

COOLANT REPORT

Mad2019 Fed/022 Ap/d021 Fed/022 Sap/022 Dec/022 Sap/023

Sample Rating Trend



NORMAL



Area OKLAHOMA/3/EG - TRUCK-OFF-HWY-HEAVY HAUL 69.10 [OKLAHOMA^3^EG - TRUCK-OFF-HWY-HEAVY HAUL] Component Coolant

CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)

			Walzoro	1002020 Apr2021	1602022 3692022 D662022	05/2023	
	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
	Sample Number		Client Info		WC0848957	WC0792561	WC0769707
ed at this time. ce.	Sample Date		Client Info		12 Sep 2023	28 Feb 2023	21 Dec 2022
	Machine Age	hrs	Client Info		10085	9072	8996
	Oil Age	hrs	Client Info		8996	8996	8662
no corrosion	Oil Changed		Client Info		N/A	N/A	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
ination in the	PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
	Specific Gravity		*ASTM D1298		1.067	1.067	1.067
	pH	Scale 0-14	ASTM D1287		8.27	8.15	7.38
vel is lis within the	Nitrites	ppm	AP-053:2009		600	712	524
	Reserve Alkalinity	Scale 0-20	*ASTM D1121				
	Percentage Glycol	%	ASTM D3321		49.4	49.5	49.7
	Freezing Point	°F	ASTM D3321		-33	-33	-33
	Total Dissolved Solids				330.0	324.0	381.5
	Carboxylate				fail	pass	pass
	CORROSION INH	IIBITORS	method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D6130	0	23	20	85
	Phosphorus	ppm	ASTM D6130	0	0	0	20
	Boron	ppm	ASTM D6130	0	10	5	12
	Molybdenum	ppm	ASTM D6130	950	1019	1046	1180
	CORROSION		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D6130	>15	<1	<1	<1
	Aluminum	ppm	ASTM D6130	>10	1	<1	<1
	Copper	ppm	ASTM D6130	>10	<1	<1	3
	Lead	ppm	ASTM D6130	>10	<1	<1	<1
	Tin	ppm	ASTM D6130	>10	<1	<1	0
	Zinc	ppm	ASTM D6130		<1	<1	1
	CONTAMINANTS	\$	method	limit/base	current	history1	history2
	Chlorine	ppm	ASTM D6130		15	34	68
	CARRIER SALTS	\$	method	limit/base	current	history1	history2
	Sodium	ppm	ASTM D6130		5597	4841	5762
	Potassium	ppm	ASTM D6130		63	63	490
	SCALE POTENT	IAL	method	limit/base	current	history1	history2
	Calcium	ppm	ASTM D6130		4	3	1
	Magnesium	ppm	ASTM D6130		2	<1	5

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Fluid

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

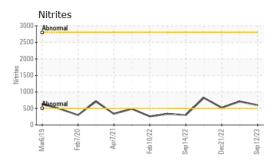
Coolant Condition

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

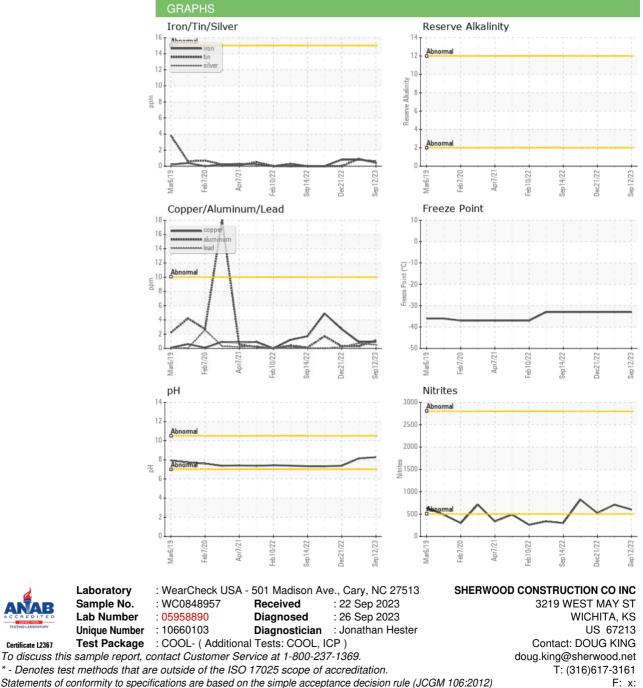


E.

COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Orange
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					



Submitted By: GARRETT ADAMS

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