTOR OIL 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

Metal levels are typical for a new component breaking in.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0821649</b>	WC0821661	WC0792323
Sample Date	Client Info			<b>27 Aug 2023</b>	02 Jul 2023	19 May 2023
Machine Age	hrs	Client Info		<b>348</b>	290	251
Oil Age	hrs	Client Info		<b>0</b>	0	251
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>3.0		<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<b>11</b>	9	38
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	1
Nickel	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>4</b>	2	2
Lead	ppm	ASTM D5185m	>40	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>330	<b>23</b>	16	66
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<b>3</b>	4	10
Barium	ppm	ASTM D5185m	0	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m	100	<b>60</b>	75	65
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	2
Magnesium	ppm	ASTM D5185m	60	<b>19</b>	26	87
Calcium	ppm	ASTM D5185m	3050	<b>3222</b>	3918	3146
Phosphorus	ppm	ASTM D5185m	1050	<b>1123</b>	1371	1080
Zinc	ppm	ASTM D5185m	1200	<b>1285</b>	1576	1265
Sulfur	ppm	ASTM D5185m	12500	<b>17431</b>	21625	14848

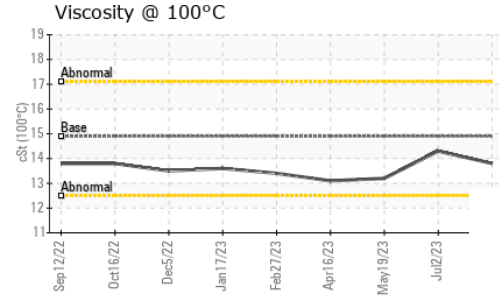
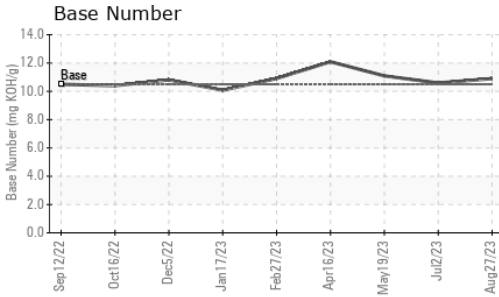
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>8</b>	9	27
Sodium	ppm	ASTM D5185m		<b>1</b>	2	4
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	3	4

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>6	<b>0.2</b>	0.1	0.4
Nitration	Abs/cm	*ASTM D7624	>20	<b>5.8</b>	5.1	7.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>25.1</b>	25.0	26.4

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>16.1</b>	16.9	16.9
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	<b>10.90</b>	10.59	11.09



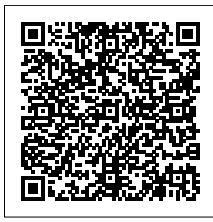
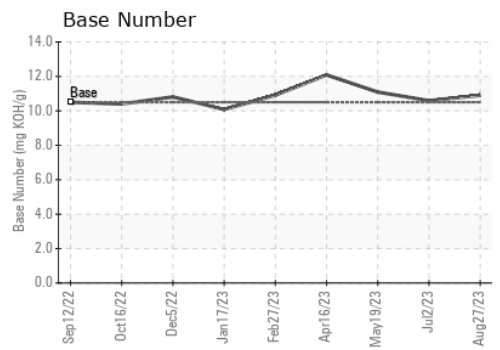
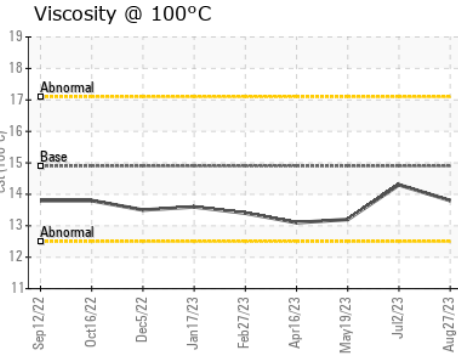
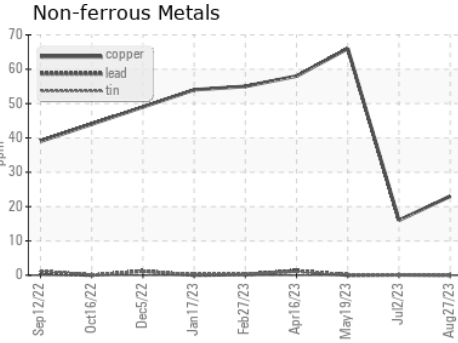
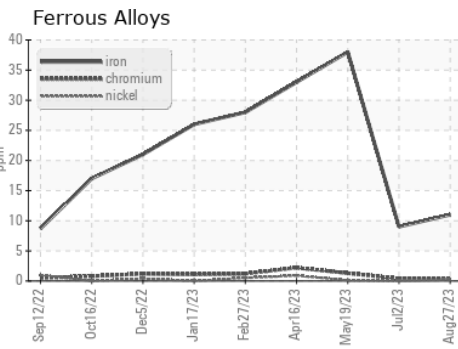
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14.9	<b>13.8</b>	14.3	13.2

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0821649 **Received** : 30 Aug 2023  
**Lab Number** : 05939133 **Diagnosed** : 31 Aug 2023  
**Unique Number** : 10629745 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**ALLVAC - MACHINE SHOP**  
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 MONROE, NC  
 US 28110  
 Contact: mark eilerman  
 mark.eilerman@atimaterials.com  
 T: (704)292-4051  
 F: (704)282-0665

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)