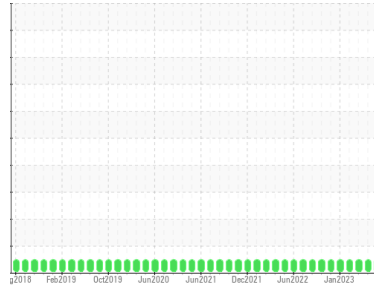




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**MACHINE SHOP**  
 Machine Id  
**0-9024-0000 STRADDLE CARRIER**  
 Component  
**Diesel Engine**  
 Fluid  
**ROYAL PURPLE MOTOR OIL 15W40 (23 QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0821646</b>	WC0821660	WC0766601
Sample Date	Client Info		<b>24 Aug 2023</b>	08 Jun 2023	06 Apr 2023
Machine Age	hrs	Client Info	<b>5360</b>	4736	4164
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	<b>19</b>	8	14
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	2
Nickel	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	1
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >20	<b>4</b>	<1	2
Lead	ppm	ASTM D5185m >40	<b>3</b>	3	3
Copper	ppm	ASTM D5185m >330	<b>8</b>	5	13
Tin	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>3</b>	3	2
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 100	<b>86</b>	66	65
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	2
Magnesium	ppm	ASTM D5185m 60	<b>17</b>	19	23
Calcium	ppm	ASTM D5185m 3050	<b>4768</b>	3854	3319
Phosphorus	ppm	ASTM D5185m 1050	<b>1563</b>	1267	1042
Zinc	ppm	ASTM D5185m 1200	<b>1898</b>	1565	1379
Sulfur	ppm	ASTM D5185m 12500	<b>24498</b>	22396	18715

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>6</b>	3	5
Sodium	ppm	ASTM D5185m	<b>3</b>	2	4
Potassium	ppm	ASTM D5185m >20	<b>3</b>	<1	3

## INFRA-RED

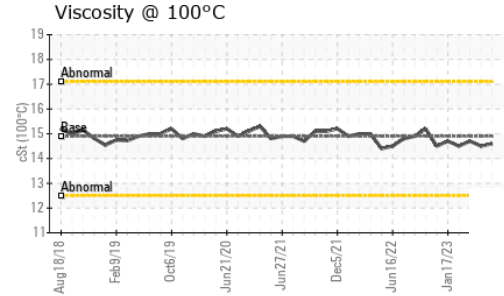
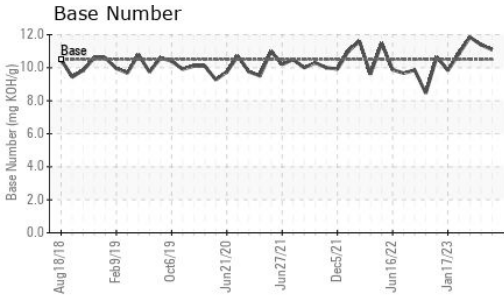
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>0.3</b>	0.2	0.3
Nitration	Abs/cm	*ASTM D7624 >20	<b>8.0</b>	7.4	8.1
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>27.7</b>	26.9	26.5

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>18.6</b>	18.2	18.6
Base Number (BN)	mg KOH/g	ASTM D2896 10.5	<b>11.09</b>	11.39	11.85



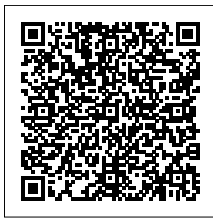
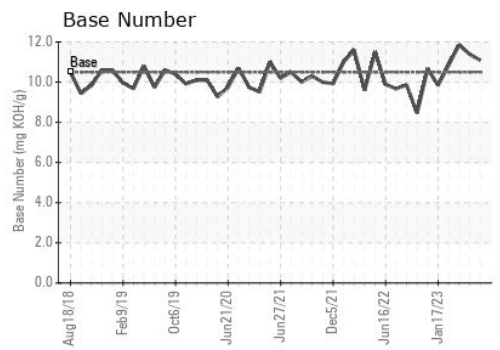
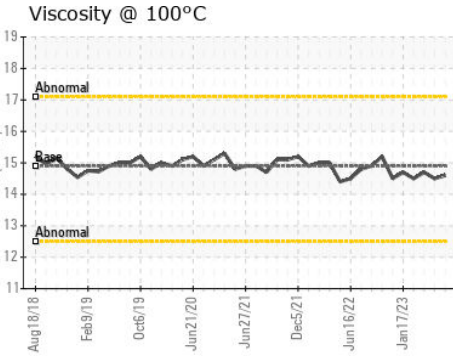
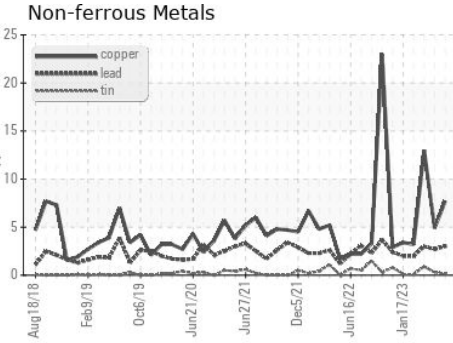
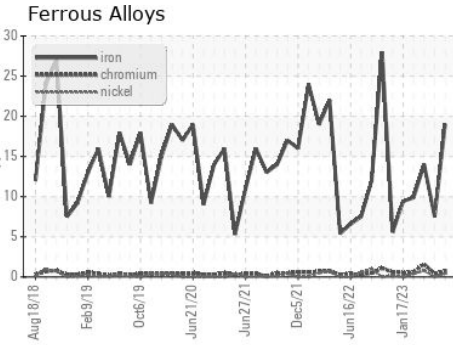
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	14.9	<b>14.6</b>	14.5	14.7

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0821646 **Received** : 30 Aug 2023  
**Lab Number** : **05939135** **Diagnosed** : 01 Sep 2023  
**Unique Number** : 10629747 **Diagnostician** : Sean Felton  
**Test Package** : IND 2

**ALLVAC - MACHINE SHOP**  
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 MONROE, NC  
 US 28110  
 Contact: mark eilerman  
 mark.eilerman@atimaterials.com  
 T: (704)292-4051  
 F: (704)282-0665

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)