

## **COOLANT REPORT**

### OKLAHOMA/102/EG - OTHER SERVICE 54.28L [OKLAHOMA^102^EG - OTHER SERVICE] Component

Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

### Recommendation

The fluid is suitable for further service.

#### Corrosion

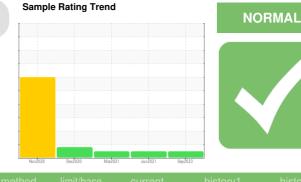
All metal levels are normal indicating no corrosion in the cooling system.

#### Contaminants

There is no indication of any contamination in the coolant.

#### **Coolant Condition**

The carboxylate level of this fluid is acceptable. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

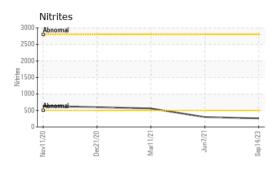


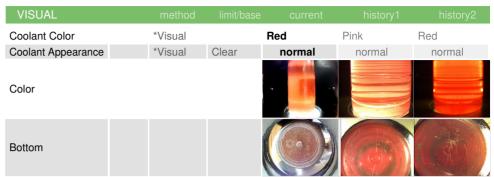


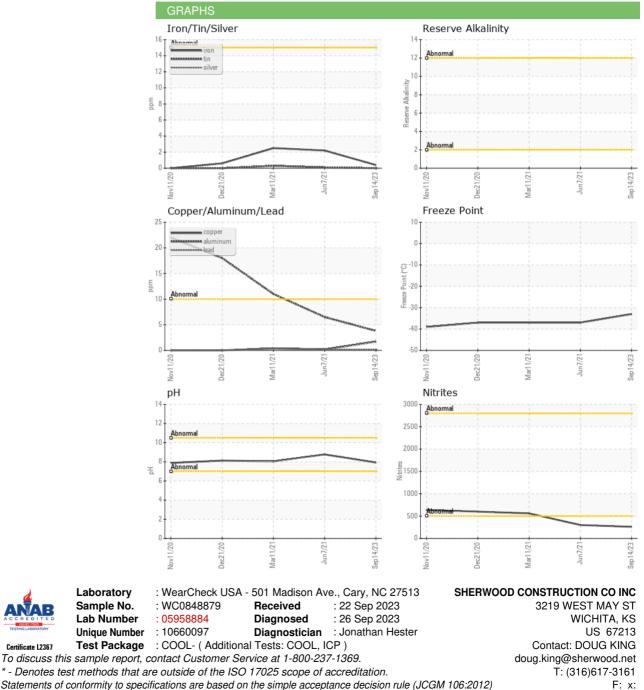
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0848879	WC0590132	WC0562766
Sample Date		Client Info		14 Sep 2023	07 Jun 2021	11 Mar 2021
Machine Age	hrs	Client Info		2377	715	396
Oil Age	hrs	Client Info		500	715	396
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		*ASTM D1298		1.067		
рН	Scale 0-14	ASTM D1287		7.92	8.77	8.05
Nitrites	ppm	AP-053:2009		260	300	560
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		49.9	50	50
Freezing Point	°F	ASTM D3321		-33	-37	-37
Total Dissolved Solids				335.5	379.5	419.5
Carboxylate				pass	pass	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	17	20	27
Phosphorus	ppm	ASTM D6130	0	0	6	6
Boron	ppm	ASTM D6130	0	45	375	393
Molybdenum	ppm	ASTM D6130	950	1045	596	832
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	<1	2	2
Aluminum	ppm	ASTM D6130	>10	4	6	11
Copper	ppm	ASTM D6130	>10	2	<1	<1
Lead	ppm	ASTM D6130	>10	<1	<1	<1
Tin	ppm	ASTM D6130	>10	0	<1	<1
Zinc	ppm	ASTM D6130		1	<1	2
CONTAMINANTS		method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		77	21	22
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		5888	3127	3494
Potassium	ppm	ASTM D6130		144	166	181
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		4	<1	2
Magnesium	ppm	ASTM D6130		2	<1	4
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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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